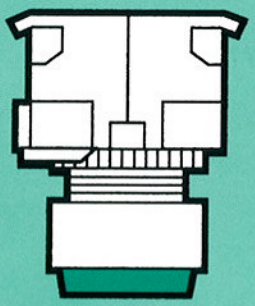
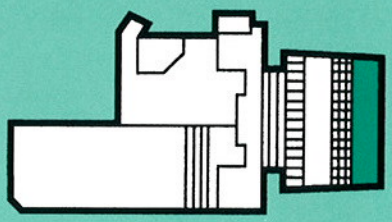
FUJI ELECTRIC

FUJI COMMAND SWITCHES REPLACEMENT MANUAL

R series AR22, DR22



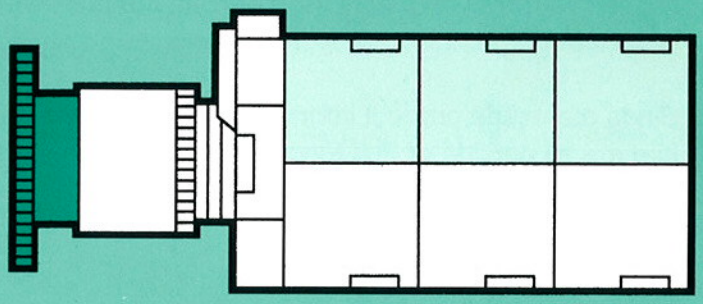


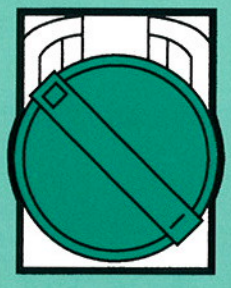
22mm dia.
7/8 inch

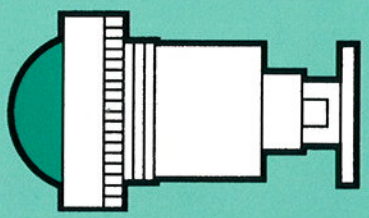
25mm dia.
1 inch

Illuminated Pushbutton Switches

Pushbutton Switches







Selector Switches

Pilot Lights

COLOR BUTTON AND CONTACT BLOCK REPLACEMENT PROCEDURE

The procedure should be performed by an authorized Fuji distributor only.
If you have any questions on this manual, please feel free to contact either FECOA (Fuji Electric Corp. of America) or Fuji Electric Co., Ltd. in Japan.

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Since the user's product information, specific use application, and conditions of use are all outside of Fuji Electric's control, it shall be the responsibility of the user to determine the suitability of any of the products mentioned for the user's specific application.

COMPONENT PARTS

Illuminated pushbutton switch and pushbutton switch ..... Page 4

Selector switch and pilot light 5

REPLACING OPERATOR / INDICATOR

AR22F0L, F5L, F0P, F5P, E0L, E5L, E0P, E5P, G4L, G9L 6

AR22M0L, M5L, M4L, M4P 8

AR22E0M, E5M 10

AR22F0R, F5R, F0Y, F5Y, E0R, E5R, G3R, G8R, E0Y, E5Y, S1R, S2R, S3R, S6R 12

AR22M0R, M5R, M3R, M4R, M4Y 14

AR22F0S, F5S, E0S, E5S 16

AR22Q2R 18

AR22PL, PP 20

AR22PR, PY, WR, WY, RR, RY, PCR, PCY, WCR, WCY, RCR, RCY 22

DR22D0L 24

DR22E3L, E3P 26

DR22F3M, E3M 28

DR22F4M 30

REPLACING CONTACT BLOCKS 32

CONTACT BLOCK ARRANGEMENT 33

FUJI ELECTRIC

Type		Replacing operator	Replacing contact block	Contact block arrangement
Illuminated pushbuttons, pushbuttons and selector switches				
AR22E0L	Illuminated, extended round head	Page 6	Page 32	Page 33, 35
AR22E0M	Illuminated, extended square head	10	32	33, 35
AR22E0P	Illuminated, extended round head with square frame	6	32	33, 35
AR22E0R	Extended round head	12	32	36
AR22E0S	Extended square head	16	32	36
AR22E0Y	Extended round head with square frame	12	32	36
AR22E5L	Illuminated, extended round head, alternate action	6	32	34, 35
AR22E5M	Illuminated, extended square head, alternate action	10	32	34, 35
AR22E5P	Illuminated, extended round head with square frame, alternate	6	32	34, 35
AR22E5R	Extended round head, alternate action	12	32	37
AR22E5S	Extended square head, alternate action	16	32	37
AR22E5Y	Extended round head with square frame, alternate action	12	32	37
AR22F0L	Illuminated, flush round head	6	32	33, 35
AR22F0P	Illuminated, flush round head with square frame	6	32	33, 35
AR22F0R	Flush round head	12	32	36
AR22F0S	Flush square head	16	32	36
AR22F0Y	Flush round head with square frame	12	32	36
AR22F5L	Illuminated, flush round head, alternate action	6	32	34, 35
AR22F5P	Illuminated, flush round head with square frame, alternate	6	32	34, 35
AR22F5R	Flush round head, alternate action	12	32	37
AR22F5S	Flush square head, alternate action	16	32	37
AR22F5Y	Flush round head with square frame, alternate action	12	32	37
AR22G4L	Illuminated, round head with guard ring	6	32	33, 35
AR22G9L	Illuminated, round head with guard ring, alternate	6	32	34, 35
AR22G3R	Round head with guard ring	12	32	36
AR22G8R	Round head with guard ring, alternate action	12	32	37
AR22JR	Cylinder key operated	–	32	38, 40
AR22JY	Cylinder key operated with square frame	–	32	38, 40
AR22M0L	Illuminated, mushroom head / ø40	8	32	33, 35
AR22M0R	Mushroom head / ø40	14	32	36
AR22M3R	Mushroom head with guard ring / ø40	14	32	36
AR22M4L	Illuminated, mushroom head / ø29	8	32	33, 35
AR22M4P	Illuminated, mushroom head with square frame / ø29	8	32	33, 35

Type		Replacing operator / indicator	Replacing contact block	Contact block arrangement
AR22M4R	Mushroom head / ø29	Page 14	Page 32	Page 36
AR22M4Y	Mushroom head with square frame / ø29	14	32	36
AR22M5L	Illuminated, mushroom head / ø40, alternate action	8	32	34, 35
AR22M5R	Mushroom head / ø40, alternate action	14	32	37
AR22PCR	Knob operated, control type	22	–	–
AR22PCY	Knob operated with square frame, control type	22	–	–
AR22PL	Illuminated, knob operated	20	32	38, 39, 40
AR22PP	Illuminated, knob operated with square frame	20	32	38, 39, 40
AR22PR	Knob operated	22	32	38, 40
AR22PY	Knob operated with square frame	22	32	38, 40
AR22Q2R	Push-pull head for emergency stop	18	32	37
AR22RCR	Cylindrical knob, control type	22	–	–
AR22RCY	Cylindrical knob with square frame, control type	22	–	–
AR22RR	Cylindrical knob	22	32	38, 40
AR22RY	Cylindrical knob with square frame	22	32	38, 40
AR22S1R	Round head with selector ring, 2-position	12	32	38
AR22S2R	Round head with selector ring, 2-position	12	32	38
AR22S3R	Round head with selector ring, 2-position	12	32	38
AR22S6R	Round head with selector ring, 2-position	12	32	38
AR22VAL	Illuminated, push-lock for emergency stop	–	32	34, 35
AR22V2L	Illuminated, push-lock for emergency stop	–	32	34, 35
AR22V2R	Push-lock for emergency stop / ø40	–	32	37
AR22V4R	Push-lock for emergency stop / ø29	–	32	37
AR22WCR	Lever operated, control type	22	–	–
AR22WCY	Lever operated with square frame, control type	22	–	–
AR22WR	Lever operated with round frame	22	32	38, 40
AR22WY	Lever operated with square frame	22	32	38, 40
Pilot lights				
DR22D0L	Domed lens	24	–	–
DR22E3L	Extended round lens	26	–	–
DR22E3M	Extended square lens	28	–	–
DR22E3P	Extended round lens with square frame	26	–	–
DR22F3M	Flush square lens	28	–	–
DR22F4M	Flush square transparent lens	30	–	–

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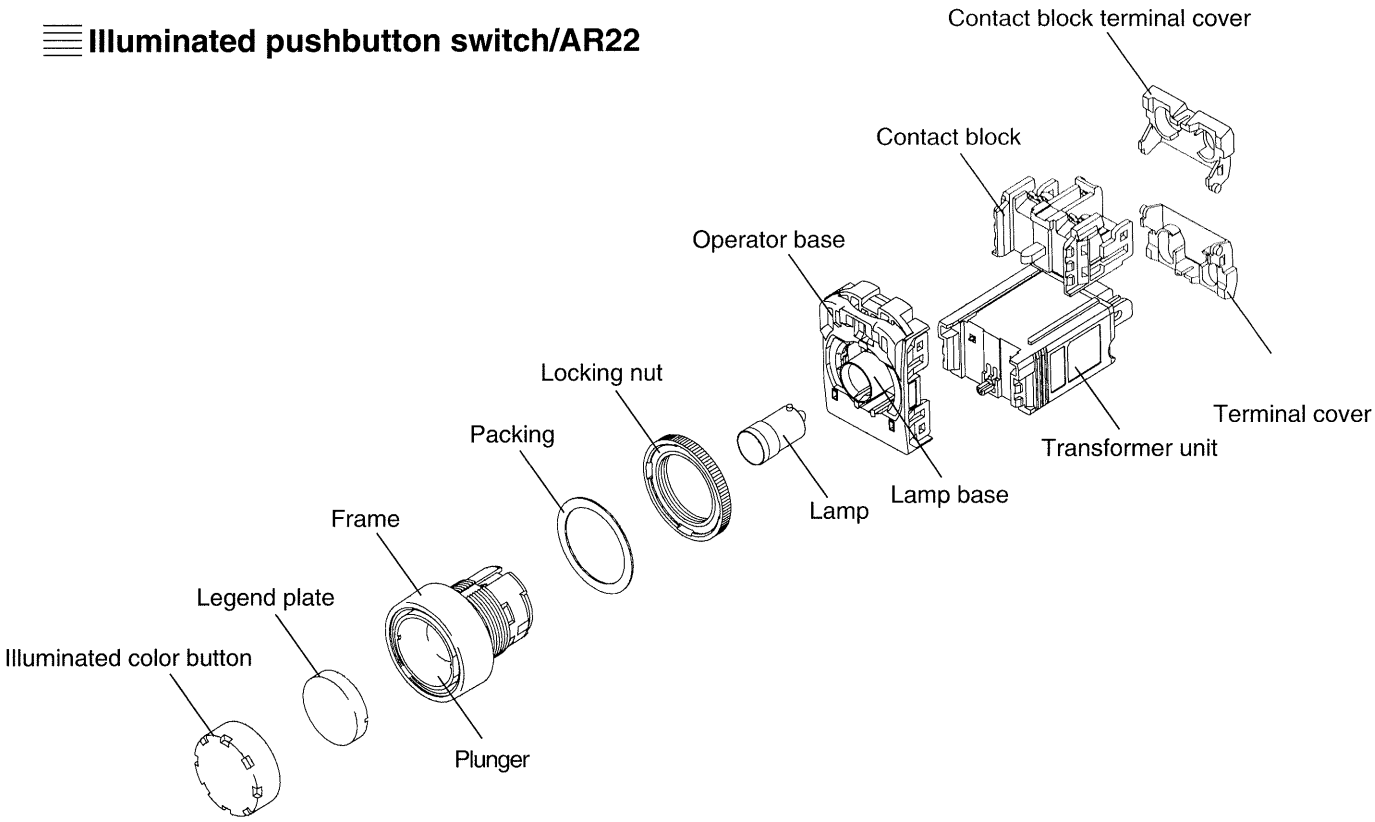
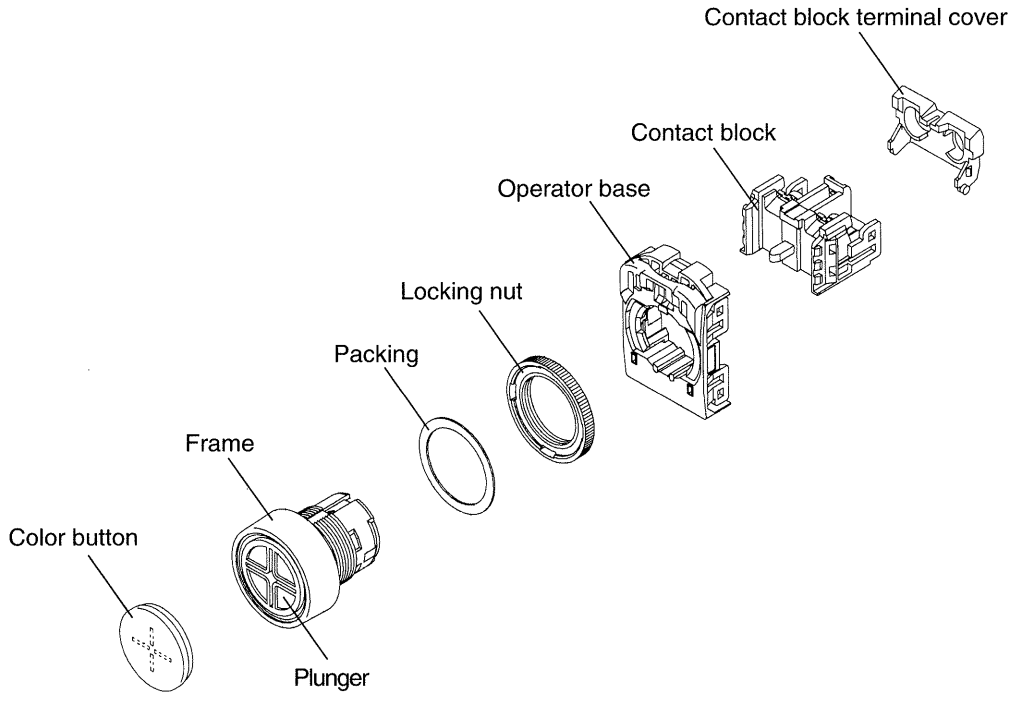
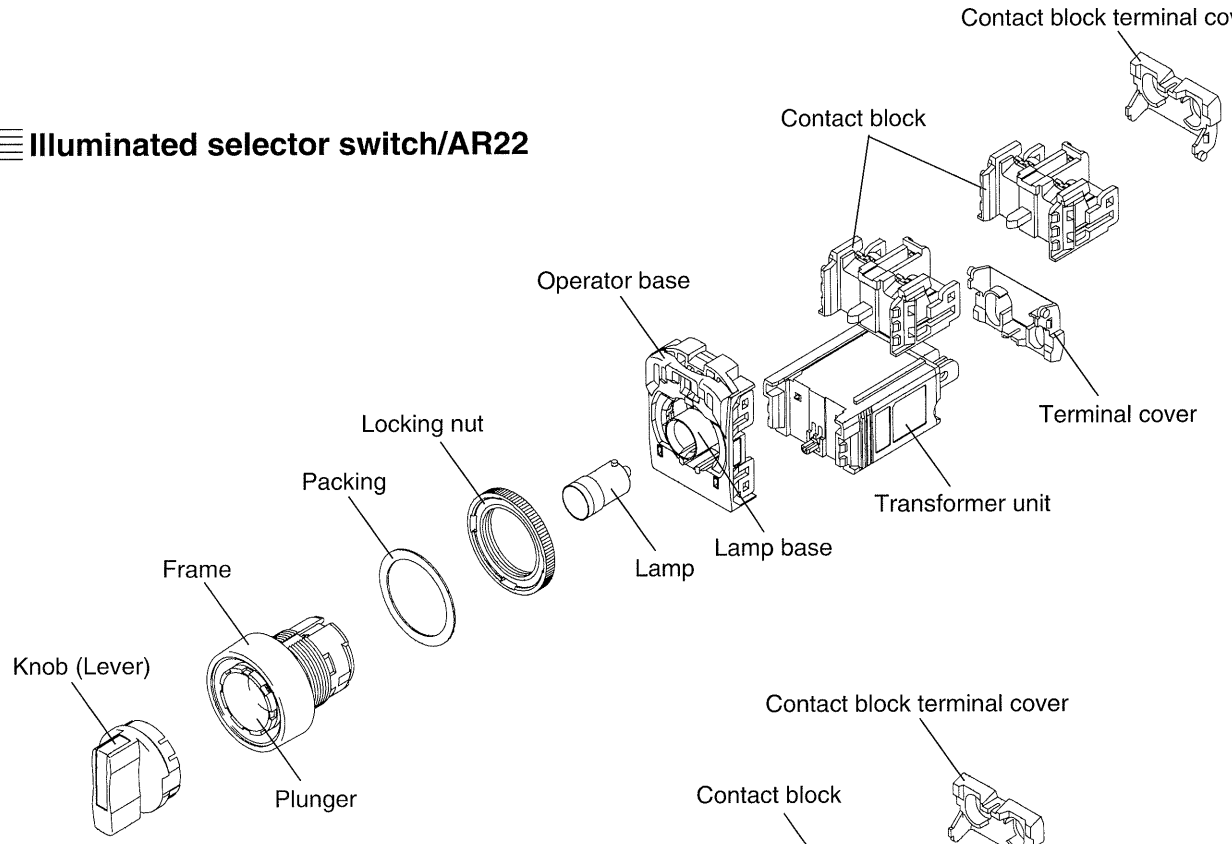
Illuminated pushbutton switch/AR22



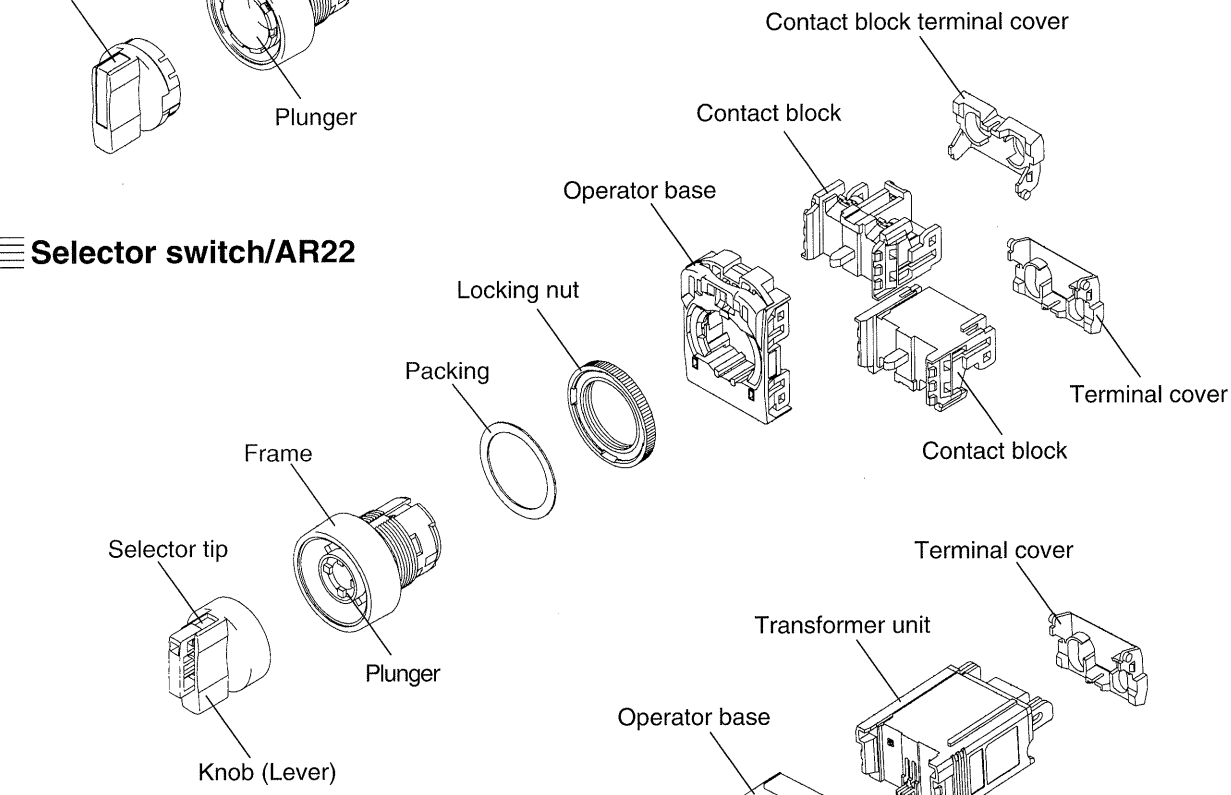
Pushbutton switch/AR22



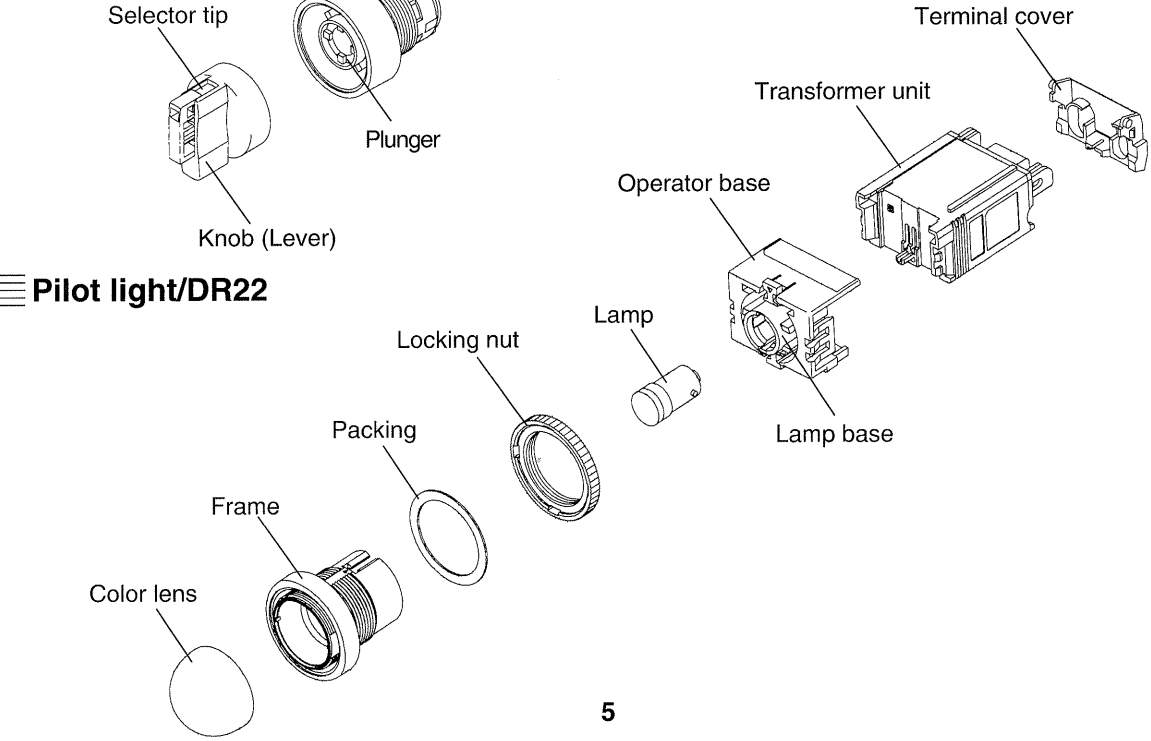
Illuminated selector switch/AR22



Selector switch/AR22



Pilot light/DR22

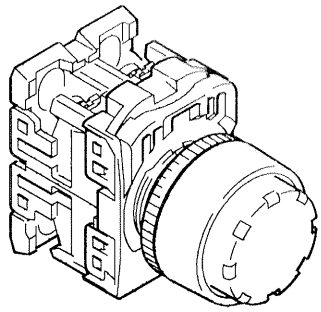


REPLACING OPERATOR

AR22F0L
F5L/Alternate action
F0P
F5P/Alternate action

AR22E0L
E5L/Alternate action
E0P
E5P/Alternate action

AR22G4L
G9L/Alternate action



Description	Type(Ordering code) *Fill in □■ with color code*		Color code		Tool
Illuminated pushbutton switch	**AR22F0L** **F5L** **F0P** **F5P**	**AR22E0L** **E5L** **E0P** **E5P** **G4L** **G9L**			
Color button	**AR9C011-□**	**AR9C012-□**	Green Red Yellow Orange Clear Sky blue	**G** **R** **Y** **A** **C** **S***	**AR9A004**
LED lamp (BA9S/13)	6V AC 48mA 6V DC 56mA 12V AC/DC 34/28mA 24V AC/DC 18/14mA	**DH9L510-A■** **DH9L510-6■** **DH9L510-B■** **DH9L510-E■**	Yellow Red Red/green Amber	**Y** **R** **W** **A**	**AH9A790**
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)				**AH9A321**

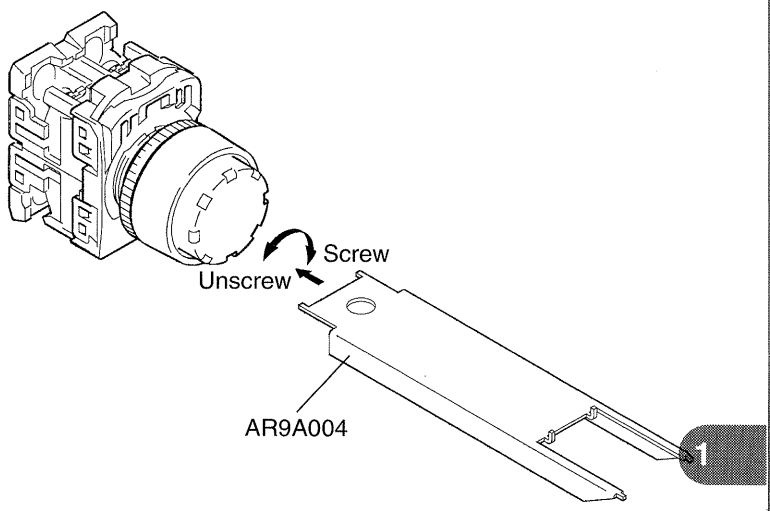
* Color button code **S (Sky blue)** for incandescent bulb only.

Combination of button color and LED lamp color

Luminous color (Type number code)		Color button □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	Clear	**C**	Red/Green	**W**

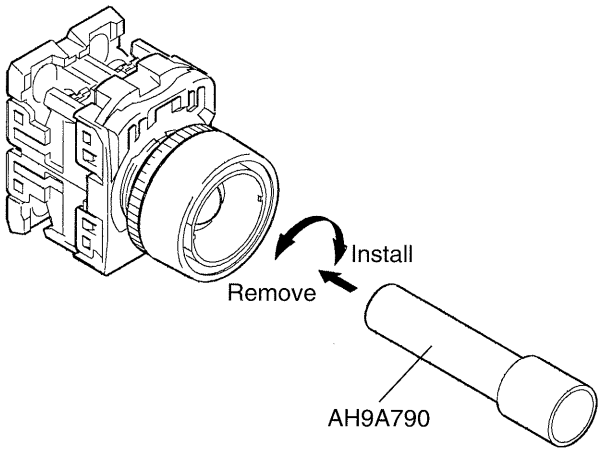
Replacing color button

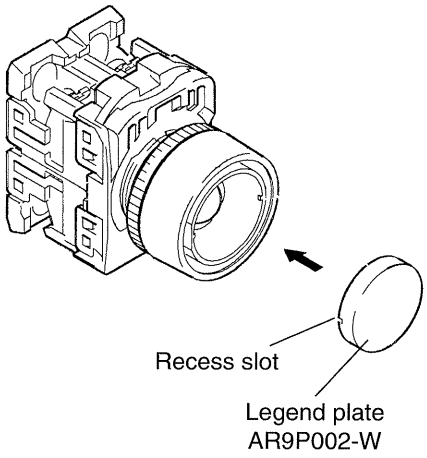
1. Select the illuminated pushbutton to be modified.
2. Insert the teeth of tool AR9A004 into the grooves of the color button.
3. Remove the color button by unscrewing counterclockwise.
4. Screw the new color buton onto the plunger, turning clockwise.



Replacing LED lamp

1. Remove the legend plate AR9P002-W from the plunger.
2. Insert the tip of tool AH9A790 onto the LED lamp.
3. Remove the LED lamp, turning the tool counterclockwise.
4. Place the new LED lamp into the lamp base, turning the tool clockwise.
5. Put the legend plate onto the plunger, fitting its recess slot to projections of plunger.

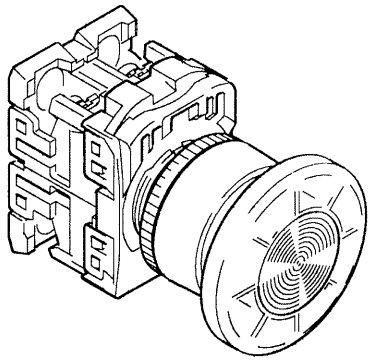




REPLACING OPERATOR

AR22M0L
M5L/Alternate action

AR22M4L
M4P



Description	Type(Ordering code) *Fill in □■ with color code*		Color code		Tool
Illuminated pushbutton switch	**AR22M0L M5L**	**AR22M4L M4P**			
Color button	**AR9C016-□**	**AR9C015-□**	Green Red Yellow Orange Clear Sky blue	**G** **R** **Y** **A** **C** **S***	
LED lamp (BA9S/13)	6V AC 48mA 6V DC 56mA 12V AC/DC 34/28mA 24V AC/DC 18/14mA	**DH9L510-A■** **DH9L510-6■** **DH9L510-B■** **DH9L510-E■**	Yellow Red Red/green Amber	**Y** **R** **W** **A**	**AH9A790**
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)				**AH9A321**

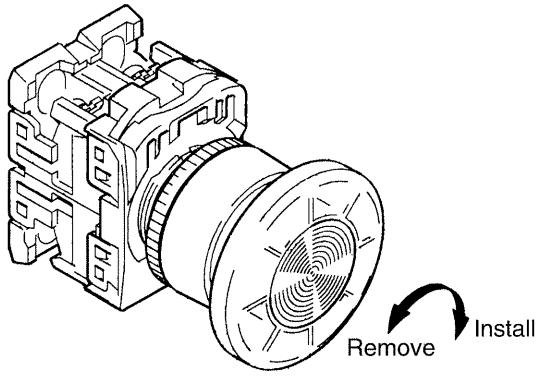
* Color button code **S (Sky blue)** for incandescent bulb only.

Combination of button color and LED lamp color

Luminous color (Type number code)		Color button □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	White	**W**	Red/Green	**W**

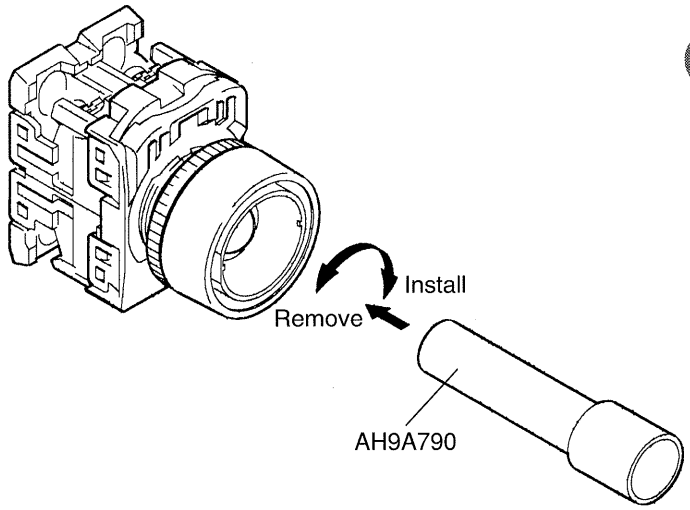
Replacing color button

1. Select the illuminated pushbutton to be modified.
2. Remove the color button, unscrewing counterclockwise.
3. Screw the new color button onto the plunger, turning clockwise.

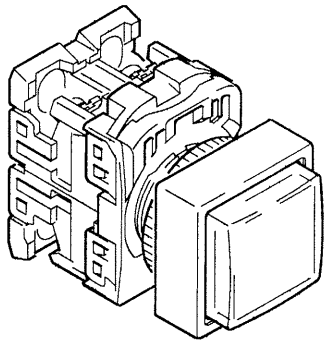


Replacing LED lamp

1. Insert the tip of tool AH9A790 onto the LED lamp.
2. Remove the LED lamp, turning the tool counterclockwise.
3. Place the new LED lamp into the lamp base, turning the tool clockwise.



AR22E0M
E5M/Alternate action



Description	Type(Ordering code) *Fill in □■ with color code*	Color code	Tool
Illuminated pushbutton switch	**AR22E0M** **E5M**		
Color button	**AR9C014-□**	Green **G** Red **R** Yellow **Y** Orange **A** Clear **C** Sky blue **S***	Screwdriver
LED lamp (BA9S/13)	6V AC 48mA **DH9L510-A■** 6V DC 56mA **DH9L510-6■** 12V AC/DC 34/28mA **DH9L510-B■** 24V AC/DC 18/14mA **DH9L510-E■**	Yellow **Y** Red **R** Red/green **W** Amber **A**	**AR9A004**
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)		**AH9A321**

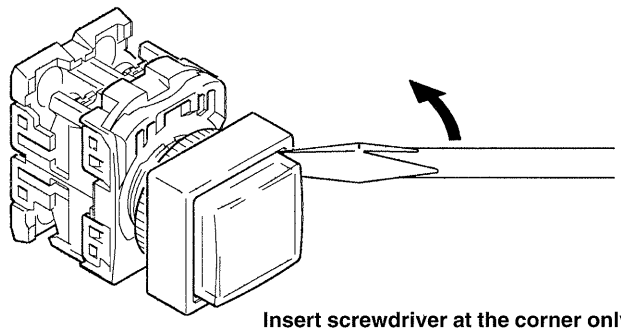
* Color button code **S (Sky blue)** for incandescent bulb only.

Combination of button color and LED lamp color

Luminous color (Type number code)		Color button □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	Clear	**C**	Red/Green	**W**

Replacing color button

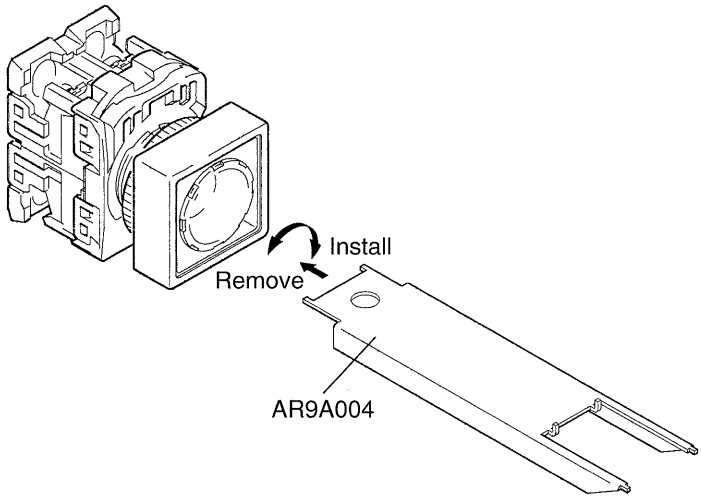
1. Select the illuminated pushbutton to be modified.
2. Insert the tip of a small screwdriver between the color button and the frame at one of four corners of color button.
3. Remove the color button, levering the screwdriver.
4. Remove the legend plate from the color button.
5. Put the legend plate into the color button.
6. Place the new color button into the frame, pressing until it clicks into place.



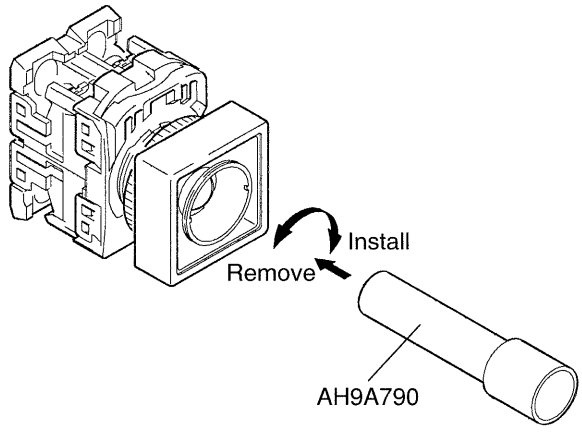
Insert screwdriver at the corner only. Otherwise the oil seal cap may be damaged.

Replacing LED lamp

1. If the oil seal cap remains on the plunger, insert the teeth of tool AR9A004 into the grooves of the oil seal cap.
2. Remove the oil seal cap unscrewing counter-clockwise.



3. Insert the tip of tool AH9A790 onto the LED lamp.
4. Remove the LED lamp, turning the tool counterclockwise.
5. Place the new LED lamp into the lamp base, turning the tool clockwise.



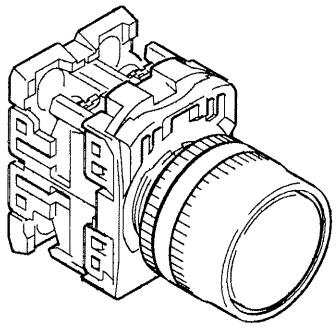
REPLACING OPERATOR

AR22F0R
F5R/Alternate action
F0Y
F5Y/Alternate action

AR22E0R
E5R/Alternate action
E0Y
E5Y/Alternate action

AR22G3R
G8R/Alternate action

AR22S1R/With selector ring
S2R/With selector ring
S3R/With selector ring
S6R/With selector ring

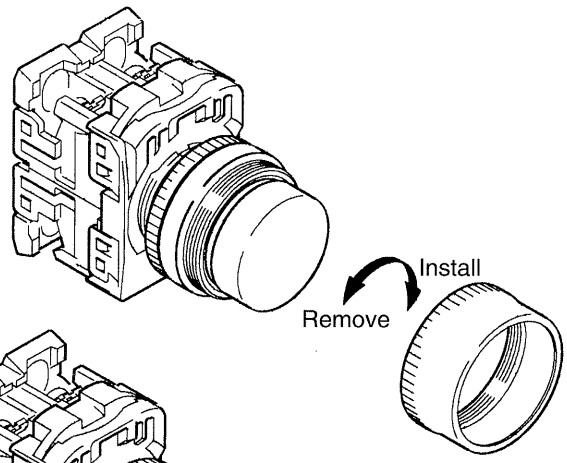


Description	Type(Ordering code) *Fill in □ with color code*			Color code		Tool
Pushbutton switch	**AR22F0R** **F5R** **F0Y** **F5Y**	**AR22S1R** **S2R** **S3R** **S6R**	**AR22E0R** **E5R** **E0Y** **E5Y** **G3R** **G8R**			
Color button	**AR9C001-□**	**AR9C002-□**	**AR9C003-□**	Green Red Black Yellow Orange White Sky blue	**G** **R** **B** **Y** **A** **W** **S**	**AH9A321**
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)					**AH9A321**

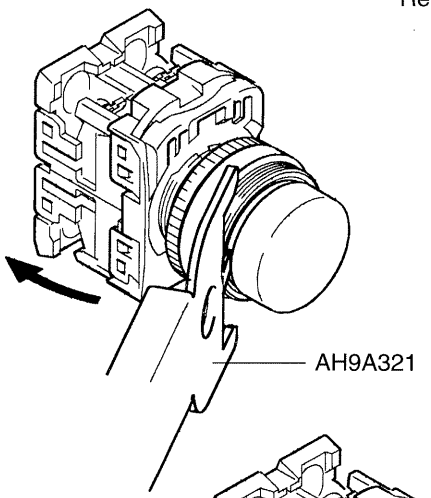
Replacing color button

1. Select the pushbutton to be modified.

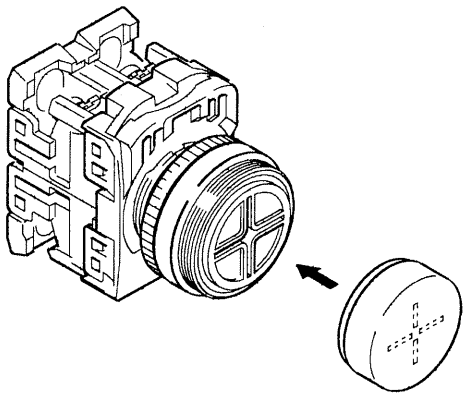
2. For AR22G3R and G8R, remove the guard ring, unscrewing counterclockwise.



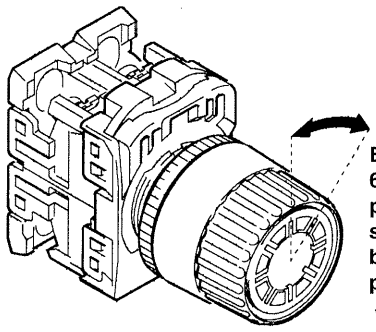
3. Insert the tip of tool AH9A321 into the slot between color button and frame. Remove the color button, levering the tool.



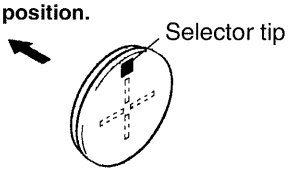
4. Place the new color button onto the plunger, fitting its cross projections to cross grooves of the plunger.



5. For AR22G3R and G8R, install the guard ring, screwing clockwise.



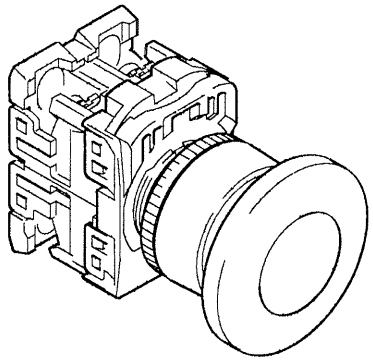
Because S1R, 2R, 3R and 6R have grooves on the plunger every 45°, selector tip is possible to be set in any every 45° position.



REPLACING OPERATOR

AR22M0R
M5R/Alternate action
M3R

AR22M4R
M4Y

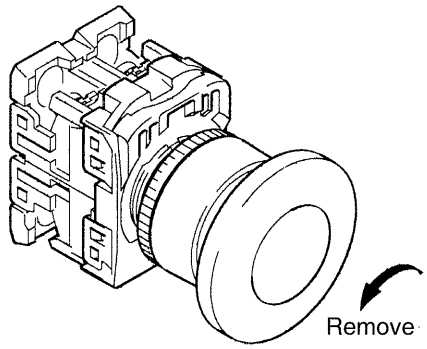


Description	Type(Ordering code)	*Fill in ☐ with color code*	Color code	Tool
Pushbutton switch	**AR22M0R** **M5R** **M3R**	**AR22M4R** **M4Y**		
Color button	**AR9C007-☐**	**AR9C006-☐**	Green **G** Red **R** Black **B** Yellow **Y** Orange **A** White **W** Sky blue **S**	
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)			**AH9A321**

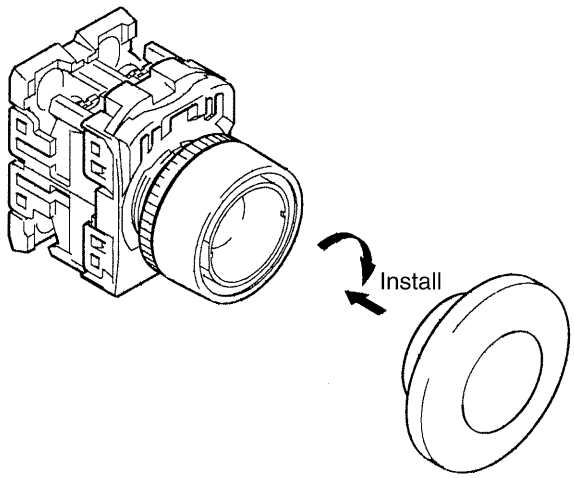
Replacing color button

1. Select the pushbutton to be modified.

2. Remove the color button, unscrewing counter-clockwise.



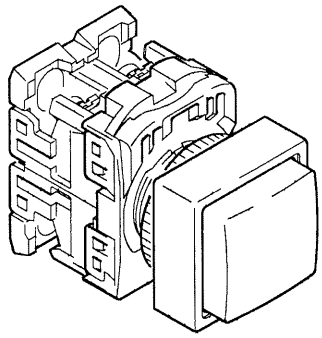
3. Place the new color button onto the plunger, screwing clockwise.



REPLACING OPERATOR

AR22F0S
F5S/Alternate action

AR22E0S
E5S/Alternate action

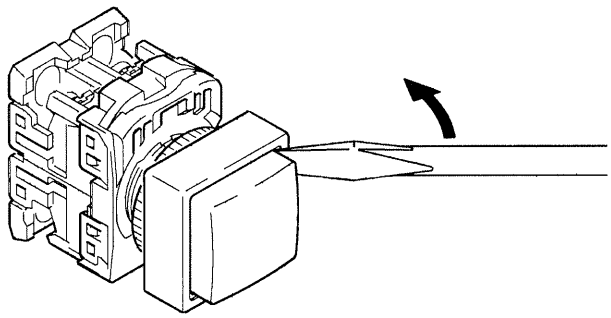


Description	Type(Ordering code) *Fill in ☐ with color code*		Color code		Tool
Pushbutton switch	**AR22F0S F5S**	**AR22E0S E5S**			
Color button	**AR9C004-☐**	**AR9C005-☐**	Green Red Black Yellow Orange White Sky blue	**G** **R** **B** **Y** **A** **W** **S**	Screwdriver
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)				**AH9A321**

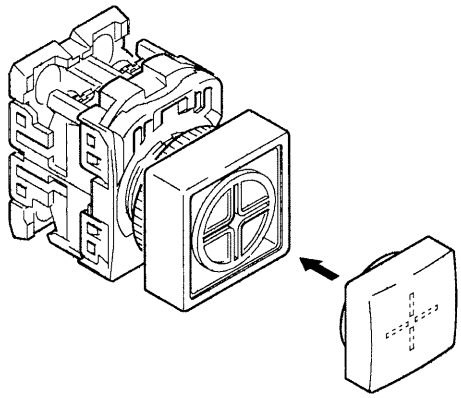
Replacing color button

1. Select the pushbutton to be modified.

2. Insert the tip of a small screw driver between the color button and frame. Remove the color button, levering the screwdriver.

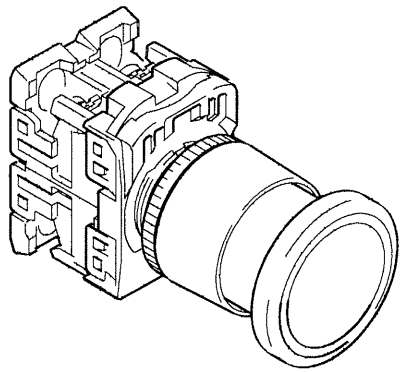


3. Put the new color button onto the plunger, fitting its cross injections to cross grooves of the plunger.



REPLACING OPERATOR

AR22Q2R

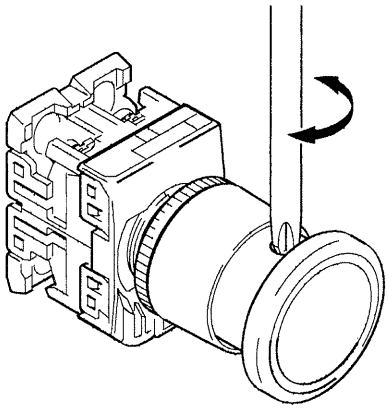


Description	Type(Ordering code) *Fill in ☐ with color code*	Color code	Tool
Emergency stop pushbutton switch	**AR22Q2R**		
Color button	**AR9C010-☐**	Green **G** Red **R** Black **B** Yellow **Y** Orange **A** White **W** Sky blue **S**	Screwdriver
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)		**AH9A321**

Replacing color button

1. Select the pushbutton to be modified.

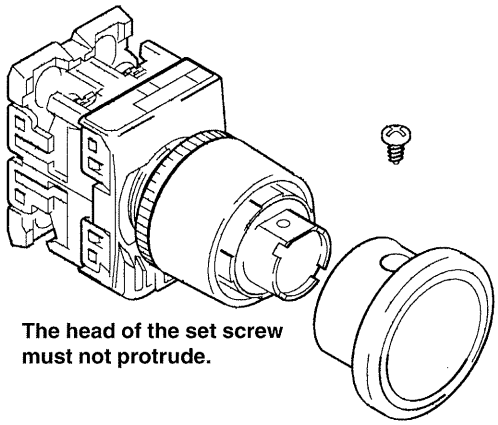
2. Loosen the set screw M3 × 6 by using a screwdriver and remove it from the plunger.



3. Pull the color button free from plunger.

4. Place the new color button on the plunger, aligning the set screw holes.

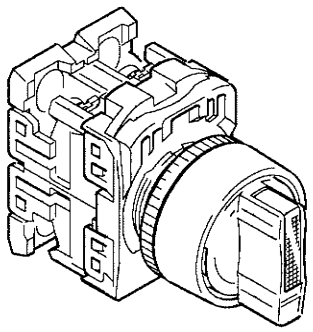
5. Reinstall the set screw M3 × 6 and tighten.



The head of the set screw must not protrude.

REPLACING OPERATOR

AR22PL
PP



Description	Type(Ordering code) *Fill in □■ with color code*	Color code	Tool
Illuminated selector switch	**AR22PL** **PP**		
Color knob	**AR9M005-□**	Green **G** Red **R** Yellow **Y** Orange **A** White **W** Sky blue **S***	Screwdriver
LED lamp (BA9S/13)	6V AC 48mA **DH9L510-A■** 6V DC 56mA **DH9L510-6■** 12V AC/DC 34/28mA **DH9L510-B■** 24V AC/DC 18/14mA **DH9L510-E■**	Yellow **Y** Red **R** Red/green **W** Amber **A**	**AH9A790**
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)		**AH9A321**

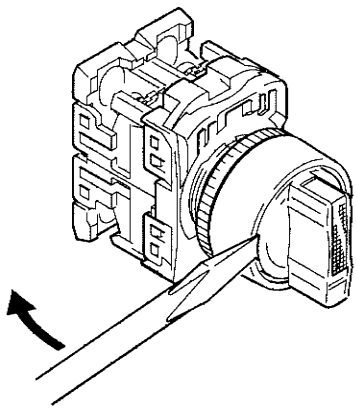
* Color knob code **S (Sky blue)** for incandescent bulb only.

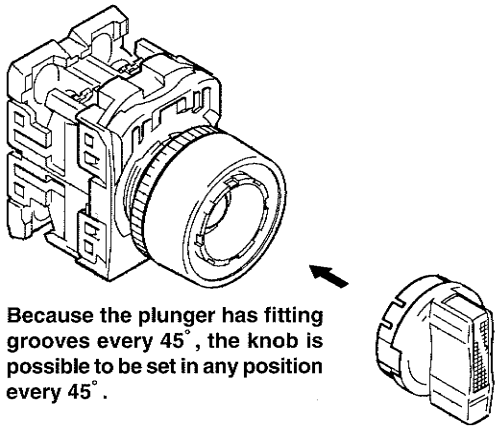
Combination of knob color and LED lamp color

Luminous color (Type number code)		Color knob □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	White	**W**	Red/Green	**W**

Replacing color knob

1. Select the selector switch to be modified.
2. Insert the tip of a small screwdriver into the slot between color knob and frame at one of two cutting of color knob.
3. Using leverage, remove the color knob.
4. Replace the new color knob onto the plunger, pressing until it fits into place.

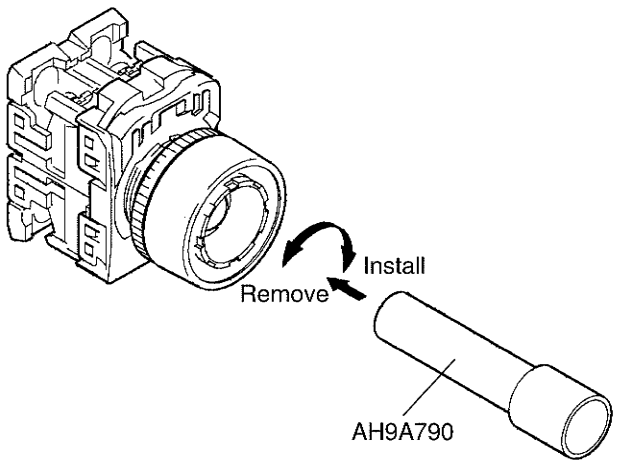




Because the plunger has fitting grooves every 45°, the knob is possible to be set in any position every 45°.

ReplacingLED lamp

1. Insert the tip of tool AH9A790 onto the LED lamp.
2. Remove the LED lamp, turning the tool counterclockwise.
3. Place the new LED lamp into the lamp base, turning the tool clockwise.



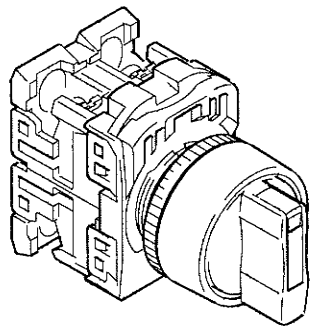
REPLACING OPERATOR

AR22PR
PCR/Control type
PY
PCY/Control type

AR22WR
WCR/Control type
WY
WCY/Control type

AR22RR
RCR/Control type

AR22RY
RCY/Control type

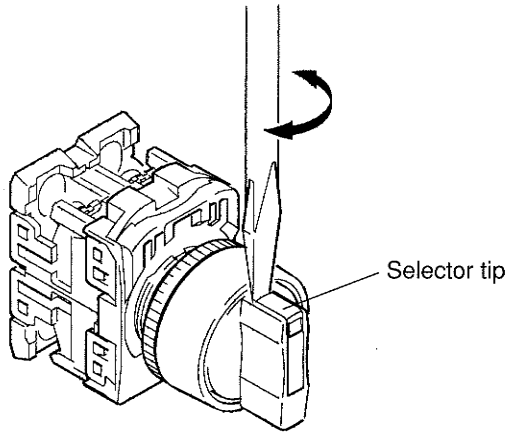


Description	Type(Ordering code) *Fill in ☐ with color code*			Color code		Tool
Selector switch	**AR22PR PY**	**AR22WR WY**	**AR22RR RY**			
Color knob (lever)	**AR9M006-☐**	**AR9M007-☐**	**AR9M008-☐**	Black Green Red	**B** **G** **R**	Screwdriver
Contact block	**AR9B290**(1NO/Blue) **AR9B291**(1NC/Red)					**AH9A321**

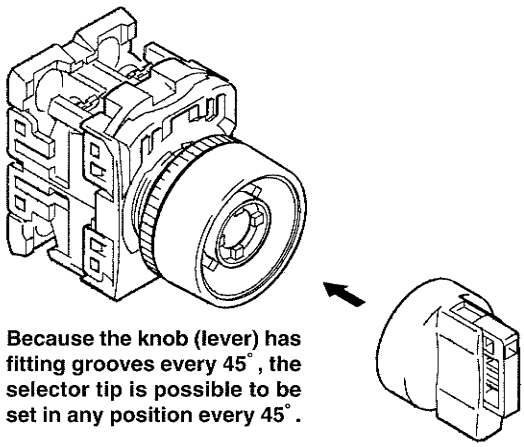
Description	Type(Ordering code) *Fill in ☐ with color code*			Color code		Tool
Selector switch Control type	**AR22PCR PCY**	**AR22WCR WCY**	**AR22RCR RCY**			
Color knob (lever)	**AR9M006-☐**	**AR9M007-☐**	**AR9M008-☐**	Black Green Red	**B** **G** **R**	Screwdriver
Contact block	Not available					

Replacing color knob (lever)

1. Select the selector switch to be modified.
2. Insert the tip of a small driver into the slot between selector tip and selector knob (lever).
3. Lift the tip up by turning the screwdriver.



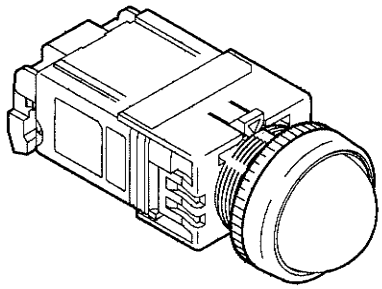
4. Pull the selector knob (lever) free from the plunger.
5. Lift the tip of the new selector knob (lever).
6. Put the selector knob (lever) onto the plunger and press the tip down until it clicks into place.



Because the knob (lever) has fitting grooves every 45°, the selector tip is possible to be set in any position every 45°.

REPLACING INDICATOR

DR22D0L



Description	Type(Ordering code) *Fill in □■ with color code*	Color code	Tool
Pilot light	**DR22D0L**		
Color lens	**DR9C001-□**	Green **G** Red **R** Yellow **Y** Orange **A** White **W** Sky blue **S***	**AH9A702**
LED lamp (BA9S/13)	6V AC 48mA **DH9L510-A■** 6V DC 56mA **DH9L510-6■** 12V AC/DC 34/28mA **DH9L510-B■** 24V AC/DC 18/14mA **DH9L510-E■**	Yellow **Y** Red **R** Red/green **W** Amber **A**	**AH9A790**

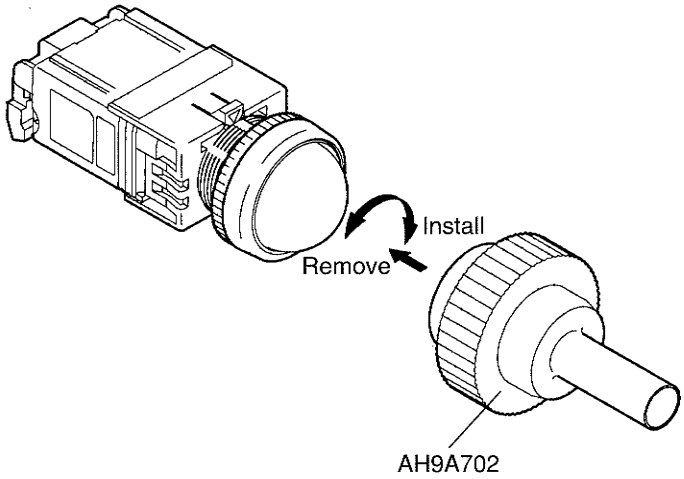
* Color lens code **S (Sky blue)** for incandescent bulb only.

Combination of color lens and LED lamp color

Luminous color (Type number code)		Color lens □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	White	**W**	Red/Green	**W**

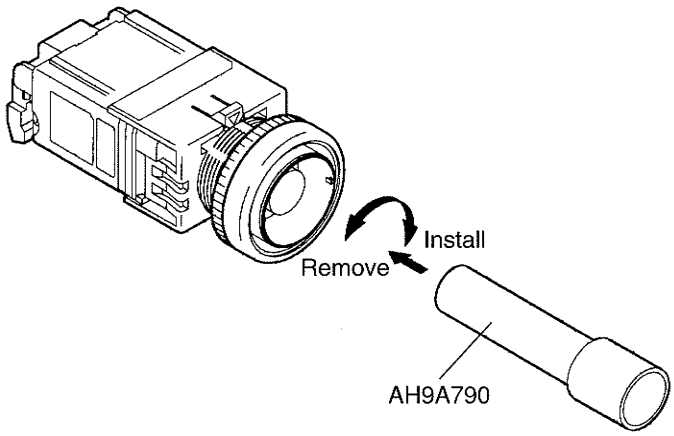
Replacing color lens

1. Select the pilot light to be modified.
2. Remove the color domed lens unscrewing counterclockwise using the tool AH9A702.
3. Replace the new color domed lens by screwing clockwise.



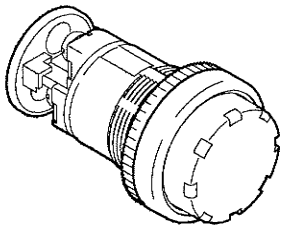
Replacing LED lamp

1. Insert the tip of tool AH9A790 onto the LED lamp.
2. Remove the LED lamp, turning the tool counterclockwise.
3. Place the new LED lamp into the lamp base, turning the tool clockwise.



REPLACING INDICATOR

DR22E3L
E3P



Description	Type(Ordering code) *Fill in □■ with color code*	Color code	Tool
Pilot light	**DR22E3L** **E3P**		
Color lens	**AR9C012-□**	Green **G** Red **R** Yellow **Y** Orange **A** Clear **C** Sky blue **S***	**AR9A004**
LED lamp (BA9S/13)	6V AC 48mA **DH9L510-A■** 6V DC 56mA **DH9L510-6■** 12V AC/DC 34/28mA **DH9L510-B■** 24V AC/DC 18/14mA **DH9L510-E■**	Yellow **Y** Red **R** Red/green **W** Amber **A**	**AH9A790**

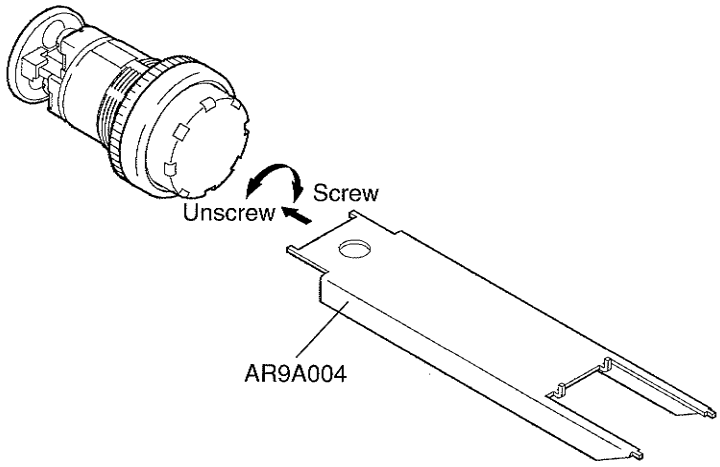
* Color lens code **S (Sky blue)** for incandescent bulb only.

Combination of color lens and LED lamp color

Luminous color (Type number code)		Color lens □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	Clear	**C**	Red/Green	**W**

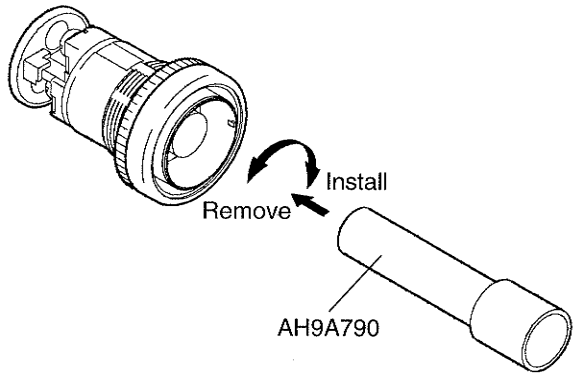
Replacing color lens

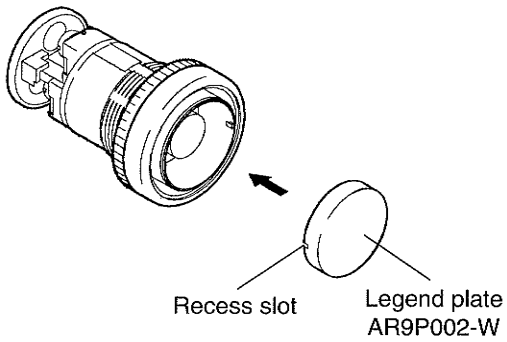
1. Select the pilot light to be modified.
2. Insert the teeth of tool AR9A004 into the groves of color button.
3. Remove the color lens by unscrewing counterclockwise.
4. Replace the new color lens by screwing clockwise.



Replacing LED lamp

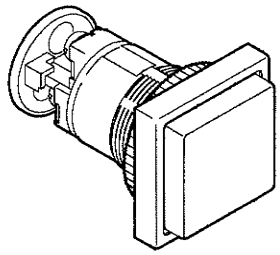
1. Remove the legend plate AR9P002-W from the plunger.
2. Insert the tip of tool AH9A790 onto the LED lamp.
3. Remove the LED lamp, turning the tool counterclockwise.
4. Place the new LED lamp into the lamp base, turning the tool clockwise.
5. Place the legend plate onto the plunger, fitting its two of four recess slots to two projections of the plunger.





REPLACING INDICATOR

DR22F3M
E3M



Description	Type(Ordering code) *Fill in □■ with color code*		Color code		Tool
Pilot light	**DR22F3M**	**DR22E3M**			
Color lens	**DR9C126-□**	**AR9C014-□**	Green Red Yellow Orange Clear Sky blue	**G** **R** **Y** **A** **C** **S***	Screwdriver
LED lamp (BA9S/13)	6V AC 48mA 6V DC 56mA 12V AC/DC 34/28mA 24V AC/DC 18/14mA	**DH9L510-A■** **DH9L510-6■** **DH9L510-B■** **DH9L510-E■**	Yellow Red Red/green Amber	**Y** **R** **W** **A**	**AH9A790**

* Color lens code **S (Sky blue)** for incandescent bulb only.

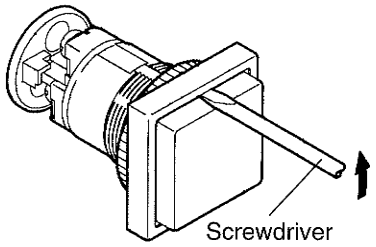
Combination of color lens and LED lamp color

Luminous color (Type number code)		Color lens □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Amber	**A**
White	**W**	Clear	**C**	Red/Green	**W**

Replacing color lens

1. Select the pilots light to be modified.

2. Insert the tip of a screwdriver into the slot between the color lens and the frame at one of four recess slots of the color lens.



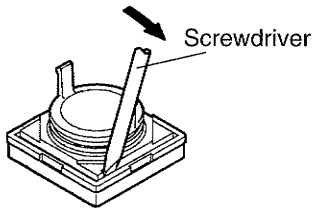
3. Using leverage, remove the color lens.

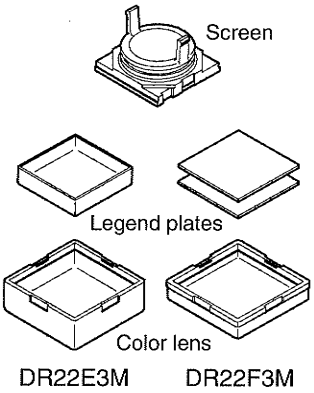
4. The color lens with screen will be removed.

5. Put the legend plate(s) into the new color lens.

6. Fasten the screen into the color lens, pressing until it clicks into place.

7. Replace the color lens into the frame, pressing it fits into place.





Pilot light	Legend plate
DR22F3M	DR9P241-W 2-sheet
DR22E3M	AR9P003-W 1-sheet

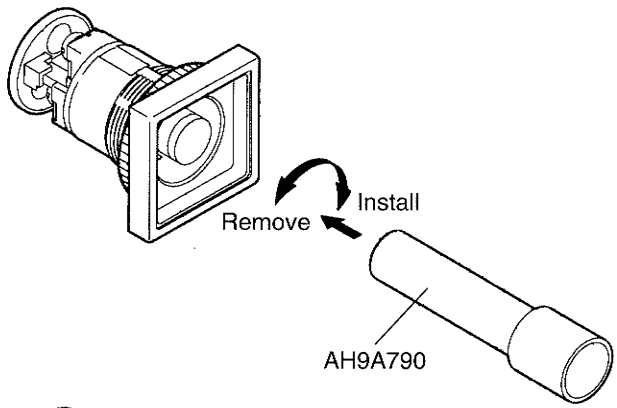
Textured surface of legend plate(s) should be facing forward.

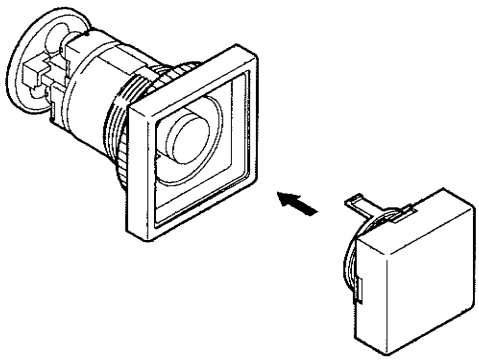
Replacing LED lamp

1. Insert the tip of tool AH9A790 onto the LED lamp.

2. Remove the LED lamp, turning the tool counterclockwise.

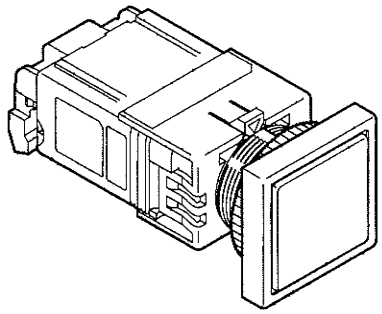
3. Place the new LED lamp into the lamp base, turning the tool clockwise.





REPLACING INDICATOR

DR22F4M



Description	Type(Ordering code) *Fill in □■ with color code*	Color code	Tool
Pilot light	**DR22F4M**		
Color lens	**DR9C126-C**	Clear **C**	Screwdriver
Color plate	**DR9P241-□**	Green **G** Red **R** Yellow **Y** Orange **A** White **W** Sky blue **S***	
LED lamp (BA9S/13)	6V AC 48mA **DH9L510-A■** 6V DC 56mA **DH9L510-6■** 12V AC/DC 34/28mA **DH9L510-B■** 24V AC/DC 18/14mA **DH9L510-E■**	Yellow **Y** Red **R** Orange **O**	**AH9A790**

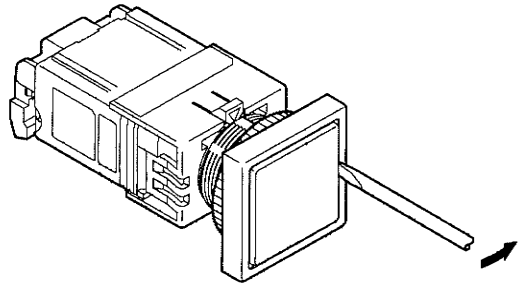
* Color lens code **S (Sky blue)** for incandescent bulb only.

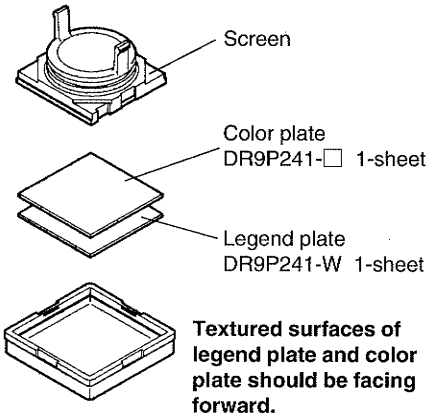
Combination of color lens and LED lamp color

Luminous color (Type number code)		Color lens □		LED lamp ■	
Green	**G**	Green	**G**	Yellow	**Y**
Red	**R**	Red	**R**	Red	**R**
Yellow	**Y**	Yellow	**Y**	Yellow	**Y**
Orange	**A**	Orange	**A**	Orange	**O**
White	**W**	White	**W**	Orange	**O**

Replacing color lens

1. Select the pilot light to be modified.
2. Insert the tip of a screwdriver into the slot between the color lens and frame at one of four recess slots of the color lens.
3. Using leverage, remove the color lens.
4. The color lens with screen will be removed.
5. Separate the screen from the color lens, levering the screwdriver.
6. Put the legend plate and color plate into the new color lens then fasten the screen until it clicks into place.
7. Replace the new color lens with screen into the frame.

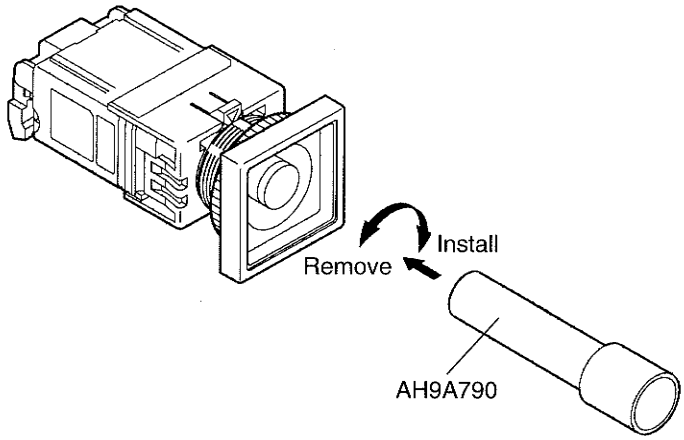




Textured surfaces of legend plate and color plate should be facing forward.

Replacing LED lamp

1. Insert the tip of tool AH9A790 onto the LED lamp.
2. Remove the LED lamp, turning the tool counterclockwise.
3. Place the new LED lamp into the lamp base, turning the tool clockwise.



13

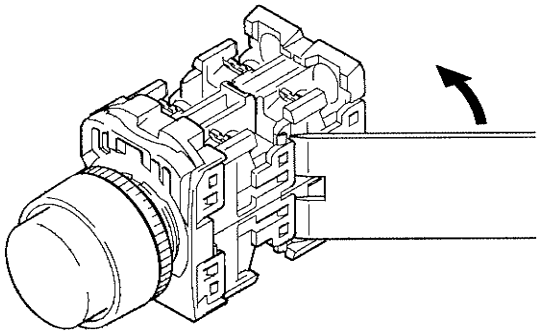
FUJI ELECTRIC

REPLACING CONTACT BLOCKS

AR22E0L, E0M, E0P, E0S, E0R, E0Y
AR22E5L, E5M, E5P, E5S, E5R, E5Y
AR22F0L, F0P, F0R, F0S, F0Y
AR22F5L, F5P, F5R, F5S, F5Y
AR22G4L, G9L
AR22G3R, G8R
AR22M0L, M0R
AR22M3R
AR22M4L, M4P, M4R, M4Y
AR22M5L, M5R
AR22S1R, S2R, S3R, S6R
AR22Q2R
AR22PR, WR, RR, JR
AR22PY, WY, RY, JY
AR22PL, PP
AR22V2L, VAL
AR22V2R, V4R

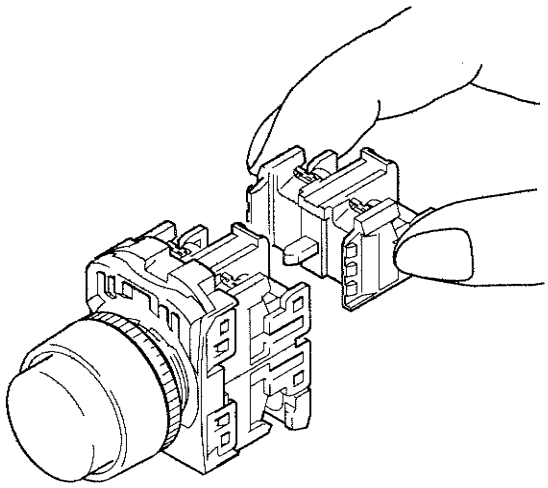
1. Select the illuminated pushbutton, pushbutton or selector switch to be modified.

2. To detatch contact block(s) with terminal cover, use tool AH9A321 to open mounting legs slightly, and remove the contact block with terminal cover.



3. Additional contact block(s) without terminal cover can be snap-fitted into the operator base.
   Push the contact block straight into the mounting legs of the operator base or those of contact block which has been mounted into the operator base until they click into place.

4. Complete the contact block arrangement to mount contact block(s) with terminal cover finally.



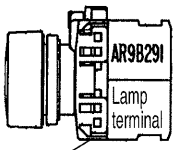
- **When adding more than two contact blocks, align the slots on the both sides and make sure that the contact blocks facing each other are not open.**

- **To handle contact block with terminal cover, don't separate each of them.**
  Because the terminal cover is designed not easy to separate from the contact block.

Illuminated pushbutton switches, without transformer
AR22F0L, E0L, G4L, AR22M0L, M4L, AR22F0P, E0P, M4P, AR22E0M

Ordering code of contact arrangements

01 1NC



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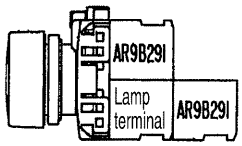

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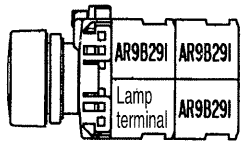
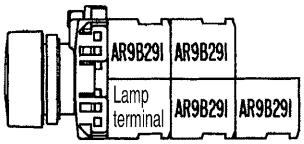


04 4NC



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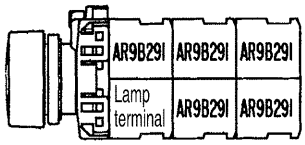

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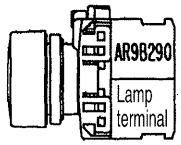
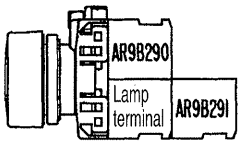


11 1NO • 1NC



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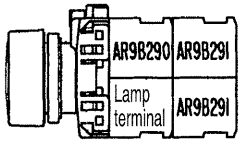

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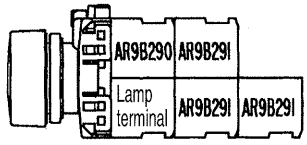
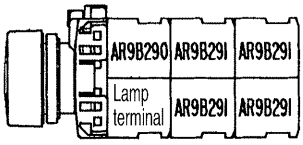


14 1NO • 4NC



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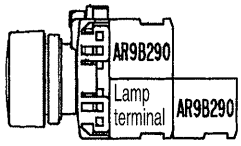

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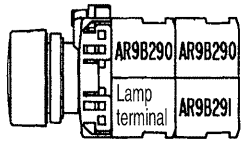

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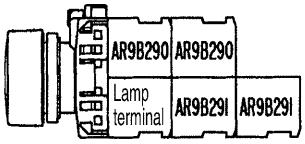

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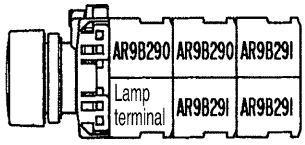

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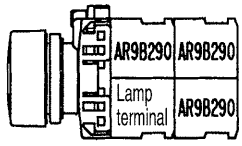
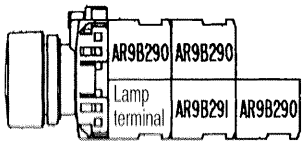
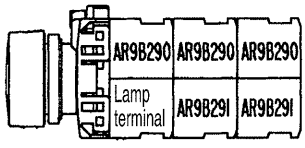


31 3NO • 1NC



32 3NO • 2NC



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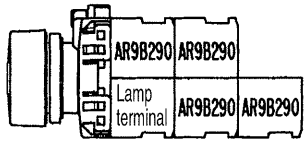
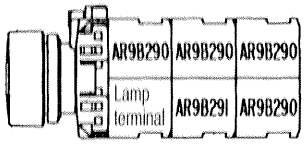


41 4NO • 1NC



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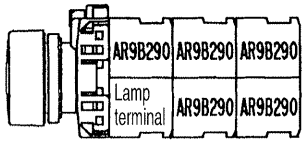


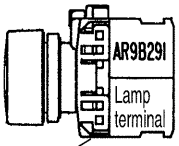
CONTACT BLOCK ARRANGEMENT

Illuminated pushbutton switches, without transformer

AR22F5L, E5L, G9L, AR22M5L, AR22F5P, E5P, AR22E5M, AR22V2L, VAL

Ordering code of contact arrangements

01 1NC



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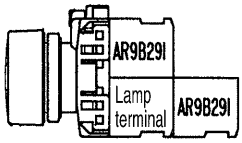

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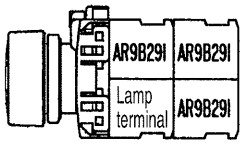

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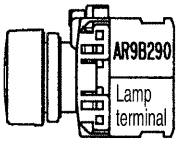

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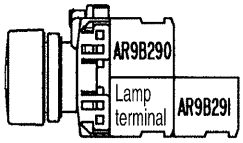

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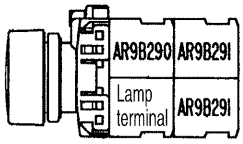

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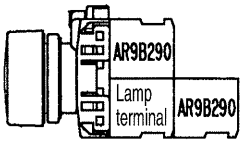
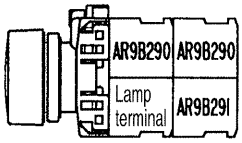
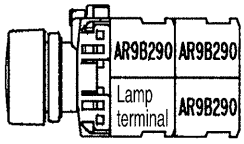


21 2NO • 1NC



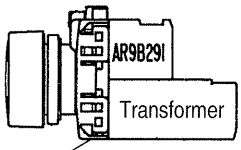
30 3NO



Illuminated pushbutton switches, with transformer
AR22F0L, E0L, G4L, AR22M0L, M4L, AR22F0P, E0P, M4P, AR22E0M

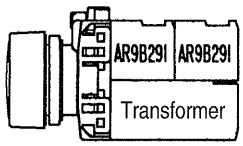
Ordering code of contact arrangements

01 1NC

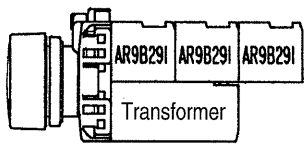


Name plate

02 2NC



03 3NC



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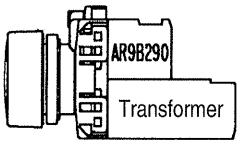

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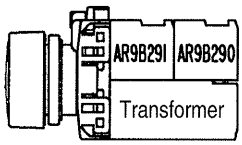

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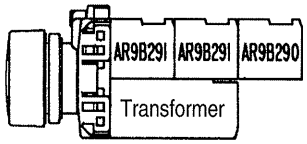

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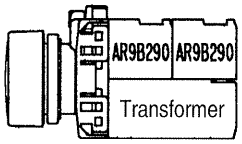

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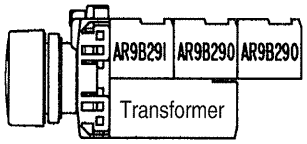

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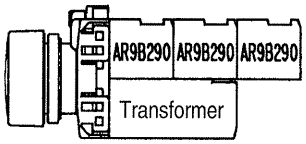
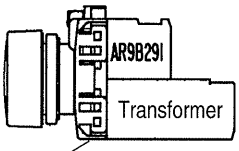


Illuminated pushbutton switches, with transformer
AR22F5L, E5L, G9L, AR22M5L, AR22F5P, E5P, AR22E5M, AR22V2L, VAL

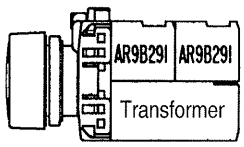
Ordering code of contact arrangements

01 1NC

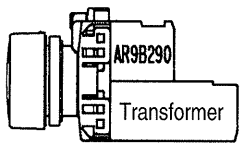


Name plate

02 2NC



10 1NO



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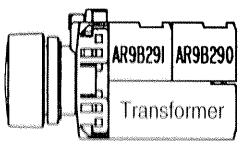
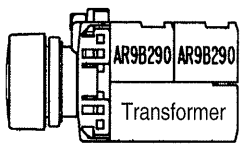


20 2NO



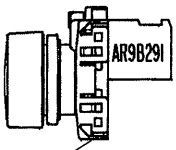
CONTACT BLOCK ARRANGEMENT

Pushbutton switches

AR22F0R, E0R, AR22G3R, AR22M0R, M3R, M4R, AR22F0Y, E0Y, M4Y, AR22F0S, E0S

Ordering code of contact arrangements

01 1NC



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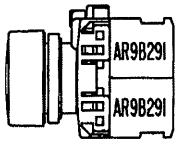

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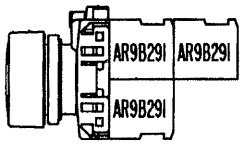

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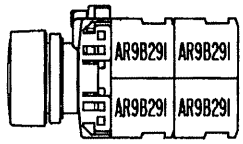

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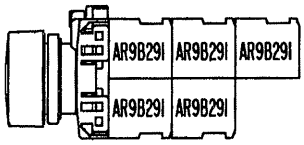

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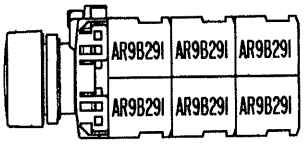

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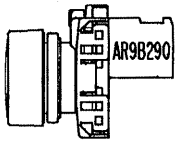
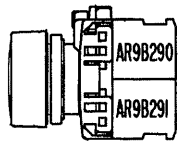
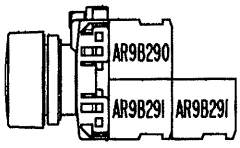


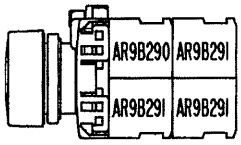
11 1NO • 1NC



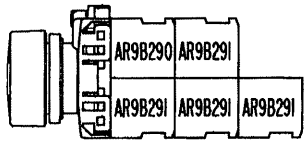
12 1NO • 2NC



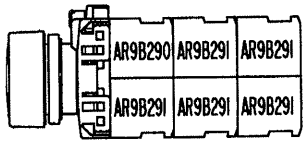
13 1NO • 3NC



14 1NO • 4NC



15 1NO • 5NC



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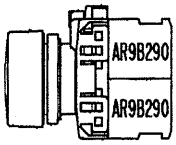

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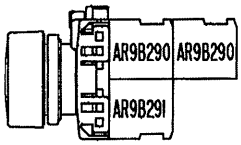

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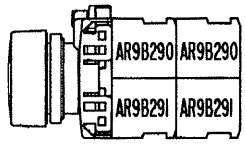

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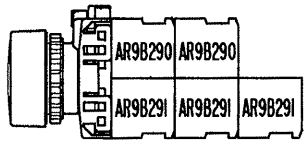
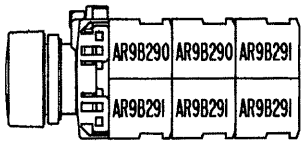


24 2NO • 4NC



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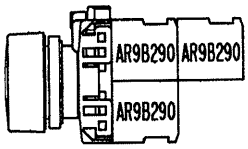
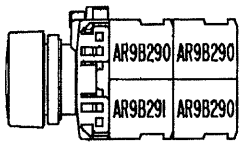
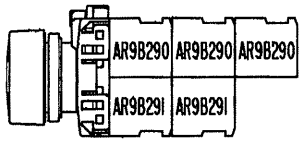


31 3NO • 1NC



32 3NO • 2NC



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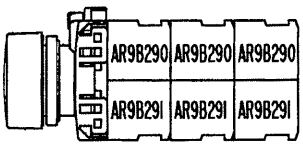

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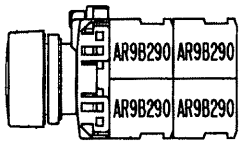
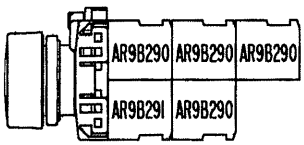
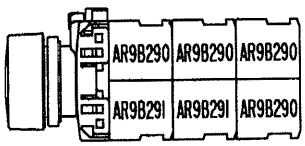


41 4NO • 1NC



42 4NO • 2NC



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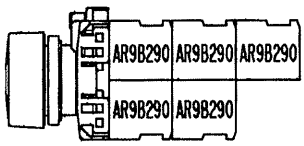

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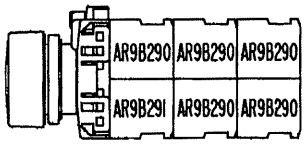

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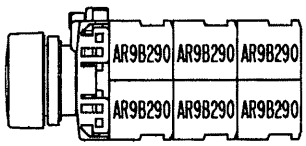
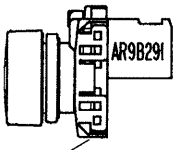


Pushbutton switches
AR22F5R, E5R, AR22G8R, AR22M5R, AR22F5Y, E5Y, AR22F5S, E5S, AR22V2R, V4R

Ordering code of contact arrangements

01 1NC



Name plate

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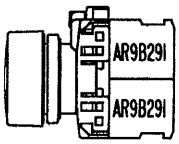
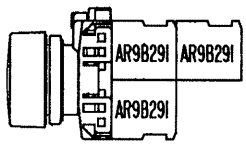


03 3NC



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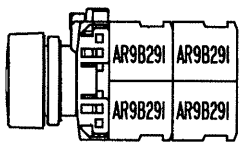

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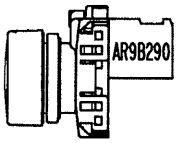

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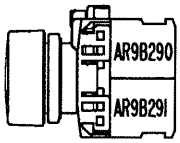

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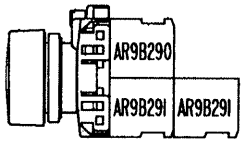

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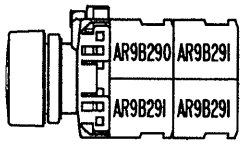

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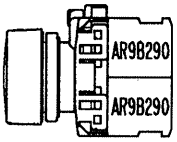

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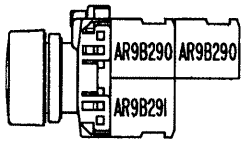

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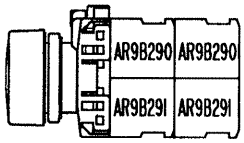

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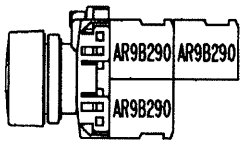
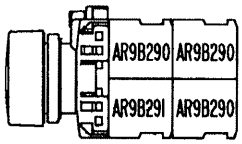
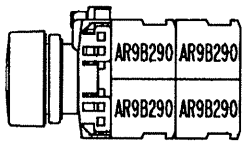


31 3NO • 1NC



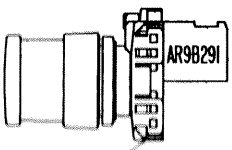
40 4NO



Emergency stop pushbutton switch
AR22Q2R

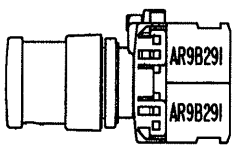
Ordering code of contact arrangements

01 1NC



Name plate

02 2NC



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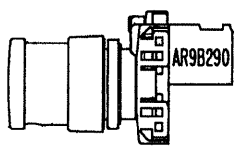

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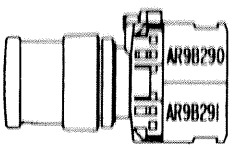

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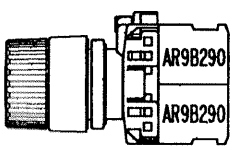


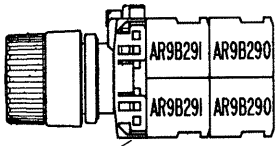
CONTACT BLOCK ARRANGEMENT

Pushbutton switches, with selector rings
AR22S1R, S2R, S3R, S6R

Selector switches, spring return
AR22PR-1, WR-1, RR-1, JR-1, PY-1, WY-1, RY-1, JY-1

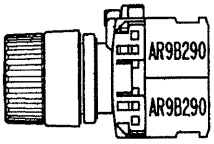
Ordering code of contact arrangements

22 2NO • 2NC



S2R only

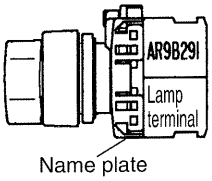
20 2NO



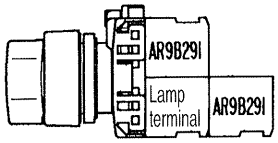
Illuminated selector switches, maintained, without transformer
AR22PL-2, PL-3, AR22PP-2, PP-3

Ordering code of contact arrangements

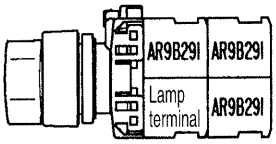
01 1NC



02 2NC



03 3NC



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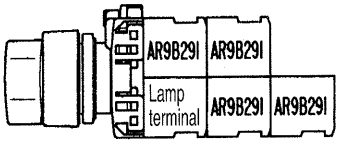

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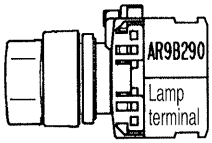
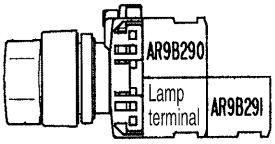


11 1NO • 1NC



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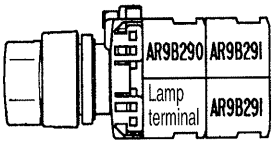

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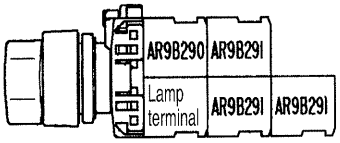

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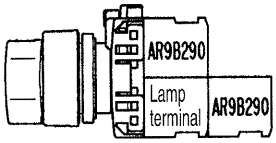

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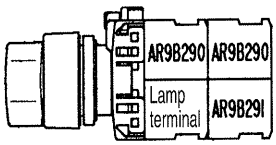

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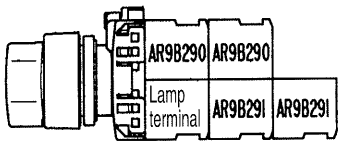

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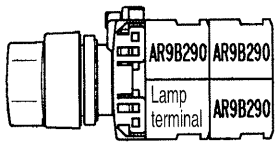

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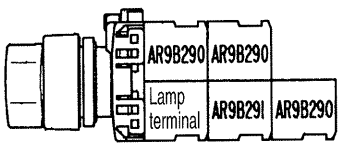

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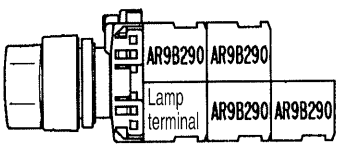
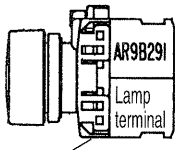


Illuminated selector switches, spring return, without transformer **AR22PL-0, AR22PP-0**
Illuminated selector switches, spring/manual return, without transformer **AH22PL-6, PL-7, AR22PP-6, PP-7**

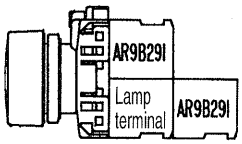
Ordering code of contact arrangements

01 1NC



Name plate

02 2NC



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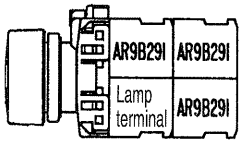

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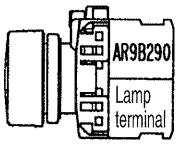

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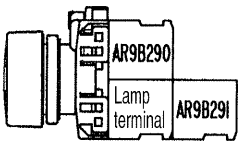

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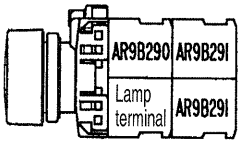

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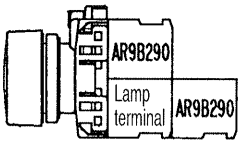

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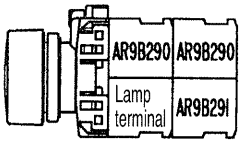

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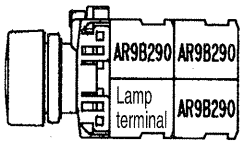
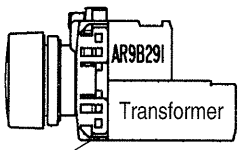


Illuminated selector switches, maintained, with transformer
AR22PL-2, PL-3, AR22PP-2, PP-3

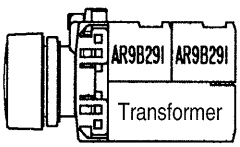
Ordering code of contact arrangements

01 1NC



Name plate

02 2NC



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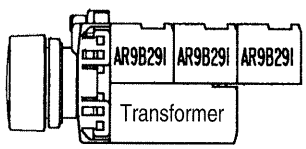

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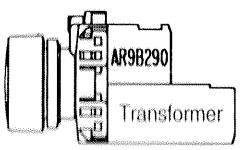

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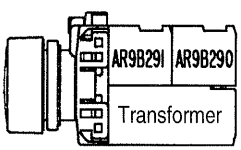

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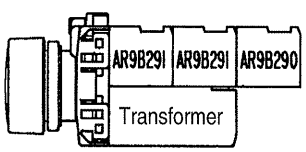

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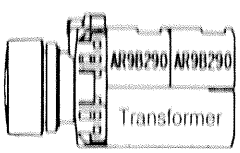

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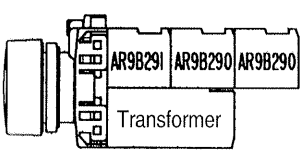

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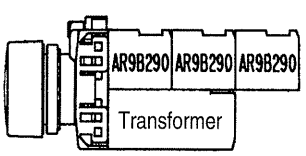
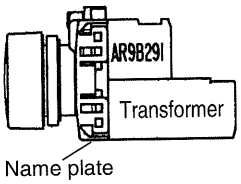


CONTACT BLOCK ARRANGEMENT

Illuminated selector switches, spring return, with transformer **AR22PL-0, AR22PP-0**
Illuminated selector switches, spring/manual return, with transformer **AH22PL-6, PL-7, AR22PP-6, PP-7**

Ordering code of contact arrangements

01 1NC



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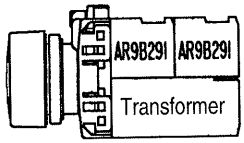

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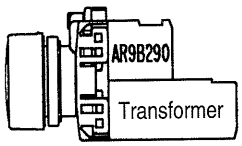

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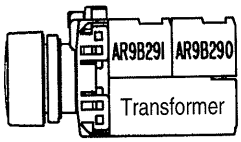

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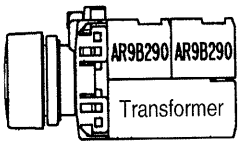
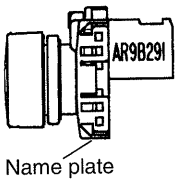


Selector switches, maintained
AR22PR-2, PR-3, WR-2, WR-3, RR-2, RR-3
AR22JR-2, JR-3
AR22PY-2, PY-3, WY-2, WY-3, RY-2, RY-3
AR22JY-2, JY-3

Selector switches, spring return
AR22PR-0, WR-0, RR-0, JR-0, PY-0, WY-0, RY-0, JY-0
Selector switches, spring/manual return
AR22PR-6, PR-7, WR-6, WR-7, RR-6, RR-7, JR-6, JR-7
AR22PY-6, PY-7, WY-6, WY-7, RY-6, RY-7, JY-6, JY-7

Ordering code of contact arrangements

01 1NC



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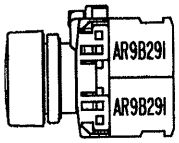

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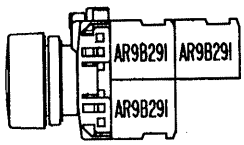

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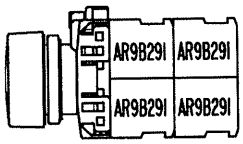

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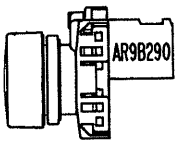

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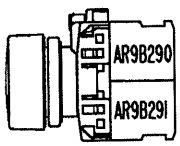

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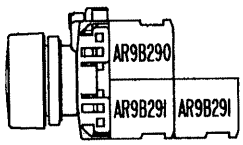

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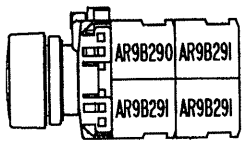

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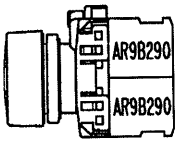

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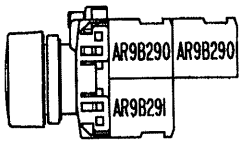

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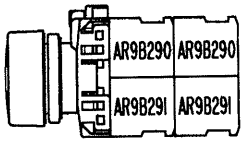

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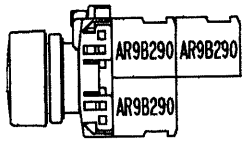

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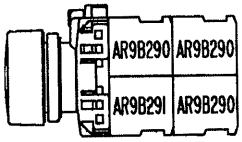

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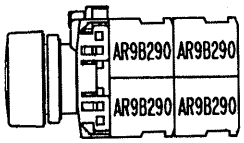

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