

PLCs

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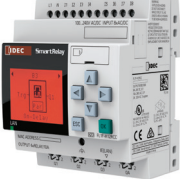


www.IDEC.com/plc



Selection Guide

Programmable Logic Controllers

Series	MicroSmart Family			SmartAXIS		IDEC SmartRelay
	MicroSmart FC6A	MicroSmart Pentra FC5A	MicroSmart FC4A	Controller	Touch	
Appearance						
Page Number	53	71	79	118		138
Rated Voltage	12 VDC, 24 VDC, 100-240 VAC	12 VDC, 24 VDC, 100-240 VAC	24 VDC, 100-240 VAC	24 VDC, 100-240 VAC	24 VDC	12-24 VDC, 24 VAC/DC, 100-240 VAC/DC
Max. Digital I/O	520	512	264	"48 (local)	12 (local) 156 (Remote I/O)	44
Max. Analog I/O	192 (remote I/O)"	"14 (local)	56	8 (Local) 32 (Remote I/O)	8	16
Base CPU I/O Configuration	158 (remote I/O)"	44	Slim style: 20, 40 I/Os	12, 24, 40, 48	12	12 I/O
	126	56	56			
Maximum Program Capacity	32 (remote I/O)"	8	16	48KB	5 MB/48K bytesx	2K bytes
Max. Communication Ports	16, 24, 40	"Slim: 12 I/O w/ Ethernet, 16, 32	2	4	3	1
Embedded Ethernet	Brick: 10, 16, 24"	"Slim: 20, 40	—	Yes	Yes	Yes
Modbus TCP	Brick: 10, 16, 24"	12, 24, 40, 48	12, 14	12	Yes	—
Modbus TCP	640K Bytes	128K Bytes	31.2K Bytes	48K Bytes	48K Bytes	2K Bytes
Modbus RTU and ASCII	3	7	2	4	3	1
CAN J1939	Yes	Yes	-	Yes	Yes	Yes
Web Server	Yes	Yes	-	Yes	Yes	-
Email and Text Message	Yes	Yes	-	Yes	Yes	-
User Web Page	Yes	-	-	-	-	-
USB Maintenance Port	Yes	Yes	-	-	-	Yes
32-bit Data & Floating Point Math	Yes	Yes	-	-	-	-
High Speed I/O Frequency	Yes	Yes	-	-	-	-
	Yes	Yes	-	Yes	Yes	-
	Yes	Yes	-	Yes	Yes	-
	100 KHz	100 KHz	20 KHz	100 KHz	10 KHz	5 KHz

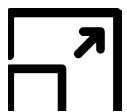
Power, Performance, Connectivity MicroSmart FC6A



16x

Fast Execution

MicroSmart FC6A execution time is comparable to those of PAC controller. It's 16 time faster than FC5A MicroSmart Pentra.



Expanded Memory

Program memory is 640 kB (80,000 steps) with 1,024 timers and 512 counters, six high-speed at rates up to 100kHz. Double the capacity of a typical micro PLC, allows handling of large programs with complex control requirements such as PID, flow totalization and recipes.



High Speed Outputs

Allows implementation of PAC-like features including:
ARAMP — Ramp pulse output with table
JOG — Jog control
ABS — Initialize Absolute Counter



Upgradable Firmware

Get the latest features without changing CPU or expansion module hardware

6x

Fast I/O Refresh

Expansion I/O refresh is 6 time faster than FC5A MicroSmart Pentra resulting in more efficient and faster machines.



Up to 520 Discrete and Analog I/O

Maximum of 126 analog I/O, much more than a typical micro PLC, and approaching PAC capacity



Time-Base Applications

Use built-in real time clock or obtain time from SNTP server

MicroSmart FC6A PLC CPU Module Specifications



Key Features

- Embedded Ethernet port
- Embedded SD memory port
- Modbus TCP and RTU
- Embedded RS232C/RS485 user selectable
- Maximum 520 digital I/O
- Maximum 126 analog I/O
- Data Logging
- Web Server Functions
- Large programming and data memory
- CAN J1939 CPU
- Built-in Web Page Editor for user webpage

Standard Base Module

Part Number	Total I/O	Power Voltage	Input Voltage	Output Type	Maximum Digital I/O	Maximum Analog I/O	
FC6A-C16R1AE	16 (9 inputs, 7 outputs)	100-240V AC	24V DC Sink/Source	Relay	400	100	
FC6A-C16R1CE		24V DC		Relay			
FC6A-C16P1CE				Transistor Source			
FC6A-C16K1CE				Transistor Sink			
FC6A-C24R1AE	24 (14 inputs, 10 outputs)			100-240V AC	Relay	504	124
FC6A-C24R1CE		24V DC		Relay			
FC6A-C24P1CE				Transistor Source			
FC6A-C24K1CE				Transistor Sink			
FC6A-C40R1AE	40 (24 inputs, 16 outputs)		100-240V AC	24V DC Sink/Source	Relay	520	126
FC6A-C40R1CE		24V DC	Relay				
FC6A-C40P1CE			Transistor Source				
FC6A-C40K1CE			Transistor Sink				
FC6A-C40R1DE			12V DC		12V DC Sink/Source	Relay	40
FC6A-C40P1DE		Transistor Source					
FC6A-C40K1DE		Transistor Sink					

CAN J1939 Base Module

Part Number	Total I/O	Power Voltage	Input Voltage	Output Type	Maximum Digital I/O	Maximum Analog I/O
FC6A-C40R1AEJ	40 (24 inputs, 16 outputs)	100-240V AC	24V DC Sink/Source	Relay	520	126
FC6A-C40R1CEJ		24V DC		Relay		
FC6A-C40P1CEJ				Transistor Source		
FC6A-C40K1CEJ				Transistor Sink		
FC6A-C40R1DEJ		12V DC	12V DC Sink/Source	Relay	40	6
FC6A-C40P1DEJ				Transistor Source		
FC6A-C40K1DEJ				Transistor Sink		

Specifications

Part Number		FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40R1CE FC6A-C40P1CE FC6A-C40K1CE FC6A-C40R1DE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40R1CEJ FC6A-C40P1CEJ FC6A-C40K1CEJ FC6A-C40R1DEJ FC6A-C40P1DEJ FC6A-C40K1DEJ
Rated Power Voltage		AC: 100 to 240V AC, DC: 24V DC, 12V DC			
Allowable Voltage Range		AC: 85 to 264V AC 24V DC: 20.4 to 28.8V DC (including ripple), 12V DC: 10.2 to 18.0V			
Rated Frequency		AC: 50/60Hz (47 to 63 Hz)			
Maximum Power Consumption (CPU module)	AC	FC6A-C16R1AE: 100-240V AC, 33VA FC6A-C24R1AE: 100-240V AC, 35VA FC6A-C40R1AE: 100-240V AC, 41VA FC6A-C40R1AEJ: 100-240V AC, 37VA			
	DC	FC6A-C16R1CE: 24V DC 140mA, 3.36W FC6A-C24R1CE: 24V DC 155mA, 3.72W FC6A-C40R1CE: 24V DC 195mA, 4.68W FC6A-C16P1CE: 24V DC 190mA, 4.6W	FC6A-C24P1CE: 24V DC 200mA, 4.8W FC6A-C40P1CE: 24V DC 205mA, 5.0W FC6A-C40P1CEJ: 24V DC 175mA, 4.2W FC6A-C40K1CEJ: 24V DC 175mA, 4.2W	FC6A-C40R1DEJ: 12V DC 340mA, 4.08W FC6A-C40P1DEJ: 12V DC 320mA, 3.9W FC6A-C40K1DEJ: 12V DC 320mA, 3.9W	
Allowable Momentary Power Interruption		10 ms (at rated voltage)			
Dielectric Strength		Between power and ground terminals: 1,500V AC, 1 minute Between I/O and ground terminals: 1,500V AC, 1 minute			
Insulation Resistance		Between power and ground terminals: 100 MΩ minimum (500V DC megger) Between I/O and ground terminals: 100 MΩ minimum (500V DC megger)			
Noise Resistance		AC or DC power terminal: 1.5kV (DC type: 1kV), 50 ns to 1 μs I/O terminals (coupling clamp): 1.5kV, 50ns to 1μs coupling adapter			
Inrush Current		AC: 40A maximum 24V DC: 35A maximum 12V DC: 35A maximum			
Power Supply Wire		AWG22, AWG18			
Operating Temperature		-10 to +55°C (no freezing)			
Storage Temperature		-25 to +70°C (no freezing)			
Relative Humidity		Level RH1 (IEC 61131-2-10 to 95% (no condensation)			
Altitude		Operation: 0 to 2,000m, 795 to 1,013hPa, Transport: 0 to 3,000m, 701 to 1,013hPa			
Pollution Degree		2 (IEC 60664-1)			
Corrosion Immunity		Free from corrosive gases			
Degree of Protection		IP20 (IEC 60529)			
Ground		D-type ground (Class 3 ground)			
Grounding Wire		AWG16			
Vibration Resistance		5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz acceleration 9.8 m/s2 (1G), 2 hours per axis on each of three mutually perpendicular axes (IEC 61131-2)			
Shock Resistance		147 m/s2 (15G), 11 ms duration, 3 shocks per axis on three mutually perpendicular axes			
Mounting		DIN rail or panel mounting			
Weight		AC: 350g DC: 340g	AC: 420g DC: 400g	AC: 560g DC (relay): 530g DC (transistor): 480g	AC: 560g DC (relay/24V DC): 530g DC (relay/12V DC): 560g DC (transistor/24V DC): 480g DC (transistor/12V DC): 530g

OT Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

Specifications Cont.

Part Number		FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40P1CE FC6A-C40R1DE FC6A-C40K1DE	FC6A-C40R1CE FC6A-C40K1CE FC6A-C40P1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40P1CEJ FC6A-C40R1DEJ FC6A-C40K1DEJ
Control System		Stored program system				
Instruction Words	Basic	42				
	Advanced	124				
Program Capacity ¹		384KB (48,000 steps)/72KB (9,000 steps) ²				640KB (80,000) 72KB (9,000 steps) ²
User Program Storage		Serial Flash Memory (100,000 times rewritable)				
Processing Time	Basic Instruction	42us/1,000 steps				
	END Processing ³	1ms maximum				
I/O Points	Input	9 points	14 points	24 points		
	Output	7 points	10 points	16 points		
Expandable Modules		4 modules	7 modules			
Expandable I/O Points with Expansion Modules		128 points	224 points			
Expandable Modules with Expansion Interface Modules		8 modules				
Expandable I/O Points with Expansion Interface Modules		256 points				
Internal Relay		12,400 points				
Special Internal Relay		256 points				
Shift Register		256 points				
Data Register		54,000 points				
Special Data Register		500 points				
Counter		512 points				
Timer (1ms, 10ms, 100ms, 1s)		1,024 points				
Clock		Clock accuracy: ±30 sec/month (typical) at 25°C				
RAM Backup	Backup Data	Internal relay, shift register, counter, data register, timer, special data register, special internal relay				
	Battery	Lithium primary battery (BR2032)				
	Battery Life	Approx. 4 years				
	Replaceability	Possible				
Self-diagnostic Function		Keep data, user program sum check (EEPROM), user program sum check (RAM), timer/counter preset value sum check,user program syntax check, user program execution check, WDT check, user program write check, power failure, clock error,data ink connection check, I/O bus initialization check				
Input Filter		0 ms (without filter), 3 to 15ms (selectable in increments of 1ms)				
Catch Input/Interrupt Input		Six inputs I0, I1, I6, I7 Minimum turn on pulse width: 5μs max. Minimum turn off pulse width: 5μs max.	I3, I4 Minimum turn on pulse width: 35μs max. Minimum turn off pulse width: 35μs max.			
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 6 points Single/two-phase selectable: 100 kHz (single-phase: 4 points, two-phase: 2 points) Single-phase: 5 kHz (2 points)				
	Counting Range	0 to 4,294,967,295 (32 bits)				
	Operation Mode	Rotary encoder mode, adding counter mode, frequency measurement mode				
Analog Potentiometer	Quantity	1 point				—
	Data Range	0 to 1,000				—
Analog Voltage Input	Quantity	1 point				—
	Input Voltage Range	0 to 10V				—
	Input Impedance	Approx. 100KΩ				—
	Digital Resolution	Approx. 1,000 steps (10 bits)				—
Pulse Output	Quantity	4 points				
	Maximum Frequency	High speed output port: 100 kHz (2 points) maximum Middle speed output port: 5 kHz (2 points maximum)			High speed output port: 100 kHz maximum	
External Power Supply for Sensor (AC only)	Output Voltage/Current	24V (+10%, -15%) / 250mA				
	Overload Detection	Impossible				
	Isolation from the internal circuit	Transformer-isolated				
USB Port		USB mini-B (maintenance communication)				
Serial Port 1, CAN Port		RS232C or RS485 ⁴				CAN J1939
Ethernet Port 1		Ethernet (maintenance communication, user communication, user communication, Modbus TCP server/client)				
SD Card Slot		Embedded				
Cartridge (option)		One cartridge can be added			Two cartridges can be added	
HMI Module (option)		Yes	Yes	Yes		Yes

Note: The maximum number of relay outputs that can be turned on simultaneously is limited.

Note 1: 1 step equals 8 bytes.

Note 2: When 72KB is selected, download function can be used during RUN.

Note 3: Not including expansion I/O service time, counter timer processing time, data link processing time, and interrupt processing time.

Note 4: Maintenance communication, user communication, data link, Modbus RTU master/slave communication.

Specifications Cont.

Part Number		FC6A-C16R1AE FC6A-C16R1CE FC6A-C16P1CE FC6A-C16K1CE	FC6A-C24R1AE FC6A-C24R1CE FC6A-C24P1CE FC6A-C24K1CE	FC6A-C40R1AE FC6A-C40P1CE FC6A-C40R1DE FC6A-C40K1DE	FC6A-C40R1AEJ FC6A-C40P1CEJ FC6A-C40R1DEJ FC6A-C40K1DEJ
Control System		Stored program system			
Instruction Words	Basic	42			
	Advanced	124			
Program Capacity ¹		384KB (48,000 steps)/72KB (9,000 steps) ²			640KB (80,000) 72KB (9,000 steps) ²
User Program Storage		Serial Flash Memory (100,000 times rewritable)			
Processing Time	Basic Instruction	42us/1,000 steps			
	END Processing ³	1ms maximum			
I/O Points	Input	9 points	14 points	24 points	
	Output	7 points	10 points	16 points	
Expandable Modules		4 modules	7 modules		
Expandable I/O Points with Expansion Modules		128 points	224 points		
Expandable Modules with Expansion Interface Modules		8 modules			
Expandable I/O Points with Expansion Interface Modules		256 points			
Internal Relay		12,400 points			
Special Internal Relay		256 points			
Shift Register		256 points			
Data Register		54,000 points			
Special Data Register		500 points			
Counter		512 points			
Timer (1ms, 10ms, 100ms, 1s)		1,024 points			
Clock		Clock accuracy: ±30 sec/month (typical) at 25°C			
RAM Backup	Backup Data	Internal relay, shift register, counter, data register, timer, special data register, special internal relay			
	Battery	Lithium primary battery (BR2032)			
	Battery Life	Approx. 4 years			
	Replaceability	Possible			
Self-diagnostic Function		Keep data, user program sum check (EEPROM), user program sum check (RAM), timer/counter preset value sum check,user program syntax check, user program execution check, WDT check, user program write check, power failure, clock error,data ink connection check, I/O bus initialization check			
Input Filter		0 ms (without filter), 3 to 15ms (selectable in increments of 1ms)			
Catch Input/Interrupt Input		Six inputs I0, I1, I6, I7 Minimum turn on pulse width: 5μs max. Minimum turn off pulse width: 5μs max.	I3, I4 Minimum turn on pulse width: 35μs max. Minimum turn off pulse width: 35μs max.		
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 6 points Single/two-phase selectable: 100 kHz (single-phase: 4 points, two-phase: 2 points) Single-phase: 5 kHz (2 points)			
	Counting Range	0 to 4,294,967,295 (32 bits)			
	Operation Mode	Rotary encoder mode, adding counter mode, frequency measurement mode			
Analog Potentiometer	Quantity	1 point			—
	Data Range	0 to 1,000			—
Analog Voltage Input	Quantity	1 point			—
	Input Voltage Range	0 to 10V			—
	Input Impedance	Approx. 100KΩ			—
	Digital Resolution	Approx. 1,000 steps (10 bits)			—
Pulse Output	Quantity	4 points			
	Maximum Frequency	High speed output port: 100 kHz (2 points) maximum Middle speed output port: 5 kHz (2 points maximum)			High speed output port: 100 kHz maximum
External Power Supply for Sensor (AC only)	Output Voltage/Current	24V (+10%, -15%) / 250mA			
	Overload Detection	Impossible			
	Isolation from the internal circuit	Transformer-isolated			
USB Port		USB mini-B (maintenance communication)			
Serial Port 1, CAN Port		RS232C or RS485 ⁴			CAN J1939
Ethernet Port 1		Ethernet (maintenance communication, user communication, user communication, Modbus TCP server/client)			
SD Card Slot		Embedded			
Cartridge (option)		One cartridge can be added		Two cartridges can be added	
HMI Module (option)		Yes	Yes	Yes	Yes

Note: The maximum number of relay outputs that can be turned on simultaneously is limited.

Note 1: 1 step equals 8 bytes.

Note 2: When 72KB is selected, download function can be used during RUN.

Note 3: Not including expansion I/O service time, counter timer processing time, data link processing time, and interrupt processing time.

Note 4: Maintenance communication, user communication, data link, Modbus RTU master/slave communication.

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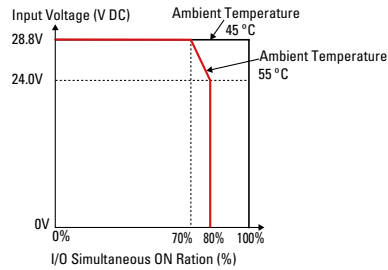
Communication

Barriers

Temperature derating curves: Input voltage vs. I/O Simultaneous ON Ratio (%)

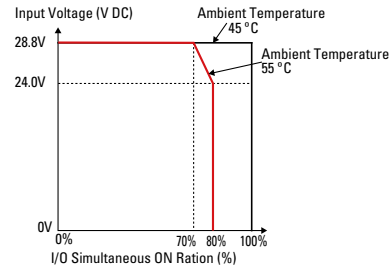
Input (with cartridge)

FC6A-C16K1CE FC6A-C40K1DE
FC6A-C24K1CE FC6A-C40K1CEJ
FC6A-C40K1CE FC6A-C40K1DEJ



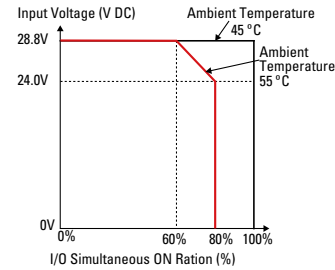
Output (with cartridge)

FC6A-C16K1CE FC6A-C40K1DE
FC6A-C24K1CE FC6A-C40K1CEJ
FC6A-C40K1CE FC6A-C40K1DEJ



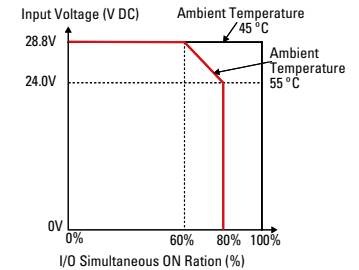
Input (w/o cartridge)

FC6A-C24P1CE FC6A-C40P1CEJ
FC6A-C40P1CE FC6A-C40P1DEJ
FC6A-C40P1DE



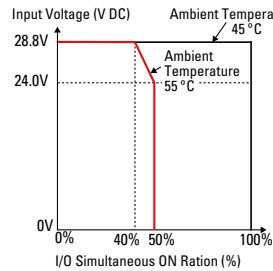
Output (w/o cartridge)

FC6A-C24P1CE FC6A-C40P1CEJ
FC6A-C40P1CE FC6A-C40P1DEJ
FC6A-C40P1DE



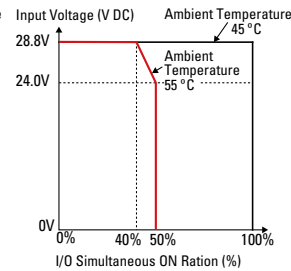
Input (with cartridge)

FC6A-C24P1CE FC6A-C40P1CEJ
FC6A-C40P1CE FC6A-C40P1DEJ
FC6A-C40P1DE



Output (with cartridge)

FC6A-C24P1CE FC6A-C40P1CEJ
FC6A-C40P1CE FC6A-C40P1DEJ
FC6A-C40P1DE

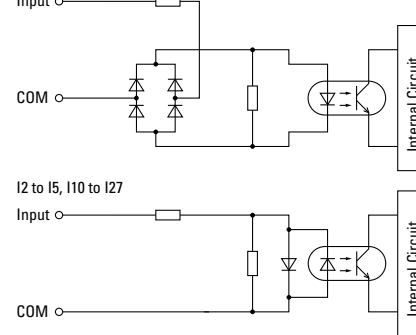


Input Internal Circuit

100V to 240V AC, 24V DC

Transistor Sink Output

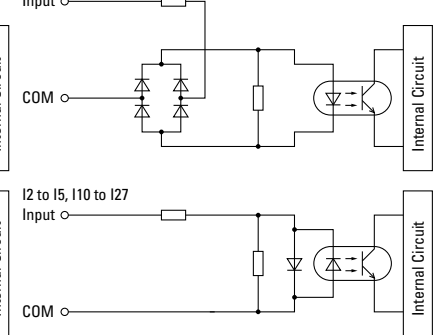
I0, I1, I6, I7



12V DC

Transistor Sink Output

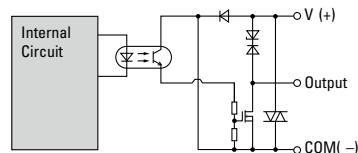
I0, I1, I6, I7



Output Internal Circuit

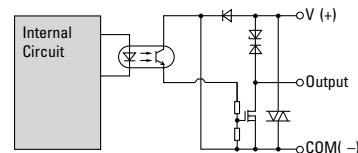
100V to 240V AC, 24V DC

Transistor Sink Output



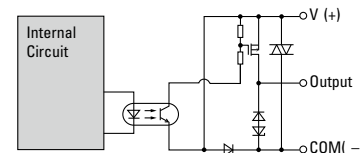
12V DC

Transistor Sink Output



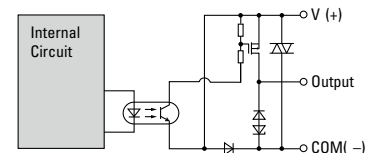
100V to 240V AC, 24V DC

Transistor Source Output



12V DC

Transistor Source Output



MicroSmart FC6A PLC Digital I/O Specifications



Key Features

- 16 modules to choose from
- Screw or MIL type terminal block
- 8/16/32 points I/O module

Specifications

Input Module Specifications

Part Number		FC6A-N08B1	FC6A-N16B1	FC6A-N16B3	FC6A-N32B3	FC6A-N08A11
Input Points		8 (8/1 common)	16 (16/1 common)		32 (16/1 common)	8 (4/1 common)
Rated Input Voltage		24V DC sink/source input signal				100 to 120V AC
Input Voltage Range		0 to 28.8V DC				0 to 132V AC (50/60 Hz)
Rated Input Current		7 mA/point (24V DC)		5 mA/point (24V DC)		17 mA/point (120V AC, 60 Hz)
Input Impedance		3.4 kΩ		4.4 kΩ		0.8 kΩ (60 Hz)
OFF Voltage		5V maximum				20V maximum
ON Voltage		15V minimum				79V minimum
OFF Current		1.2 mA maximum		0.9 mA maximum		—
ON Current		4.2 mA minimum (at 15V DC)		3.2 mA minimum (at 15V DC)		
Input Delay Time (24V DC)		Turn ON: 4.1ms, Turn OFF: 4.1ms				Turn ON: 25ms, Turn OFF: 30ms
Isolation		Between input terminals: Not isolated Internal circuit: Photocoupler-isolated				Between input terminals in the same common: Not isolated Between input terminals in different commons: Isolated Between input terminals and internal circuits: Photocoupler-isolated
External Load for I/O Interconnection		Not needed				
Signal Determination Method		Static				
Effect of Improper Input Connection		Both sink and source input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.				If any input exceeding the rated value is applied, permanent damage may be caused.
Cable Length		3m in compliance with electromagnetic immunity				—
Connector Insertion/Removal Durability		100 times minimum				
Applicable Ferrule		1-wire: AI 0.5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)		—		
Internal Current Draw	All Inputs ON	30mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)	65mA (5V DC) 0mA (24V DC)	40mA (5V DC) 0mA (24V DC)
	All Inputs OFF	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)
Internal Power Consumption (at 24V DC while all inputs ON)		0.20W	0.27W	0.27W	0.44W	0.27W
Weight (approx.)		110g	105g	75g	110g	110g

Relay Output Module Specifications

Part Number		FC6A-R081	FC6A-R161
Output Points		8 (4/1 common)	16 (8/1 common)
Output Type		1NO	
Maximum Load Current		2A per point	
		7A per common	8A per common
Minimum Switching Load		1 mA/ 5V DC (reference value)	
Initial Contact Resistance		30 mΩ maximum	
Electrical Life		100,000 operations minimum (rated load 1,800 operations/hour)	
Mechanical Life		20,000,000 operations minimum (no load 18,000 operations/hour)	
Rated Load		Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos φ = 0.4) 30V DC 2A (L/R = 7 ms)	
Dielectric Strength		Between output and ground terminals: 1,500V AC, 1 minute Between output terminal and internal circuit: 1,500V AC, 1 minute Between output terminals (COMs): 1,500V AC, 1 minute	
Connector Insertion/Removal Durability		100 times minimum	
Applicable Ferrule		1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2x0.5-10 (Phoenix Contact)	
Internal Current Draw	All outputs ON	35mA (5V DC) 50mA (24V DC)	50mA (5V DC) 100mA (24V DC)
	All outputs OFF	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)
Internal Power Consumption (at 24V DC while all outputs ON)		1.44W	2.74W
Weight (approx.)		130g	140g

Transistor Output Module Specifications

Part Number		FC6A-T08K1 FC6A-T08P1	FC6A-T16K1 FC6A-T16P1	FC6A-T16K3 FC6A-T16P3	FC6A-T32K3 FC6A-T32P3
Output Points		8 (8/1 common)	16 (16/1 common)		32 (16/1 common)
Output Type		FC6A-T□K□: Transistor sink output FC6A-T□P□: Transistor source output			
Rated Load Voltage		24V DC			
Operating Load Voltage Range		19.2 to 28.8V DC			
Maximum Load Current		0.5A per point		0.1A per point	
		3A per common		1A per common	
Voltage Drop (ON Voltage)		1V maximum (voltage between COM and output terminals when output is on)			
Inrush Current		1A maximum			
Leakage Current		0.1mA maximum			
Clamping Voltage		Approx. 50V			
Maximum Lamp Load		12W		2.4W	
Inductive Load		L/R = 10ms (28.8V DC 1Hz)			
External Current Draw		FC6A-T□K□: 100 mA maximum, 24V DC (power voltage at the +V terminal) FC6A-T□P□: 100 mA maximum, 24V DC (power voltage at the -V terminal)			
Overcurrent Protection		Transistor Sink Output: No Transistor Source Output: Yes			
Isolation		Between output terminal and internal circuit: Photocoupler-isolated Between output terminals: Not isolated			
Connector Insertion/ Removal Durability		100 times minimum			
Applicable Ferrule		1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2x0.5-10 (Phoenix Contact)			
Internal Current Draw	All outputs ON	25mA (5V DC) 15mA (24V DC)	30mA (5V DC) 25mA (24V DC)		45mA (5V DC) 50mA (24V DC)
	All outputs OFF	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)	17mA (5V DC) 0mA (24V DC)
Internal Power Consumption (at 24V DC while all outputs ON)		0.53W	0.80W		1.50W
Output Delay	Turn ON Time	400 μs maximum			
	Turn OFF Time	450 μs maximum			
Weight (approx)		110g	105g	75g	115g

Mixed I/O Module Specifications

Part Number		FC6A-M08BR1	FC6A-M24BR1
Input Specifications	Input Points	4 (4/1 common)	16 (16/1 common)
	Rated Input Voltage	24V DC sink/source input signal	
	Input Voltage Range	0 to 28.8V DC	
	Rated Input Current	7 mA/point (24V DC)	
	Input Impedance	3.4 kΩ	
	OFF Voltage	5V maximum	
	ON Voltage	15V minimum	
	OFF Current	1.2 mA maximum	
	ON Current	4.2 mA minimum (at 15V DC)	
	Input Delay Time (24V DC)	Turn ON Time: 4.1ms, Turn OFF Time: 4.1ms	
	Isolation	Between input terminals: Not isolated Internal circuit: Photocoupler-isolated	
	External Load for I/O Interconnection	Not needed	
	Signal Determination Method	Static	
	Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.	
	Cable Length	3m in compliance with electromagnetic immunity	
Output Specifications	Output Points	4 (4/1 common)	8 (4/1 common)
	Output Type	1NO	
	Maximum Load Current	2A per point 7A per common	
	Minimum Switching Load	1 mA/ 5V DC (reference value)	
	Initial Contact Resistance	30 mΩ maximum	
	Electrical Life	100,000 operations minimum (rated load 1,800 operations/hour)	
	Mechanical Life	20,000,000 operations minimum (no load 18,000 operations/hour)	
	Rated Load	Resistive load: 240V AC 2A, 30V DC 2A Inductive load: 240V AC 2A (cos φ = 0.4), 30V DC 2A (L/R = 7 ms)	
	Dielectric Strength	Between output and PE terminals: 1,500V AC, 1 minute Between output terminal and internal circuit: 1,500V AC, 1 minute Between output terminals (COMs): 1,500V AC, 1 minute	
	Connector Insertion/Removal Durability	100 times minimum	
	Applicable Ferrule	1-wire: AI 0.5-10 (Phoenix Contact), 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)	
	Internal Current Draw	All I/Os ON	30mA (5V DC), 25mA (24V DC)
		All I/Os OFF	17mA (5V DC), 0mA (24V DC)
	Internal Power Consumption (at 24V DC while all I/Os are ON)	0.80W	0.97W
	Weight (approx.)	120g	165g

OI Touchscreens

PLCs

Automation Software

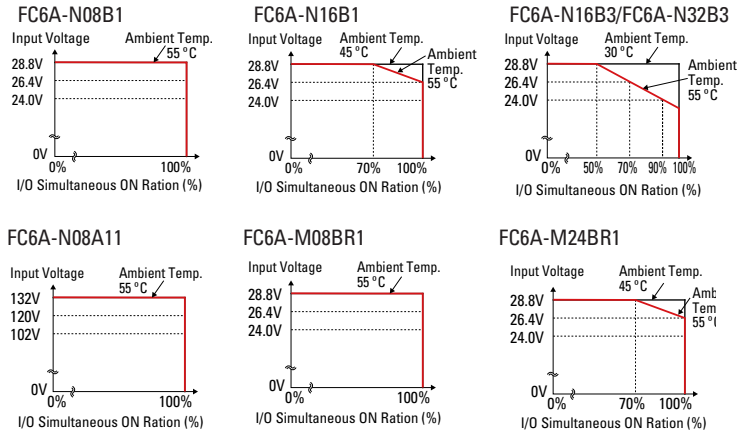
Power Supplies

Sensors

Communication

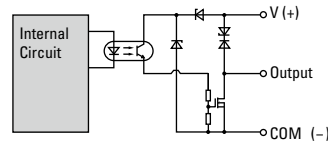
Barriers

Temperature derating curves: Input voltage vs. I/O Simultaneous ON Ratio (%)

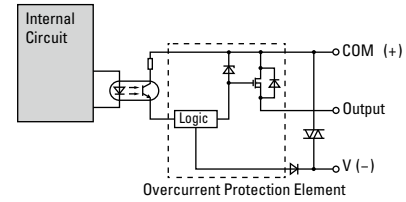


Output Internal Circuit

FC6A-T08K1/FC6A-T16K1
FC6A-T16K3/FC6A-T32K3

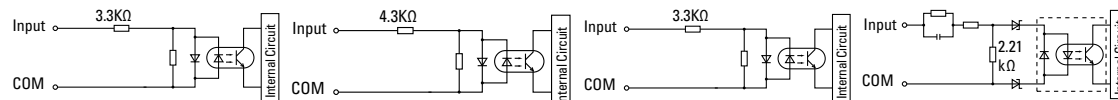


FC6A-T08P1/FC6A-T16P1
FC6A-T16P3/FC6A-T32P3

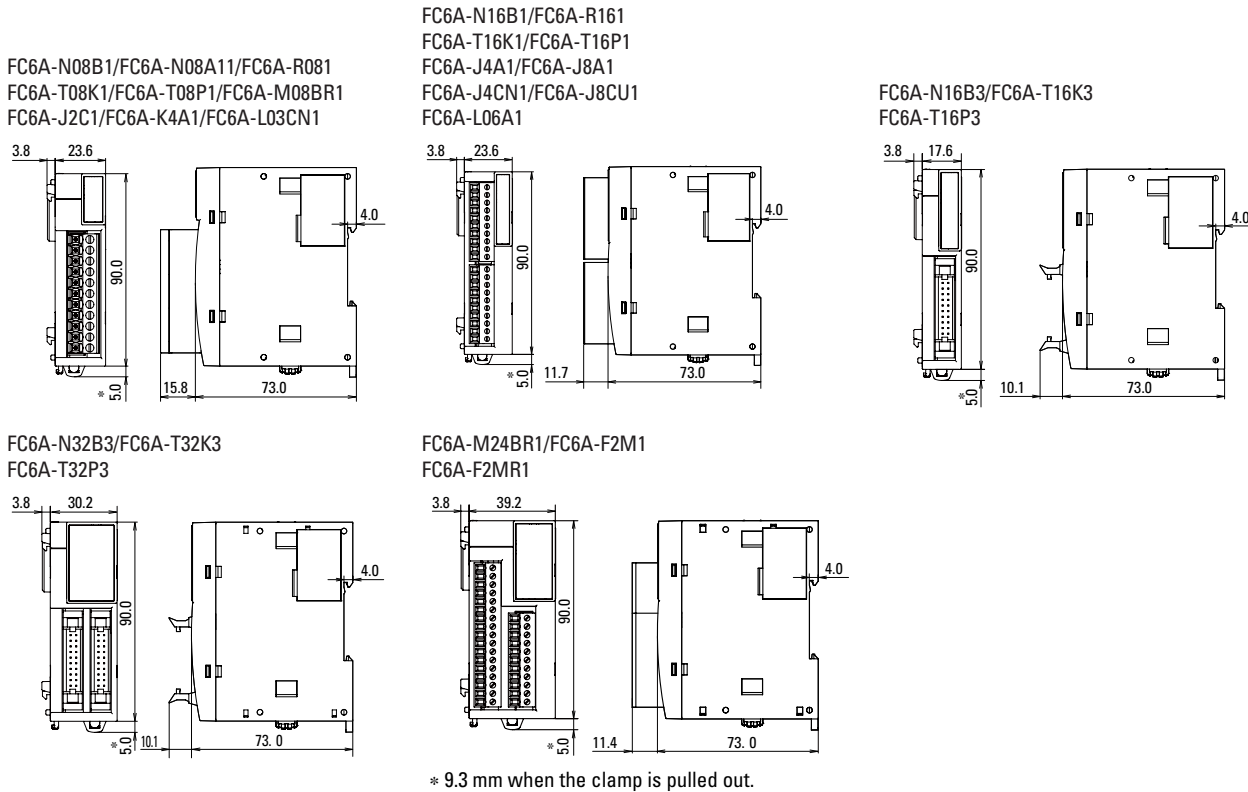


Input Internal Circuit

FC6A-N08B1/FC6A-N16B1 FC6A-N16B3/FC6A-N32B3 FC6A-M08BR1/FC6A-M24BR1 FC6A-N08A11



Dimensions (all dimensions are in mm)



MicroSmart FC6A PLC Analog I/O Module Specifications



Key Features

- 8 modules to choose from
- Up to 16-bit resolution
- Fast sampling rate
- Wide range of signals:
- 0/4-20mA, 0-10V DC, -10 to 10V DC, Type K, J, R, S, B, E, T, N, C thermocouple and RTD

Specifications

Analog I/O Module Specifications

Part Number	FC6A-J2C1	FC6A-J4A1	FC6A-J8A1	FC6A-L06A1	FC6A-L03CN1	FC6A-J4CN1	FC6A-J8CU1	FC6A-K4A1
Input Points	2	4	8	4	2	4	8	–
Input Signal Type	Voltage (0 to 10V) Current (0 to 20mA)				Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA) Thermocouple Resistance Thermometer		Thermocouple Thermistor (NTC, PTC)	–
Output Points	–	–	–	2	1	–	–	4
Output Signal Style	–	–	–	Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)	–	–	–	Voltage (0 to 10V) Voltage (-10 to +10V) Current (0 to 20mA) Current (4 to 20mA)
External Power Supply	Rated Power Voltage 24V DC, Allowable Voltage Range 20.4 to 28.8V DC							
External Current Draw (24V DC) ¹	25mA	30mA	40mA	100mA	80mA	40mA	30mA	125mA
Connector Insertion/ Removal Durability	100 times minimum							
Applicable Ferrule	1-wire: AI 0.5-10 (Phoenix Contact), 2-wire: AI-TWIN 2×0.5-10 (Phoenix Contact)							
Internal Power Consumption (5V DC)	40mA max.	45mA max.	40mA max.	55mA max.	55mA max.	50mA max.	45mA max.	50mA max.
Internal Power Consumption (at 24V DC while all I/Os are ON)	0.27W	0.30W	0.27W	0.37W	0.37W	0.34W	0.30W	0.34W
Weight (approx.)	115g	110g	110g	110g	115g	110g	110g	115g

Note 1: The external current draw is the value when all the analog inputs are used and the analog output value is at 100%.

Analog Input Specifications (1)

Part Number		FC6A-J2C1		FC6A-J4A1/FC6A-J8A1/FC6A-L06A1	
Input Signal Type		Voltage Input	Current Input	Voltage Input	Current Input
Input Range		0 to 10V -10 to +10V	0 to 20mA 4 to 20mA	0 to 10V -10 to +10V	0 to 20mA 4 to 20mA
Input Impedance		1MΩ maximum	50Ω maximum	1MΩ maximum	50Ω maximum
Input Detection Current		—	—	—	—
AD Conversion	Sampling Duration Time	1ms		1ms or 10ms (selectable with application software)	
	Sampling Repetition Time	Sampling time × valid input channels			
	Total Input System Transfer Time	Sampling time + sampling interval + 1 scan time			
	Type of Input	Single-ended input			
	Operating Mode	Self-scan			
	Conversion Method	Σ Δ type ADC			
Input Error	Maximum Error at 25°C	±0.1% of full scale		±0.2% of full scale	
	Cold Junction Compensation Error	—	—	—	—
	Temperature Coefficient	±0.006% of full scale/°C		±0.01% of full scale/°C	
Data	Digital Resolution	65,536 increments (16 bits)		4,096 increments (12 bits)	
	Input per Resolution	0 to 10V: 0.15mV -10 to +10V: 0.30mV	0 to 20mA: 0.30μA 4 to 20mA: 0.244μA	0 to 10V: 2.44mV -10 to +10V: 4.88mV	0 to 20mA: 4.88μA 4 to 20mA: 3.91μA
	Data Type in Application Program	Optional: -32,768 to 32,767 (selectable for each channel) ¹			
	Monotonicity	Yes			
	Input Data Out of Range	Detectable ²			
Noise Resistance	Input Filter	Soft filter (0 to 10 s, selectable in increments of 0.1 s)			
	Recommended Cable for Noise Immunity	Twisted pair shielded cable			
	Crosstalk	1LSB maximum			
Isolation		Between input and power circuit: Transformer-isolated Between input and internal circuit: Photocoupler-isolated			
Effect of Improper Input Connection		No damage			
Maximum Permanent Allowed Overload (No Damage)		13V DC	40mA	13V DC	40mA
Selection of Analog Input Signal Type		Using programming software			
Calibration or Verification to Maintain Rated Accuracy		Not possible			

Note 1: The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

Note 2: When an error is detected, a corresponding error code is stored to a data register allocated to analog I/O operating status.

Analog Input Specifications (2)

Part Number		FC6A-L03CN1/FC6A-J4CN1				FC6A-J8CU1		
Input Signal Type		Voltage Input	Current Input	Resistance Thermometer	Thermocouple	Thermocouple	NTC Thermistor	PTC Thermistor
Input Range		0 to 10V DC -10 to +10V	0 to 20mA 4 to 20mA	Pt100, Pt1000 3-wire type (-200 to 850°C) Ni100, Ni1000 3-wire type (-60 to 180°C)	Type K (-200 to +1,300°C) Type J (-200 to +1,000°C) Type R (0 to 1,760°C) Type S (0 to 1,760°C) Type B (0 to 1,820°C) Type E (-200 to +800°C) Type T (-200 to +400°C) Type N (-200 to +1,300°C) Type C (0 to 2,315°C)	Type K (-200 to +1,300°C) Type J (-200 to +1,000°C) Type R (0 to 1,760°C) Type S (0 to 1,760°C) Type B (0 to 1,820°C) Type E (-200 to +800°C) Type T (-200 to +400°C) Type N (-200 to +1,300°C) Type C (0 to 2,315°C)	-90 to +150°C	100 to 10,000Ω
Input Impedance		1 MΩ minimum	50Ω maximum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	1 MΩ minimum	
Input Detection Current		—	—	0.1mA maximum	0.1mA maximum	0.1mA maximum	0.1mA maximum	
AD Conversion	Sampling Duration Time	10ms, 100ms or 104ms (selectable using application software)					104ms	
	Sampling Repetition Time	Sampling time × valid input channels						
	Total Input System Transfer Time	Sampling time + sampling interval + 1 scan time						
	Type of Input	Single-ended input						
	Operating Mode	Self-scan						
	Conversion Method	Σ Δ type ADC						
Input Error	Maximum Error at 25°C	±0.2% of full scale		FC6A-L03CN1: ±0.1% of full scale + cold junction compensation error FC6A-J4CN1: ±0.2% of full scale + cold junction compensation error ³		±0.2% of full scale + cold junction compensation error ³		
	Cold Junction Compensation Error	—	—	±4°C maximum		±4°C maximum		
	Temperature Coefficient	FC6A-L03CN1: 0.006%/°C of full scale FC6A-J4CN1: 0.01%/°C of full scale				0.01%/°C of full scale		
Data	Digital Resolution	65,536 increments (16 bits)		Pt100: approx. 10,500 increments (14 bits) Pt1,000: approx. 8,000 increments (13 bits) Ni100: approx. 2,400 increments (12 bits) Ni1,000: approx. 2,400 increments (12 bits)	Type K: approx. 15,000 increments (14 bits) Type J: approx. 12,000 increments (14 bits) Type R: approx. 17,600 increments (15 bits) Type S: approx. 17,600 increments (15 bits) Type B: approx. 18,200 increments (15 bits) Type E: approx. 10,000 increments (14 bits) Type T: approx. 6,000 increments (13 bits) Type N: approx. 15,000 increments (14 bits) Type C: approx. 23,150 increments (15 bits)	Type K: approx. 15,000 increments (14 bits) Type J: approx. 12,000 increments (14 bits) Type R: approx. 17,600 increments (15 bits) Type S: approx. 17,600 increments (15 bits) Type B: approx. 18,200 increments (15 bits) Type E: approx. 10,000 increments (14 bits) Type T: approx. 6,000 increments (13 bits) Type N: approx. 15,000 increments (14 bits) Type C: approx. 23,150 increments (15 bits)	NTC: approx. 2,400 increments (12 bits) PTC: approx. 9,900 increments (14 bits)	
	Input Value of LSB	0 to 10V: 0.15mV -10 to +10V: 0.30mV	0 to 20mA: 0.30μA 4 to 20mA: 0.244μA	0.1°C	0.1°C	0.1°C	0.1°C	1Ω
	Data Type in Application Program	Optional: selectable for each channel from -32,768 to 32,767 ¹						
	Monotonicity	Yes						
	Input Data Out of Range	Detectable ²						
	Input Filter	Software						
Noise Resistance	Recommended Cable for Noise Immunity	Twisted pair shielded cable		Twisted pair cable				
	Crosstalk	1 LSB maximum						
Isolation		Between input and power circuit: Transformer-isolated Between input and internal circuit: Photocoupler-isolated						
Effect of Improper Input Connection		No damage						
Maximum Permanent Allowed Overload (No Damage)		13V DC 40mA						
Selection of Input Signal Type and Input Range		Using programming software						
Calibration or Verification to Maintain Rated Accuracy		Not possible						

Note 1: The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

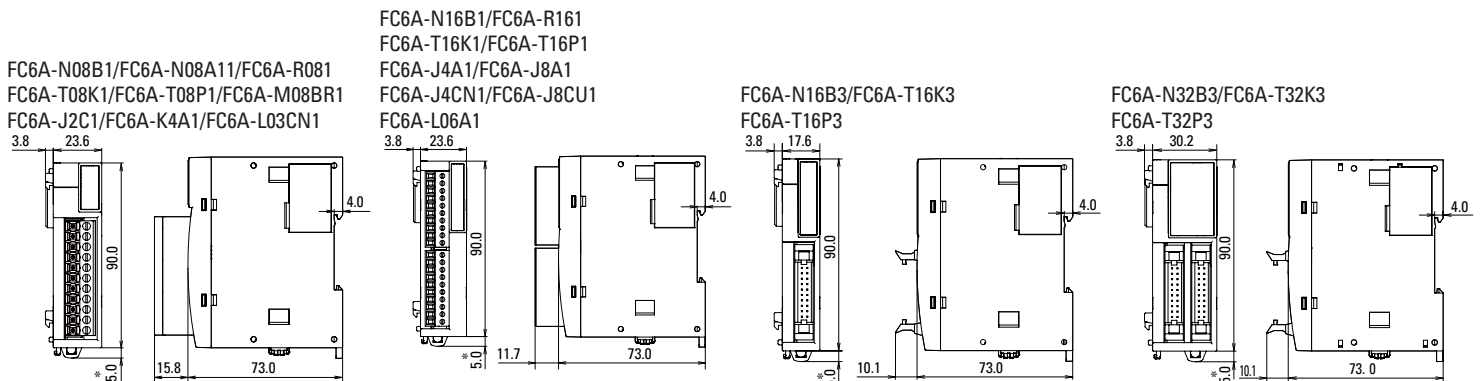
Note 2: When an error is detected, a corresponding error code is stored to a data register allocated to analog I/O operating status.

Note 3: R, S: ±6 (0 to 200°C) B: no compensation K, J, E, T, N: ±0.4% of full scale (0°C maximum)

Analog Output Specifications

Part Number			FC6A-K4A1	FC6A-L06A1	FC6A-L03CN1
Output Signal Style/Output Range		Voltage	0 to 10V DC -10 to +10V DC		
		Current	0 to 20mA 4 to 20mA		
Load	Impedance		Voltage output: 1 kΩ minimum Current output: 300Ω maximum		
	Load Type		Resistive load		
DA Conversion	DA Conversion Time		1ms		
	Output Update Interval		1ms		
	Total Output System Transfer Time		DA Conversion Time +Output Update Interval + 1 scan time		
Output Error	Maximum Error at 25°C		±0.2% of full scale	±0.1% of full scale	±0.2% of full scale
	Temperature Coefficient		±0.01%/°C of full scale	±0.006%/°C of full scale	±0.01%/°C of full scale
	Repeatability after Stabilization Time		±0.4% of full scale		
	Output Voltage Drop		No damage		
	Non-linearity		±0.2% of full scale	±0.01%/°C of full scale	±0.2% of full scale
	Output Ripple		20mV maximum		
	Overshoot		0%		
Data	Total Error		±1% of full scale		
	Digital Resolution		4,096 increments (12 bits)		
	Output Value of LSB	Voltage	0 to 10V DC: 2.44mV -10 to +10V DC: 4.88mV		
		Current	0 to 20mA: 4.88μA 4 to 20mA: 3.91μA		
	Data Type in Application Program		Optional: -32,768 to 32,767 (selected for each channel)		
	Monotonicity		Yes		
	Current Loop Open		Undetectable		
Noise Resistance	Recommended Cable for Noise Immunity		Twisted pair shielded cable		
	Crosstalk		1LSB		
Isolation	Between output and power circuit		Transformer-isolated		
	Between output and internal circuit		Photocoupler-isolated		
Effect of Improper Output Connection			No damage		
Selection of Analog Output Signal Type			Using software programming		
Calibration or Verification to Maintain Rated Accuracy			Impossible		

Dimensions (all dimensions are in mm)



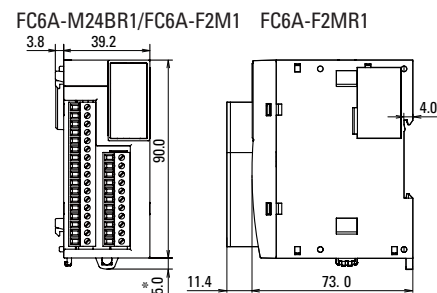
Specifications

Input Range

Part Number	FC6A-F2MR1 FC6A-F2M1		
	Input Range (Digital Resolution)		Input Value of LSB
K	-200 to 1,370°C	-328 to 2,498°F	1°C (°F)
	-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
J	-200 to 1,000°C	-328 to 1,832°F	1°C (°F)
R	0 to 1,760°C	32 to 3,200°F	1°C (°F)
S	0 to 1,760°C	32 to 3,200°F	1°C (°F)
B	0 to 1,820°C	32 to 3,308°F	1°C (°F)
E	-200 to 800°C	-328 to 1,472°F	1°C (°F)
T	-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
N	-200 to 1,300°C	-328 to 2,372°F	1°C (°F)
PL-II	0 to 1,390°C	32 to 2,534°F	1°C (°F)
C (W/Re5-26)	0 to 2,315°C	32 to 4,199°F	1°C (°F)
Pt100	-200 to 850°C	-328 to 1,562°F	1°C (°F)
	-200.0 to 850.0°C	-328.0 to 1,562.0°F	0.1°C (°F)
JPt100	-200 to 500°C	-328 to 932°F	1°C (°F)
	-200.0 to 500.0°C	-328.0 to 932.0°F	0.1°C (°F)
DC 4 to 20mA	-2,000 to 10,000 (12,000 increments) ¹		1.333μA
DC 0 to 20mA	-2,000 to 10,000 (12,000 increments) ¹		1.666μA
DC 0 to 1V	-2,000 to 10,000 (12,000 increments) ¹		0.083mA
DC 0 to 5V	-2,000 to 10,000 (12,000 increments) ¹		0.416mA
DC 1 to 5V	-2,000 to 10,000 (12,000 increments) ¹		0.333mA
DC 0 to 10V	-2,000 to 10,000 (12,000 increments) ¹		0.833mA

Note 1: Linear-conversion is possible.

Dimensions



* 9.3 mm when the clamp is pulled out.

MicroSmart FC6A PLC PID Module Specifications



Key Features

- Configure up to 15 modules
- Maximum 30 PID loops
- 2 analog inputs and 2 relay or 4-20mA Non-contact voltage output for SSR drive

Ratings

Part Number		FC6A-F2MR1	FC6A-F2M1
Control Mode	Independent PID Control	Possible	
	Heating/Cooling Control	Possible (overlapping deadband settings available) ¹	
	Difference Input Temperature Control	Possible ¹	
	Cascade Control	Possible ¹	
Input Points		2ch	
Input Type Input Range	Thermocouple	K, J, R, S, B, E, T, N, PL-II, C (W/Re5-26) External resistance: 100Ω maximum	
	Resistance Thermometer	Pt100, JPt100, 3-wire type	
	Current Input	0 to 20 mA DC, 4 to 20 mA DC Input impedance: 50Ω	
	Voltage Input	0 to 1V DC Input impedance: 1MΩ minimum 0 to 5V DC, 1 to 5V DC, 0 to 10V DC Input impedance: 100kΩ minimum	
AD Conversion	Sampling Duration Time	100 ms	
	Sampling Repetition Time	100 ms	
	Total Input System Transfer Time	Sampling time + sampling interval + 1 scan time	
	Type of Input	Differential input	
Maximum Error at 25°C	Conversion Method	Σ Δ type ADC	
	Thermocouple Input	±0.2% of full scale or ±2°C (4°F), whichever is greater However, R, S inputs: 0 to 200°C (0 to 400°F): ±6°C (12°F) B input: 0 to 300°C (0 to 600°F) Accuracy is not guaranteed. K, J, E, T, N inputs: Less than 0°C (32°F): ±0.4% of full scale	
	Resistance Thermometer Input	±0.1% of full scale or ±1°C (2°F), whichever is greater	
	Voltage/Current Inputs	±0.2% of full scale	
Cold Junction Temperature Compensation Accuracy		±1°C at 0 to 55°C	
Temperature Coefficient		±0.005%/°C of full scale	
Noise Resistance	Input Filter	Yes	
	Recommended Cable for Noise Immunity	Twisted pair shielded cable (current/voltage) / Twisted pair cable (temperature input)	
	Cross Talk	None	
Isolation	Between input and power circuit	Transformer-isolated	
	Between input and internal circuit	Photocoupler-isolated	
Output Points		2ch	
Output	Relay output 1NO	Non-contact voltage output (for SSR drive)	
	Rated load 5A 250V AC/30V DC (resistive load)	12V DC±15%	
	3A 250V AC (inductive load cos φ=0.4)	Maximum 40 mA (short circuit protected)	
	3A 30V DC (resistive load VR=7ms)	Analog current output	
Noise Resistance	Minimum open/closed load:	4 to 20 mA DC	
	10 mA 5V DC (reference value)	Load resistance: 550Ω maximum	
	Electrical life: 100,000 cycles (at the maximum rating of resistive load)	Analog output digital resolution: 1,000	
		LSB input value: 0.016 mA	
Isolation	Recommended Cable for Noise Immunity	Twisted pair shielded cable	
	Cross Talk	None	
Isolation		Between input and power circuit: Transformer-isolated Between input/output and internal circuits: Photocoupler-isolated Between input circuits: Photocoupler-isolated	
Power Voltage		24V DC (External power), 5V DC (Internal power)	
Allowable Voltage Range		20.4 to 28.8V DC	
Maximum Power Consumption		3.6W	
Internal Power Consumption		65mA (5V DC)	
Weight (approx.)		140g	

Note 1: Dual channel input is required for one loop control.

MicroSmart FC6A PLC HMI and Communication Adapter Specifications



Key Features

- Add 2nd Ethernet port
- Add additional serial port
- HMI module supports User Web Page
- HMI module supports Web Server Functions
- HMI module supports Email and Text Message notifications

HMI Module Specifications

General Specifications

Part Number	FC6A-PH1
Power Consumption Inside Module (without connection cartridge)	100mA (5V) 1.5mA (24V)
Cartridge (option)	One analog cartridge can be added
Weight (approx.)	170g

Display Specifications

Part Number	FC6A-PH1
Display	TFT Monochrome LCD
Color/Shade	Monochrome
Effective Display Area	47.98W × 8.22H mm
Display Resolution	192W × 64H pixels
View Angle	Right and left 30°, up 20°, down 40°
Contrast adjustment	Impossible
Backlight	LED (green)
Brightness	45 cd/m ²
Brightness Adjustment	Impossible
Backlight Control	ON/OFF
Backlight Replacement	Impossible
Display Character Size	1/2 size 8 × 16 pixels (JIS 8-bit code, Western European language ISO 8859-1, Cyrillic ANSI1251) Full size 16 × 16 pixels (Japanese JIS first level characters, simplified Chinese)
Quantity of Characters	1/2 size 24 characters × 4 lines Full size 12 characters × 4 lines
Character Attribute	Blink, reverse,

Communication Adapter

Part Number	FC6A-PC1	FC6A-PC3
Standards	EIA RS232C	EIA RS485
Maximum Baud Rate		115,200bps
Maintenance Communication	Possible	Possible
User Communication	Possible	Possible
Data Link Communication	—	Possible
Half-duplex Communication	—	Possible
Maximum Cable Length	5m	200m
Quantity of Slave Stations	—	31
Isolation between Internal Circuit and Communication Port		Not isolated
RS485 Cable		
Cable	—	3-core shielded cable with a minimum core wire of 0.3 mm ²
Conductor Resistance	—	85 Ω/km maximum
Shield Resistance	—	20 Ω/km maximum

Operation Specifications

Part Number	FC6A-PH1
Operation Method	Rubber Switch
Operating Force	2.0N minimum
Mechanical Life	10,000 operations
Multiple Operation	Possible

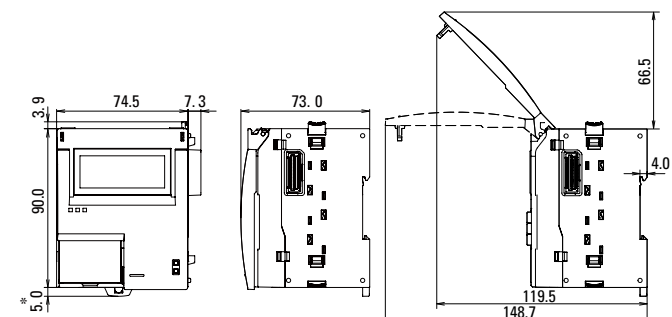
HMI Ethernet Port Specifications

Part Number	FC6A-PH1
Communication	Complies with IEEE802.3
Transmission speed	10BASE-T, 100BASE-TX
Protocol	Datalink layer: IP/ARP Network layer: TCP/UDP, ICMP Application layer: DHCP, DNS, HTTP, SMTP
Connector	RJ45
Cable	CAT 5. STP
Maximum Cable Length	100m
Isolation from Internal Circuit	Pulse transformer isolation
Remote Maintenance	Uploading, downloading and monitoring using WindLDR Number of connections: 8
Web Server	Page data of 5MB maximum (total of system web page and user web page) can be stored. (System web page: approx. 450 KB) Number of connections: 8 maximum Authentic method: digest authentication
Send E-mail	Sends preregistered e-mails. Up to 255 types of e-mails can be sent. Authentic method: SMTP-Auth (login), SMTP-Auth (CRAM-MD5), SMTPs Encoding method: BASE64
E-mail Size	The maximum size of texts for To or Cc is 512 bytes. ¹ E-mail subject: 255 bytes maximum E-mail body: 4096 bytes maximum Attached CSV file: 4096 bytes maximum (includes spaces, separator characters, and newlines)

Note 1: Comma (,) is inserted as a separating character between e-mail addresses.

Dimensions

FC6A-PH1



MicroSmart FC6A PLC Expansion Interface Module Specifications

01 Touchscreens

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Key Features

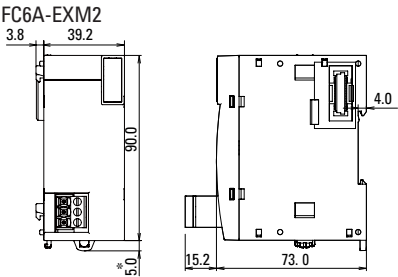
- Required when expanding to more than 7 expansion modules
- Allows FC6A to expand an additional 8 expansion modules

Expansion Interface Module Specifications

Part Number		FC6A-EXM2
Rated Power Voltage		24V DC
Allowable Voltage Range		20.4 to 28.8V DC
Power Consumption		Internal power (supplied from CPU module): 20 mA (5V DC), 0 mA (24V DC) External power: With I/O modules ¹ 750 mA (26.4V DC)
Maximum Power Consumption (External Power) ¹		0.5W (24V DC)
Allowable Momentary Power Interruption		10ms minimum (24V DC)
I/O Expansion		Between CPU module and expansion interface module Connectable I/O modules: 7 maximum (224 I/Os maximum) Beyond the expansion interface module Connectable I/O modules: 8 maximum (256 I/Os maximum)
Isolation from Internal Circuit		Not isolated
Connector	Insertion/Removal Durability	100 times minimum
	Applicable Ferrules	1-wire: AI 0.5-10 (Phoenix Contact) 2-wire: AI-TWIN 2x0.5-10 (Phoenix Contact)
Weight (approx.)		150g

Note 1: Power consumption by the expansion interface module and eight I/O modules.

Dimensions (all dimensions are in mm)





The Power to Control. Anywhere. Anytime.

Power, Performance, Connectivity

Maximize efficiency and cut development time! MicroSmart Pentra PLCs combine advanced networking capabilities with unparalleled power, performance and connectivity. Designed to meet all your communication requirements, now and in the future, MicroSmart Pentra PLCs give you the flexibility to expand your system with as many as fifteen modules! Our new Embedded Ethernet PLC with built-in Modbus TCP also lets you remotely monitor status in real-time, receive email alerts and customize your own web page.

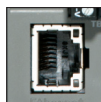
Safety

All MicroSmart Pentra PLCs meet the highest standards for safety including: cULus listed for Class 1 Division 2 hazardous locations*, CE compliant, as well as certified for marine use by ABS, DNV, and Lloyd's Registry*.

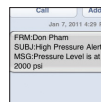


*Not applicable for all models. Visit www.IDEC.com/approvals for details.

The MicroSmart Pentra PLC Family: Everything you need in a controller



Embedded Ethernet Port



Email and text notifications



Modbus TCP, RTU and ASCII



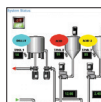
USB programming port



Seven communication ports



NEW Advanced PID control modules

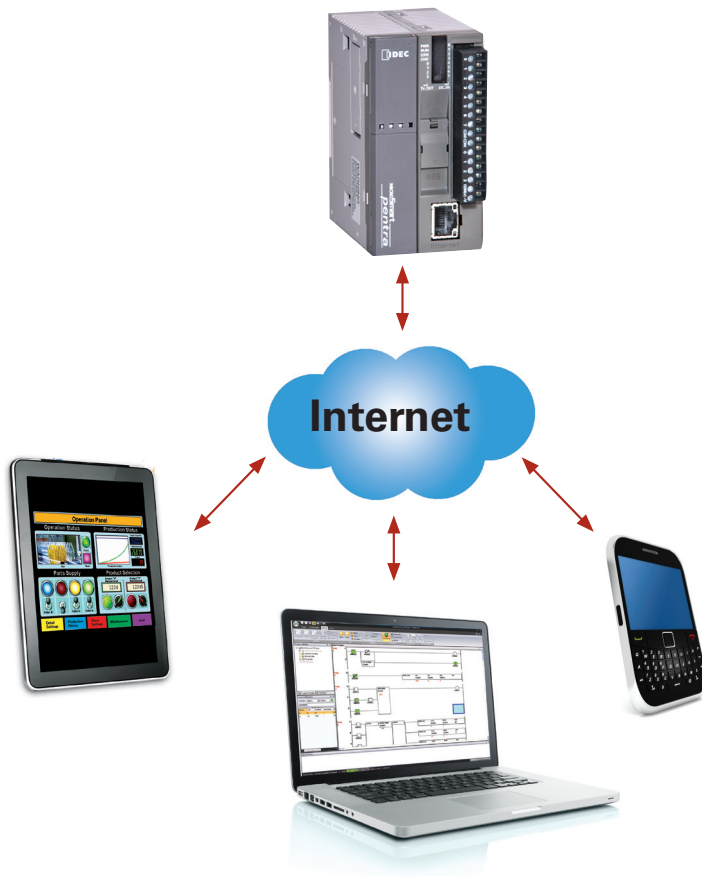


User web page

Battery-less models

MicroSmart Pentra Performance

Embedded Ethernet Port



Remote Access and Control

The new MicroSmart Pentra PLC with an embedded Ethernet port, you can configure the MicroSmart Pentra PLC for remote monitoring and control. Using WindLDR software, you can remotely monitor or update the PLC programs without having to be near the PLC.

Web Server Functions

Using standard web browsers like Internet Explorer or Firefox, you can remotely log-in and access web pages that are stored directly on the MicroSmart Pentra PLC. Up to 1 MB of memory is dedicated for web page storage! Use the built-in web pages or create your own using an HTML editor.

14 Simultaneous Connections

The new embedded Ethernet Pentra supports up to 14 simultaneous connections through its Ethernet port. Through the Ethernet port, the embedded Ethernet Pentra can be configured to communicate to WindLDR for maintenance communications, to an Operator Interface touchscreen, and to VFD using Modbus TCP communications, all simultaneously.

Embedded USB Maintenance Port

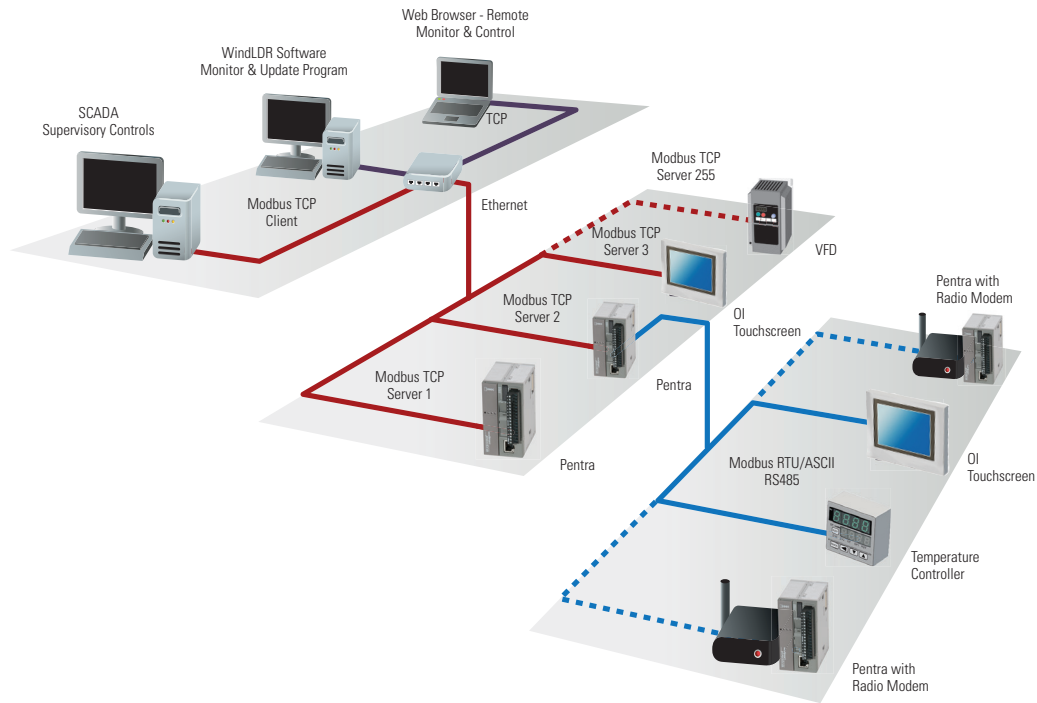


The new MicroSmart Pentra PLC with an embedded Ethernet PLC port also has an embedded mini-B USB port for maintenance.

You can now easily connect your PC to this PLC using a standard USB cable.



Modbus TCP, RTU and ASCII



Using intuitive WindLDR software, you can configure the MicroSmart Pentra to be a Master or Slave device on a Modbus network. All MicroSmart Pentra PLCs support Modbus RTU/ASCII protocols and our CPU with embedded Ethernet port also supports Modbus TCP protocol.

Email and Text Message



Easily configure the MicroSmart Pentra PLCs to send out system status and alarms to your email or mobile phone. Data registers values in the PLC can also be incorporated in the body of the email. It also supports email login authentication so third party email server like Yahoo can be used. Up to 255 email templates can be configured with multiple recipients can be included.

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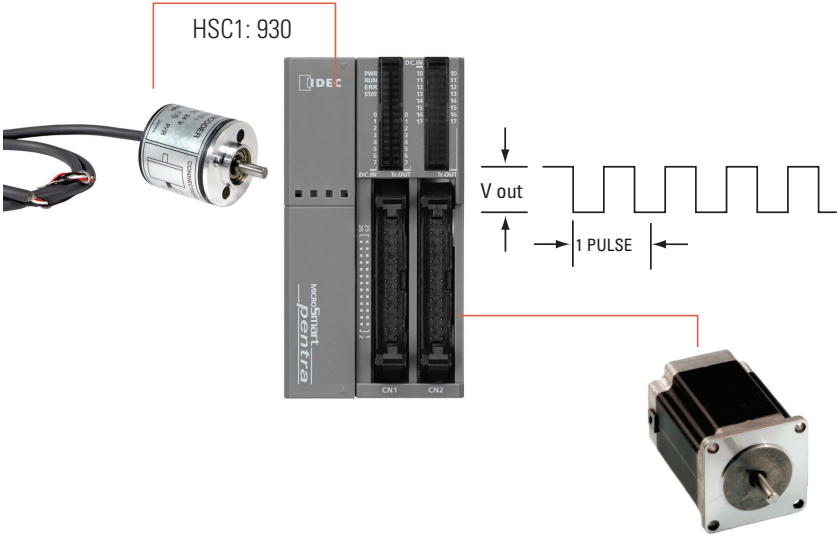
User Web Pages



With IDEC MicroSmart Pentra, users do not need to know JAVA programming to embed dynamic values and parts on their PLC web pages. Even novice HTML programmer can take full advantage of the integrated IDEC system library of numerical display/input, horizontal and vertical bar graphs, trend chart, ON/OFF pilot lights and pushbuttons. Up to 1MB of memory is reserved for user web pages.

Integrated 100KHz Fast Inputs and Outputs

Configure up to four high-speed inputs from high-speed output devices such as rotary encoders or proximity switches at a maximum frequency of 100KHz, independent of the scan time. Up to three high-speed outputs can be used for simple positioning controls for stepper or servo motors.

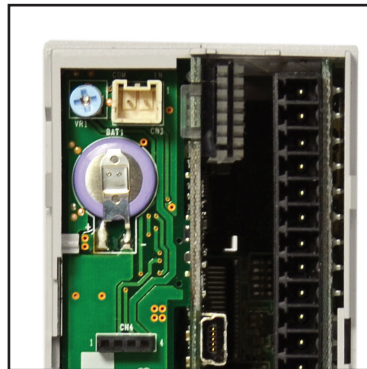


Maximum 7 Communication Ports



With MicroSmart Pentra PLCs, you don't have to worry about limited communication capabilities. It doesn't matter if you're just starting out or a current user expanding your MicroSmart Pentra PLC, you can rest assured that these communication modules will provide reliable and seamless communication. If RS485 modules are used for all six ports, up to 186 RS485 slave devices can be connected with as high as a 115K baud rate available for fast transmission.

Battery-less CPUs

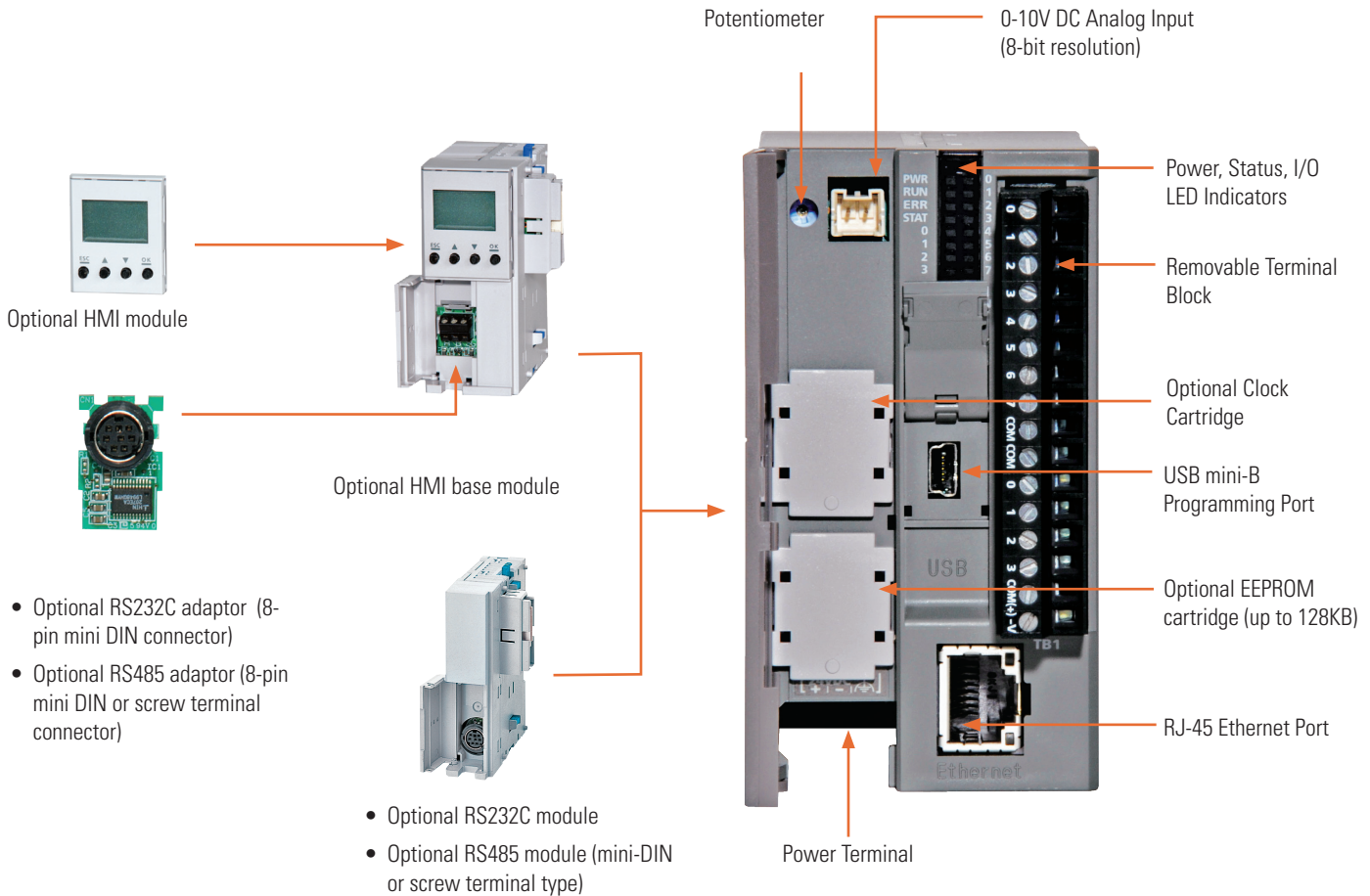


With most PLCs, dynamic values are stored and backed up by a rechargeable lithium battery. In most instances, this battery can only back up data for up to 30 days when the PLC is not powered, otherwise all data will be reset. Not only that, but most lithium battery only last up to 5 years. In that case the battery needs to be replaced or in some cases the entire unit.

Now, thanks to the MRAM memory designed into our new FC5A controllers, these limitations are a thing of the past! Values can be stored permanently to eliminate the hassle and worry of losing dynamic and preloaded data. This makes them ideal for applications that need to retain critical data permanently

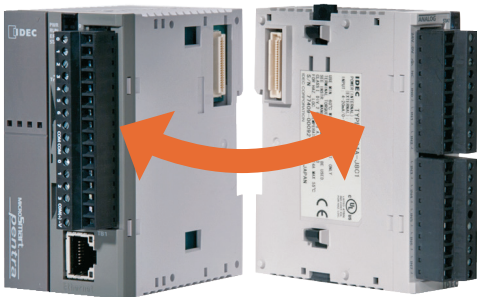
Choose a CPU for every application

With three controller types to choose from, MicroSmart Pentra PLCs offer the features you need for your applications. Built to allow you the flexibility to expand when you need to, MicroSmart Pentra PLCs are the best way to get everything you need in just one controller.

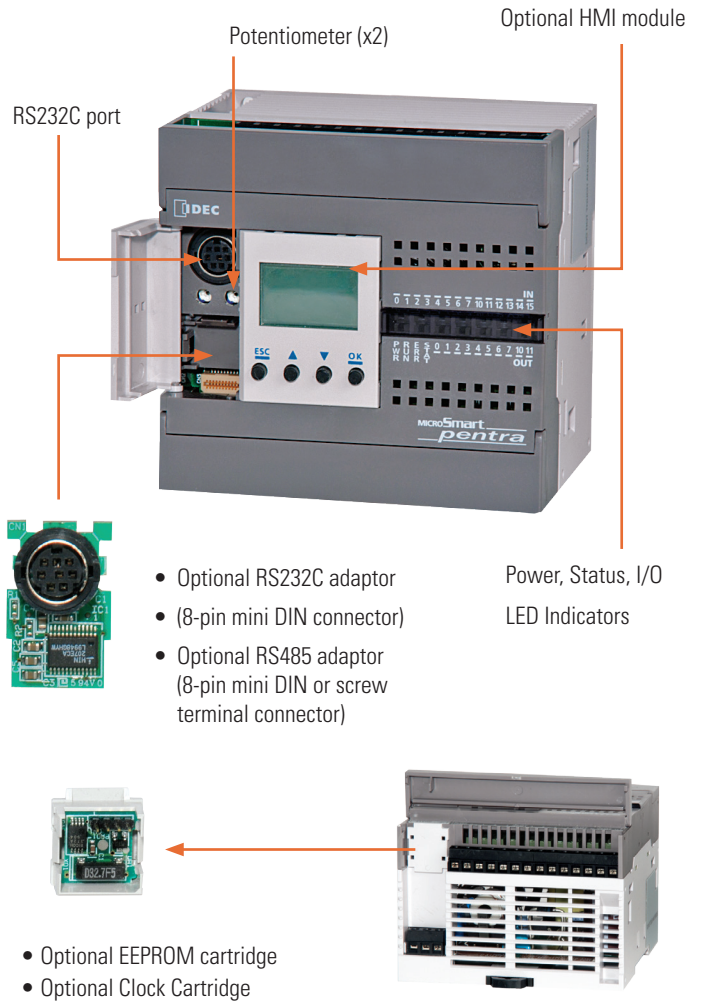
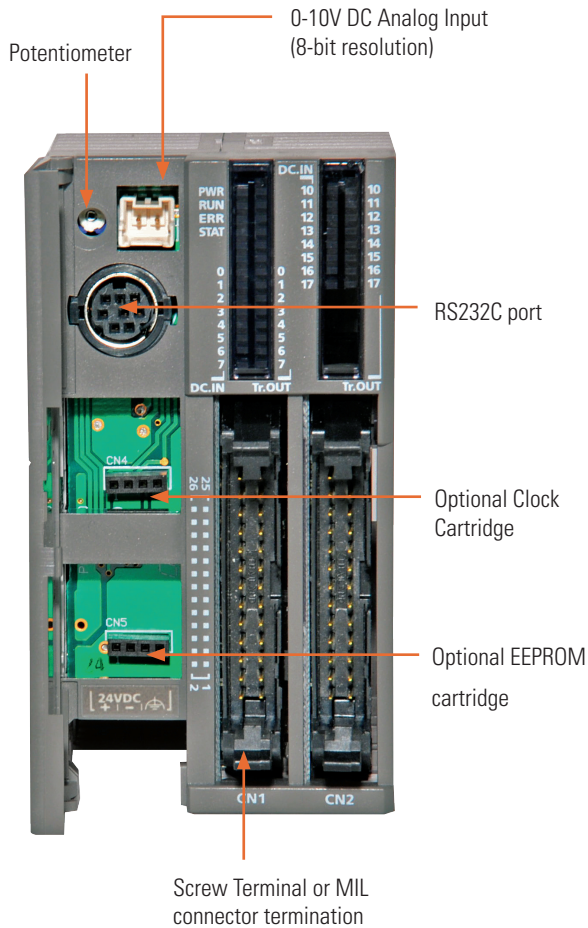


Slim CPU with Ethernet Port

The perfect design when you need Ethernet capability, this slim CPU with embedded Ethernet port is available with 24V DC power and equipped with eight DC inputs and four transistor outputs (sink or source). Up to seven functional modules, including analog and communication modules can be mounted on the right-hand expansion bus. Using an expansion interface module, an additional eight discrete expansion modules can be mounted.



Modules snap together easily without the need for additional tools.



Slim CPU

If you don't need Ethernet, but still want a high-performance CPU, the MicroSmart Pentra slim CPU is your best choice! Available with 24V DC power, this controller has all the functionalities you need in 16 and 32 I/O configurations. Each 16 I/O CPU is equipped with eight DC inputs, two transistor outputs (sink or source) and six relay outputs, while the 32 I/O CPU is equipped with 16 DC inputs and 16 transistor outputs (sink or source).

All-in-One CPU

Available with 12V DC, 24V DC and 100-240V AC power, you can choose from 10, 16 and 24 I/O configurations. The 10 I/O CPU is equipped with six DC inputs and four relay outputs, while the 16 I/O CPU is equipped with nine DC inputs and seven relay outputs. The 24 I/O CPU is equipped with 14 DC inputs and ten relay outputs. The 24 I/O CPU (24V DC and 100-240V AC models) can also be expanded with a maximum of four functional or discreet expansion modules.

MicroSmart Pentra CPU Part Numbers

Slim Base Module with Embedded Ethernet

Style	Part Number	Permanent Data Backup	Embedded I/Os	Operating Voltage	Ethernet & USB Port	Output	Maximum No. of Expansion Modules
	FC5A-D12K1E	Yes	12 (8in/4out)	24V DC	Yes	Transistor Sink	15 (Maximum 492 digital I/Os)
	FC5A-D12S1E					Transistor Source	
	FC5A-D12K1E-DS0838					Transistor Sink	
	FC5A-D12S1E-DS0838					Transistor Source	

Slim Base Module

Style	Part Number		Operating Voltage	Ethernet & USB Port	Output	Maximum No. of Expansion Modules
	FC5A-D16RK1	16 (8in/8out)	24V DC	—	6 Relays, 2 Trans. Sink	15 (Maximum 496 digital I/Os)
	FC5A-D16RS1				6 Relays, 2 Trans. Source	
	FC5A-D32K3	32 (16in/16out)	24V DC	—	Transistor Sink	15 (Maximum 512 digital I/Os)
	FC5A-D32S3				Transistor Source	

All-in-One Base Module

Style	Part Number		Operating Voltage	Ethernet & USB Port	Output	Maximum No. of Expansion Modules
	FC5A-C10R2	10 (6in/4out)	120-240V AC	—	Relay	—
	FC5A-C10R2C		24V DC			
	FC5A-C10R2D		12V DC			
	FC5A-C16R2	16 (9in/7out)	120-240V AC	—	Relay	—
	FC5A-C16R2C		24V DC			
	FC5A-C16R2D		12V DC			
	FC5A-C24R2	24 (14in/10out)	120-240V AC	—	Relay	4 (Maximum 88 digital I/Os)
	FC5A-C24R2C		24V DC			
	FC5A-C24R2D		12V DC			

MicroSmart Performance

Key features:

- Available in 10, 16, 20, 24, and 40 I/O CPUs.
- PID Controls
 - Program up to 14 PID loops
- High Speed I/O
 - Built-in 4 high speed inputs
 - Single or Dual Phase
 - Max. 20KHz frequency
- Built-in 2 High speed outputs (Slim model only)
- Configure up to 264 I/O Points
- Data link up to 32 MicroSmart and Pentra CPUs
- Using RS485 communication module/port, you can create a network of up to 32 CPUs.
- Worldwide Approvals
 - cULus listed, CE marked
 - Class 1 Div. 2 for hazardous locations
 - Lloyds Registered and ABS approved for shipping industry



MicroSmart CPU Part Numbers

All-in-One

Style	Part Number	Power	I/O Points	Input	Output	Maximum No. of Expansion Modules
	FC4A-C10R2C	24V DC	10 (6 in/ 4 out)	24V DC (Sink/Source)	Relay	—
	FC4A-C10R2	100-240V AC				
	FC4A-C16R2C	24V DC	16 (9 in/ 7 out)			
	FC4A-C16R2	100-240V AC				
	FC4A-C24R2C	24V DC	24 (14 in/ 10 out)			4 (Maximum 88 digital I/Os)
	FC4A-C24R2	100-240V AC				

MicroSmart CPU Part Numbers

Slim

Style	Part Number	Power	I/O Points	Input	Output	Maximum No. of Expansion Modules	
	FC4A-D20RK1	24V DC	20 (12 in/8 out)	24V DC (Sink/Source)	6 Relays, 2 Transistor Sink	7 (Maximum 244 digital I/Os)	
	FC4A-D20RS1				6 Relays, 2 Transistor Source		
	FC4A-D20K3				Transistor Sink	7 (Maximum 148 digital I/Os)	
	FC4A-D20S3				Transistor Source		
	FC4A-D40K3		40 (24 in/16 out)		Transistor Sink	7 (Maximum 264 digital I/Os)	
	FC4A-D40S3				Transistor Source		

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Digital I/O Expansion Modules

Key features:

- 15 modules to choose from
- Available with Screw or MIL connectors
- Easy snap-on
- Available 8, 16 or 32 point modules
- Up to 512 I/O can be configured in the Pentra and 264 I/O in the MicroSmart system

Input Modules

Style	Part Number	Input	Input Points	Terminal
	FC4A-N08A11	100-120V AC	8	Removable Screw Terminals
	FC4A-N08B1			
	FC4A-N16B1	24V DC	16	MIL Connector (ribbon cable)
	FC4A-N16B3			
	FC4A-N32B3		32	

Digital I/O Expansion Modules

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Output Modules

Style	Part Number	Output	Output Points	Terminal
	FC4A-R081	Relay	8	Removable Screw Terminals
	FC4A-R161		16	
	FC4A-T08K1	Transistor Sink	8	MIL Connector (ribbon cable)
	FC4A-T16K3		16	
	FC4A-T32K3		32	

Digital I/O Expansion Modules

Output Modules (cont.)

Style	Part Number	Output	Output Points	Terminal
	FC4A-T08S1	Transistor Source	8	Removable Screw Terminals
	FC4A-T16S3		16	MIL Connector (ribbon cable)
	FC4A-T32S3		32	

Combination I/O Modules

Style	Part Number	Input	Output	I/O Points	Terminal
	FC4A-M08BR1	24V DC (Sink/Source)	Relay	8 (4 in/4 out)	Removable Screw Terminals
	FC4A-M24BR2			24 (16 in/ 8 out)	Wire Spring Clamp

Analog I/O Expansion Modules

Key features:

- 9 different modules to choose from
- 0-10V, 4-20mA, RTD, Thermocouple, Thermistor inputs, 0-10V DC or -10V DC to 10V DC output
- 12 or 16-bit resolution
- Fast conversion time
- Maximum of 56 I/O can be configured in the MicroSmart Pentra system
- Easy to configure using a Macro instruction in WindLDR

Modules

Style	Part Number	I/O Points	Input	Output	Resolution	Terminal
	FC4A-J8C1	8 (8 inputs)		—	16-bit (0-50000)	
	FC4A-L03A1	3 (2 inputs, 1 output)	0-10V DC, 4-20mA	0-10V DC, 4-20mA	12-bit (0-4095)	
	FC4A-J2A1	2 (2 inputs)		—		Removable Screw Terminals
	FC4A-J4CN1	4 (4 inputs)	0-10V DC, 4-20mA, RTD, Thermocouple	—	16-bit (0-50000)	
	FC4A-L03AP1	3 (2 inputs, 1 output)	RTD, Thermocouple	0-10V DC, 4-20mA	12-bit (0-4095)	

Analog I/O Expansion Modules

Modules (cont.)

Style	Part Number	I/O Points	Input	Output	Resolution	Terminal
	FC4A-J8AT1	8 (8 inputs)	Thermistor (NTC/PTC)	—	12-bit (0-4000)	
	FC4A-K2C1	2 (2 outputs)	—	-10 to 10V DC, 4-20mA	16-bit (0-50000)	Removable Screw Terminals
	FC4A-K1A1	1 (1 output)	—	0-10V DC, 4-20mA	12-bit (0-4095)	
	FC4A-K4A1	4 (4 outputs)				

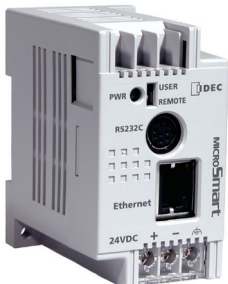
Communication Modules

Web Server Module

Features:

- Easy to configure
- Comes with interface cable and Quick Start Guide

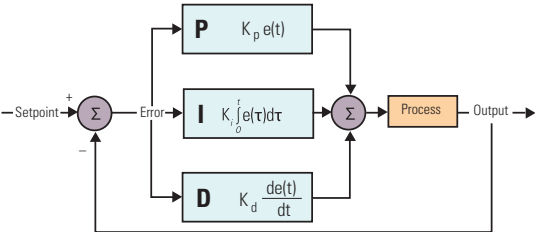
Part Numbers

Style	Part Number	Description
	FC4A-ENET	Web Server Module (includes cable and Quick Start Guide)

Style	Part Number	Description
	FC9Y-QS100-0	Quick Start Guide

Advanced PID for precision control

PID (Proportional Integral Derivative) is the most commonly used feedback control loop in industrial control systems. PID calculates an error value as the difference between a measured process variable and a desired set point. The controller then attempts to minimize the error by adjusting the process control. With MicroSmart Pentra PLCs, PID implementation can be deployed in two ways: integrated PID controls or a dedicated Process Control module, which can be mounted on the MicroSmart Pentra expansion bus.

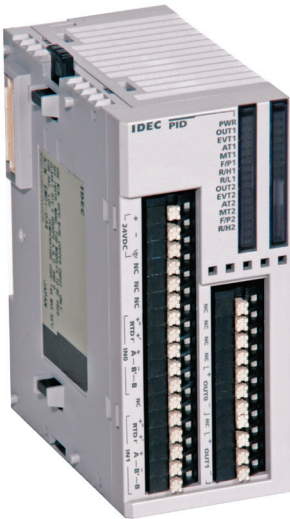


Advanced PID Control Module Part Numbers

Style	Part Number	Description
	FC5A-F2M2	PID Control Module with 2x analog inputs and 2x 4-20mA/non-contact voltage for SSR drive
	FC5A-F2MR2	PID Controls Module with 2x analog inputs and 2x Relay Outputs

Advanced PID Control Module

A dedicated PID Control module is available for extreme stability and complex applications. This particular module has more functionalities than you will find in any other controller on the market. Independent of CPU scan time, the PID Control module does the work, reducing PLC scan time without taking up PLC memory space.



PID Control Module Highlights:

- Precise, stable and accurate PID control with less than a 0.2% error
- Available in two models:
 - Built-in 2 analog inputs, 2 x 4-20mA/ non-contact voltage for SSR drive
 - Built-in 2 analog inputs, 2 x relay outputs
- Each input individually configured to accept different signal types
- Up to seven modules can be mounted on the MicroSmart Pentra
- Maximum 14 PID loops with auto-tuning
- 14-bit resolution
- ARW (anti-reset windup)
- Accepts many different input types including:
 - Type K, J, R, S, B, E, T, C, PL-II and N thermocouples
 - RTD
 - 0-20 mA and 4-20 mA
 - 0-1V, 0-5V, 1-5V, and 0-10V DC
- Numerous control methods including:
 - Cascade
 - External set point
 - Heating and cooling control action
 - Difference input control

Communication Module

Style	Part Number	Description
	FC5A-SIF4	RS485 Communication Module for MicroSmart Pentra configure as port 3 to 7
	FC5A-SIF2	RS232 Communication Module for MicroSmart Pentra configure as port 3 to 7

Communicate with up to seven different serial devices

Only IDEC offers communication modules that enable you to configure up to seven serial devices! Now you can connect your operator interface, PC, barcode reader, RFID equipment, printer and more. Just imagine the possibilities.

Using the MicroSmart Pentra slim CPU, you can configure up to seven communication ports. Using the All-in-one MicroSmart Pentra you can communicate with up to five serial devices.



Optional Modules

Style	Part Number	Description	Usage
	FC4A-HPH1	HMI Base Module	For mounting HMI module and communication ports with slim model CPU module (HMI module is not included)
	FC4A-PH1	HMI Module	For displaying and changing operands
	FC4A-PM32	EEPROM memory cartridge	32KB EEPROM memory cartridge
	FC4A-PM64	EEPROM memory cartridge	64KB EEPROM memory cartridge
	FC4A-PM128	EEPROM memory cartridge	128KB EEPROM memory cartridge
	FC4A-PT1	Clock cartridge	Real-time clock cartridge

Communication Ports

Style	Part Number	Description	Terminal
	FC4A-PC1	RS232C	Mini DIN
	FC4A-PC2	RS485	Mini DIN
	FC4A-PC3	RS485	Screw Terminal

Communication Module — for Slim CPU

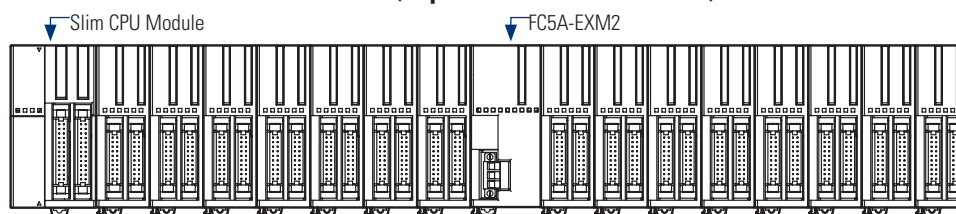
Style	Part Number	Description	Terminal
	FC4A-HPC1	RS232C	Mini DIN
	FC4A-HPC2	RS485	Mini DIN
	FC4A-HPC3	RS485	Screw Terminal

Expansion Power Supply Module

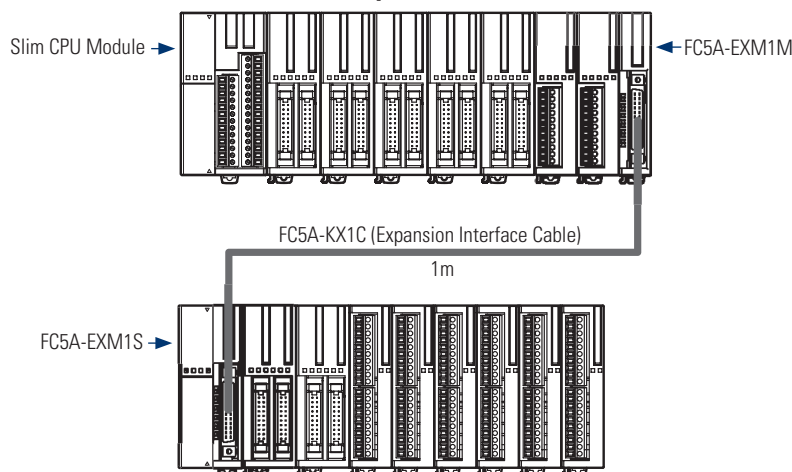
Style	Part Number	Description
	FC5A-EXM1M	Master Expansion Power Supply For MicroSmart Pentra
	FC5A-EXM1S	Slave Expansion Power Supply For MicroSmart Pentra
	FC5A-EXM2	Expansion Power Supply For MicroSmart Pentra

Expansion Power Supply System Configuration

FC5A-EXM2 (Expansion Interface Module)



FC5A-EXM1M and FC5A-EXM1S (Expansion Interface Master & Slave Modules)



Cables

Communication Cables

Appearance	Part Number	Length	Expanded Description
	FC4A-KC4CA	5ft. (1.53m)	Programming cable (Maintenance/User Communication Mode selectable)
	FC4A-USB	6ft. (1.83m)	USB to Serial Converter
	FC4A-KC3C	0.33ft. (100mm)	Web Server Module interface cable
	HG9Z-XCM2A	6ft. (1.83m)	USB programming cable for embedded Ethernet CPU

Appearance	Part Number	Length	Expanded Description
	FC2A-KM1C	9.84 Ft. (3m)	Modem cable. Used to connect a modem to the MicroSmart RS232C port.
	FC2A-KP1C	9.84 Ft. (3m)	User communication cable. Used to connect RS232C equipment to the MicroSmart RS232C port.
	FC5A-KX1C	3.28 Ft. (1m)	MicroSmart Pentra expansion power supply interface cable. Used to connect expansion interface master and expansion slave modules.

MIL Connector Cables (use with Breakout Modules)

Use with	Part Number	Model	Length
CPU Module (26-wire) BX1D-S26A, BX1D-T26A	FC9Z-H050B26	Non-shielded	1.64ft. (0.5m)
	FC9Z-H100B26		3.28ft. (1m)
	FC9Z-H200B26		6.56ft (2m)
	FC9Z-H300B26		9.85ft. (3m)
	FC9Z-H050A26	Shielded	1.64ft. (0.5m)
	FC9Z-H100A26		3.28ft. (1m)
	FC9Z-H200A26		6.56ft (2m)
	FC9Z-H300A26		9.85ft. (3m)
	FC9Z-H100C26A	Shielded Single Connectors	5ft. (1.5m)

Use with	Part Number	Model	Length
I/O Expansion Modules (20-wire) BX1D-S20A, BX1D-T20A	FC9Z-H050B20	Non-shielded	1.64ft. (0.5m)
	FC9Z-H100B20		3.28ft. (1m)
	FC9Z-H200B20		6.56ft (2m)
	FC9Z-H300B20		9.85ft. (3m)
	FC9Z-H050A20	Shielded	1.64ft. (0.5m)
	FC9Z-H100A20		3.28ft. (1m)
	FC9Z-H200A20		6.56ft (2m)
	FC9Z-H300A20		9.85ft. (3m)
	FC9Z-H100C20A	Shielded Single Connectors	5ft. (1.5m)

Breakout Modules

Use with	Part Number	Description
26-wire MIL connector cable 	BX1D-S26A	26-terminal breakout module
	BX1D-T26A	26-terminal touch-down terminal breakout module
20-wire MIL connector cable 	BX1D-S20A	20-terminal breakout module
	BX1D-T20A	20-terminal touch-down terminal breakout module

Accessories

FC4A-PMT13	CPU module	13-position left-side terminal block for FC4A-D20RK1/-D20RS1 CPU
FC5A-PMT13		13-position left-side terminal block for FC5A-D16RK1/-D16RS1 CPU
FC4A-PMTS16		16-position right-side terminal block for FC4A-D20RS1 and FC5A-D16RS1 CPU
FC4A-PMTK16		16-position right-side terminal block for FC4A-D20RK1 and FC5A-D16RK1 CPU
FC4A-PMT11	I/O expansion modules	11-position terminal block for 8-pt I/O expansion modules
FC4A-PMT10		10-position terminal block for 16-pt I/O expansion modules
FC4A-PMC20		20-position connector socket for MIL connector I/O expansion modules
FC4A-PMC26		26-position connector socket for MIL connector CPU modules
FC4A-PSP1		Direct mounting strips for mounting on a panel
FC4A-PMAC2		Analog voltage input cable for slim CPU
FC4A-DS824-SW14		14-pt input simulator switch for 24 I/O CPU
FC4A-DS824-SW9		9-pt input simulator switch for 16 I/O CPU
FC4A-DS824-SW6		6-pt input simulator switch for 10 I/O CPU
FC9Y-B812-0A		MicroSmart user manual
FC9Y-B1138-0		MicroSmart Pentra user manual
SW1A-W1C		Automation Organizer Software Suite

RV8 Series 6mm Interface Relays

Key Features

- Space-saving 6mm width
- Only 70mm in height from DIN rail
- Gold-plated contacts
- Pre-assembled relay and DIN mount socket
- Universal screw terminals (flat and Phillips)
- Universal AC/DC socket with built-in surge suppression and green LED
- Lever for easy locking and removal of relay
- Wide input voltage range: 6 to 240V
- High dielectric strength and impulse withstand voltages
- Sensitive coil 170mW
- Reverse Polarity protected
- 400V AC maximum switching voltage
- 1500VA maximum switching power
- RoHS compliant



(when using combination of RV1H relay and SV1H socket)

Part Numbers

Coil Voltage	Screw Terminal	Spring Clamp
DC	6V	RV8H-L-D6 RV8H-S-D6
	9V	RV8H-L-D9 RV8H-S-D9
	12V	RV8H-L-D12 RV8H-S-D12
	18V	RV8H-L-D18 RV8H-S-D18
	24V	RV8H-L-D24 RV8H-S-D24
AC/DC	12V	RV8H-L-AD12 RV8H-S-AD12
	18V	RV8H-L-AD18 RV8H-S-AD18
	24V	RV8H-L-AD24 RV8H-S-AD24
	48V	RV8H-L-AD48 RV8H-S-AD48
	60V	RV8H-L-AD60 RV8H-S-AD60
	110V - 125V	RV8H-L-AD110 RV8H-S-AD110
	220V - 240V	RV8H-L-AD220 RV8H-S-AD220

Standard stock models in bold.

Accessories

Item	Color	Part Number
Jumper (20 combs) ¹	Black	SV9Z-J20B
	Gray	SV9Z-J20W
	Blue	SV9Z-J20S
Spacer (circuit separator) ²	-	SV9Z-SA2W
Marking plate (10 pcs)	-	SV9Z-PW10



1. Jumper combs come with 20 points, if shorter lengths are needed simply cut off the excess points.
 2. Width of spacer: 2mm
- Note: When using a cut jumper, please use a spacer on the cut side. For additional information see instruction sheet.

Starter Kits and Solution Packages

MicroSmart Starter Kits

Item	Part Numbers	Controller	Power Supply	Software (Prog. Cables Included)
MicroSmart		MM-SMART-10	10 I/O FC4A-C10R2 CPU	—
		MM-SMART-16	16 I/O FC4A-C16R2 CPU	—
		MM-SMART-20	20 I/O FC4A-D20RK1 CPU	15W
		MM-SMART-24	24 I/O FC4A-C24R2 CPU	—
		MM-SMART-40	40 I/O FC4A-D40K3 Slim CPU	15W
MicroSmart Pentra		MM-PENTRA-16	16 I/Os FC5A-D16RS1 CPU	30W
		MM-PENTRA-24	24 I/Os FC5A-C24R2 CPU	—
		MM-PENTRA-12	12 I/Os FC5A-D12S1E Embedded Ethernet	30W

Automation Organizer Software Suite

MicroSmart Solution Packages



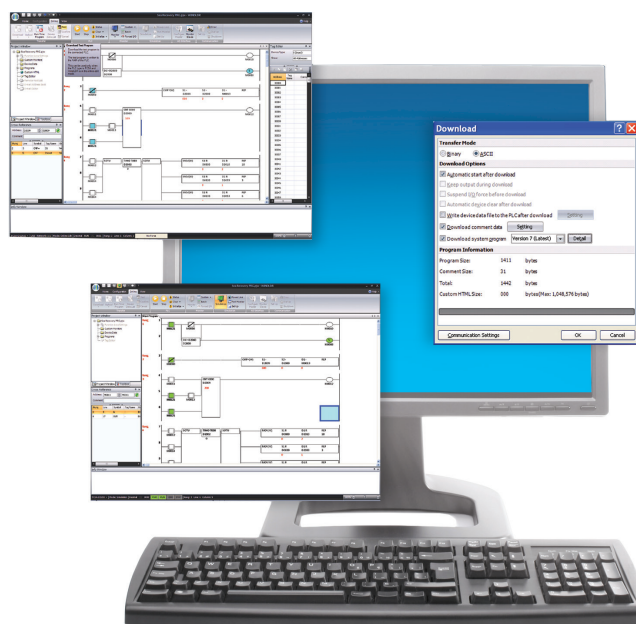
KIT-PENTRA-12-HG3G-AHP shown

Part Numbers	Operator Interface	Controller	Power Supply	Software (Prog. Cables Included)
KIT-PENTRA-24-HG1F	4.6" HG1F Mono	24 I/O FC5A-C24R2C CPU	60W	Automation Organizer Software Suite
KIT-PENTRA-12-HG1F	4.6" HG1F Mono	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-24-HG2G-M	5.7" HG2G Color TFT LCD	24 I/O FC5A-C24R2C CPU	60W	
KIT-PENTRA-12-HG2G-M	5.7" HG2G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-24-HG2G-TE	5.7" HG2G Color TFT LCD	24 I/O FC5A-C24R2C CPU	60W	
KIT-PENTRA-12-HG2G-TE	5.7" HG2G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-24-HG2G-HP	5.7" HG2G Color TFT LCD	24 I/O FC5A-C24R2C CPU	60W	
KIT-PENTRA-16-HG2G-HP	5.7" HG2G Color TFT LCD	16 I/O FC5A-D16RS1 CPU	60W	
KIT-PENTRA-12-HG2G-HP	5.7" HG2G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-16-HG3G-8HP	8.4" HG3G Color TFT LCD	16 I/O FC5A-D16RS1 CPU	60W	
KIT-PENTRA-12-HG3G-8HP	8.4" HG3G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-16-HG3G-AHP	10.4" HG3G Color TFT LCD	16 I/O FC5A-D16RS1 CPU	60W	
KIT-PENTRA-12-HG3G-AHP	10.4" HG3G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	
KIT-PENTRA-16-HG4G-HP	12.1" HG4G Color TFT LCD	16 I/O FC5A-D16RS1 CPU	60W	
KIT-PENTRA-12-HG4G-HP	12.1" HG4G Color TFT LCD	12 I/O FC5A-D12S1E Embedded Ethernet CPU	60W	



OI Touchscreens have black bezels. All packages come with Automation Organizer software suite and communication cables.

Automation Organizer Suite Programming Software



Automation Organizer (AO) is a powerful software suite containing PLC programming software (WindLDR), OI touchscreen configuration software (WindO/I-NV2/NV3) and system configuration software (WindCFG). AO boasts a completely new graphic user interface and redesigned menu icons. AO is a one-stop automation software package for IDEC MicroSmart Pentra PLCs and IDEC OI touchscreens, and is compatible with Windows XP, Vista (32 bit) and Windows 7 and 8 (32 and 64-bit).

Automation Organizer WindLDR

All IDEC MicroSmart Pentra PLCs are programmable with WindLDR ladder logic software. This icon-driven programming tool combines logic and intuition with an incredibly easy-to-use interface to allow you to take advantage of MicroSmart features. Even without ladder program experience, you can use the built-in editors, shortcuts and debuggers to configure programs. WindLDR is an excellent, long-term investment for your control solutions.

Simulation Mode

WindLDR allows you to simulate ladder programs with built-in Simulation mode. You can easily test and verify functionality of your ladder program without actual hardware.

Online Editing

Shutting down your PLC for minor changes can be a major hassle, so WindLDR allows you to edit and download programs without interrupting PLC operation. You can write new values to counters, timers and registers at any time without switching between editor mode (for programming) and monitor mode.

Firmware Download

With WindLDR version 6.4 or later, you have the option to upgrade or downgrade your CPU system program. It's as simple as clicking on the checkbox in the Download dialog box. Now you can easily update your PLC system firmware with the click of a button.

FREE Upgrades

The Automation Organizer suite comes with free lifetime upgrades. Once you make the initial purchase, upgrades are absolutely free.

Automation Organizer WindO/I-NV2

Automation Organizer WindO/I-NV3

Automation Organizer WindO/I-NV4

WindO/I-NV2/NV3/NV4 software is the programming tool available for all IDEC OI touchscreens and FT1A Touch. It is used to create projects or programs that can display information from a PLC, process status, or can be used to input data with virtual switches or keypads to make changes to a process. The objects are extremely easy to configure with the help of step-by-step navigation. It lets you quickly create colorful graphical screens in no time using drop-down menus and intuitive drag and drop functionality for the objects. A workspace is available to help you organize and manage projects, objects and screens.

Automation Organizer WindCFG

WindCFG is a system layout and configuration tool for IDEC PLCs and OI touchscreens. Using WindCFG, you can create a visual layout of the system design and basic configuration of your PLC and OI touchscreens.

Part Number

Part Number	Description
SW1A-W1C	Automation Organizer software suite

For more information,
see page 147.

Specifications

Slim Type

Model	FC5A-D12K1E-DS0838 FC5A-D12S1E-DS0838	FC5A-D12K1E FC5A-D12S1E	FC5A-D16RK1 FC5A-D16RS1	FC5A-D32K3 FC5A-D32S3	FC4A-D20K3 FC4A-D20S3	FC4A-D20RK1 FC4A-D20RS1	FC4A-D40K3 FC4A-D40S3
Rated Power Voltage	24V DC						
Allowable Voltage Range	20.4 to 26.4V DC (including ripple)						
Maximum Input Current	700 mA (26.4V DC) ¹				560 mA (26.4V DC) ¹	700 mA (26.4V DC) ¹	
Maximum Power Consumption	19W (26.4V DC) ¹				14W (26.4V DC) ¹	17W (26.4V DC) ¹	
Allowable Momentary Power Interruption	10 ms (at 24V DC)						
Dielectric Strength	Between power and  terminals: 500V AC, 1 minute Between I/O and  terminals: 500V AC, 1 minute						
Insulation Resistance	Between power and  terminals: 10 MΩ minimum (500V DC megger) Between I/O and  terminals: 10 MΩ minimum (500V DC megger)						
Noise Resistance	DC power terminals: 1.0 kV, 50 ns to 1 μs I/O terminals (coupling clamp): 1.5 kV, 50 ns to 1 μs						
Inrush Current	50A maximum (24V DC)						
Power Supply Wire	UL1015, AWG22, UL1007 AWG18						
Operating Temperature	0 to 55°C						
Storage Temperature	−25 to +70°C (no freezing)						
Relative Humidity	Level RH1 (IEC61131-2), 10 to 95% (no condensation)						
Altitude	Operation: 0 to 2,000m, Transport: 0 to 3,000m						
Pollution Degree	2 (IEC60664-1)						
Corrosion Immunity	Free from corrosive gases						
Degree of Protection	IP20 (IEC60529)						
Grounding Wire	UL1015, AWG22, UL1007, AWG18						
Vibration Resistance	When mounted on a DIN rail or panel surface: 5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz acceleration 9.8 m/s ² (1G), 2 hours per axis on each of three mutually perpendicular axes (IEC61131-2)						
Shock Resistance	147 m/s ² (15G), 11 ms duration, 3 shocks per axis on three mutually perpendicular axes (IEC61131-2)						
Weight	200g	230g	190g	140g	140g	185g	180g



1. CPU module + 7 I/O modules

All-in-One Type

Model		FC5A-C10R2 FC5A-C10R2C FC5A-C10R2D	FC5A-C16R2 FC5A-C16R2C FC5A-C16R2D	FC5A-C24R2 FC5A-C24R2C FC5A-C24R2D	FC4A-C10R2 FC4A-C10R2C	FC4A-C16R2 FC4A-C16R2C	FC4A-C24R2 FC4A-C24R2C
Rated Power Voltage		AC power type: 100 to 240V AC, DC power type: 24V DC, 12V DC					
Allowable Voltage Range		AC power type: 85 to 264V AC, 24V DC power type: 20.4 to 28.8V DC (including ripple), 12V DC type: 10.2 to 18.0V DC					
Rated Power Frequency		AC power type: 50/60 Hz (47 to 63 Hz)					
Maximum Input Current		250 mA (85V AC) 160 mA (24V DC)	300 mA (85V AC) 190 mA (24V DC)	450 mA (85V AC) ¹ 360 mA (24V DC) ²	250 mA (85V AC) 160 mA (24V DC)	300 mA (85V AC) 190 mA (24V DC)	450 mA (85V AC) ¹ 360 mA (24V DC) ²
Maximum Power Consumption	AC Power	FC5A-C10R2/FC4A-C10R2: 30VA (264V AC), 20VA (100V AC) ³ FC5A-C16R2/FC4A-C16R2: 31VA (264 V AC), 22VA (100V AC) ³ FC5A-C24R2/FC4A-C24R2: 40VA (264V AC), 33VA (100V AC) ¹					
	DC Power	FC5A-C10R2C/FC4A-C10R2C: 3.9W (24V DC) *5 FC5A-C10R2D: 2.8W (12V DC) ⁴ FC5A-C16R2C/FC4A-C16R2C: 4.6W (24V DC) *5 FC5A-C16R2D: 3.4W (12V DC) ⁴ FC5A-C24R2C/FC4A-C24R2C: 8.7W (24V DC) *3 FC5A-C24R2D: 4.2W (12V DC) ⁴					
Allowable Momentary Power Interruption		10 ms (rated power voltage)					
Dielectric Strength		Between power and ⊕ or ⊖ terminals: 1,500V AC, 1 minute Between I/O and ⊕ or ⊖ terminals: 1,500V AC, 1 minute					
Insulation Resistance		Between power and ⊕ or ⊖ terminals: 10 MΩ minimum (500V DC megger) Between I/O and ⊕ or ⊖ terminals: 10 MΩ minimum (500V DC megger)					
Noise Resistance		AC power terminals: 1.5 kV, 50 ns to 1 μs DC power terminals: 1.0 kV, 50 ns to 1 μs I/O terminals (coupling clamp): 1.5 kV, 50 ns to 1 μs					
Inrush Current		FC5A-C10R2/FC5A-C10R2C/FC5A-C16R2/ FC5A-C16R2C: 35A FC5A-C10R2D/FC5A-C16R2D: 20A		FC5A-C24R2/ FC5A-C24R2C: 40A FC5A-C24R2D: 20A	35A		40A
Power Supply Wire		UL1015 AWG22, UL1007 AWG18					
Operating Temperature		0 to 55°C					
Storage Temperature		-25 to +70°C (no freezing)					
Relative Humidity		Level RH1 (IEC61131-2), 10 to 95% (no condensation)					
Altitude		Operation: 0 to 2,000m, Transport: 0 to 3,000m					
Pollution Degree		2 (IEC60664-1)					
Corrosion Immunity		Free from corrosive gases					
Degree of Protection		IP20 (IEC60529)					
Ground		Ground resistance 100Ω (max.)					
Grounding Wire		UL1007, AWG16					
Vibration Resistance		When mounted on a DIN rail or panel surface: 5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz acceleration 9.8 m/s² (1G), 2 hours per axis on each of three mutually perpendicular axes (IEC61131-2)					
Shock Resistance		147 m/s² (15G), 11 ms duration, 3 shocks per axis on three mutually perpendicular axes (IEC61131-2)					
Weight		AC type: 230g DC type: 240g	AC type: 250g DC type: 260g	AC type: 305g DC type: 310g	AC type: 230g DC type: 240g	AC type: 250g DC type: 260g	AC type: 305g DC type: 310g



1. CPU module (including 250 mA sensor power) + 4 I/O modules
2. CPU module + 4 I/O modules
3. CPU module (including 250 mA sensor power)
4. CPU module

Slim Type Function Specifications

Model		FC5A-D12K1E-DS0838 FC5A-D12S1E-DS0838		FC5A-D12K1E FC5A-D12S1E		FC5A-D16RK1 FC5A-D16RS1		FC5A-D32K3 FC5A-D32S3		FC4A-D20K3 FC4A-D20S3		FC4A-D20RK1 FC4A-D20RS1		FC4A-D40K3 FC4A-D40S3	
Control System		Stored program system													
Instruction Words		42 basic								35 basic					
		152 advanced				126 advanced		130 advanced		53 advanced		72 advanced			
Program Capacity ¹		127.8 KB (21,300 steps)				62.4 KB (10,400 steps)				27 KB (4,500 steps)		31.2 KB (5,200 steps) ²			
User Program Storage		Flash ROM (10,000 times rewritable)				EEPROM (10,000 times rewritable)									
Processing Time	Basic Instruction	83 μs (1,000 steps) 0.35 ms								1.65 ms (1,000 steps)					
	END Processing ³									0.64 ms					
Expandable I/O Modules		7 modules + additional 8 modules using the expansion interface module								7 modules					
I/O Points	Input	8	Expansion: 224	8	Expansion: 224	8	Expansion: 224	16	Expansion: 224	12	Expansion: 128	12	Expansion: 224	24	Expansion: 224
	Output	4	Additional: 256	4	Additional: 256	8	Additional: 256	16	Additional: 256	8		8		16	
Internal Relay		2,048 points								1,024 points					
Shift Register		256 points								128 points					
Data Register		42,000 points						42,000 points ⁴				1,300 points			
Expansion Data Register		6,000 points								—		6,000 points			
Counter		256 points								100 points					
Timer (1-sec, 100-ms, 10-ms, 1-ms)		256 points								100 points					
RAM Backup	Backup Data	Non-volatile memory (MRAM)		Internal relay, shift register, counter, data register, expansion data register											
	Backup Method			Battery											
	Backup Retention	Approx. 10 yrs without Backup Cycle		Approx. 30 days (typical) at 25°C after backup battery fully charged											
	Battery			Lithium secondary battery											
	Charging Time			Approx. 15 hours for charging from 0% to 90% of full charge											
	Battery Life			5 years in cycles of 9-hour charging and 15-hour discharging											
	Replaceability			Not possible to replace battery											
Self-diagnostic Function		Power failure, watchdog timer, data link connection, user program ROM sum check, timer/counter preset value sum check, user program RAM sum check, keep data, user program syntax, user program writing, CPU module, clock IC, I/O bus initialize, user program execution													
Input Filter		Without filter, 3 to 15 ms (selectable in increments of 1 ms)													
Catch Input/Interrupt Input		Four inputs (I2 and I5) Minimum turn on pulse width: 40 μs maximum Minimum turn off pulse width: 150 μs maximum (I3 and I4) Minimum turn on pulse width: 5 μs maximum Minimum turn off pulse width: 5 μs maximum								Four inputs (I2 through I5) Minimum turn on pulse width: 40 μs maximum Minimum turn off pulse width: 150 μs maximum					
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 4 points Single/two-phase selectable: 100 kHz (2 points) Single-phase: 100 kHz (2 points)								Total 4 points Single/two-phase selectable: 20 kHz (2 points) Single-phase: 5 kHz (2 points)					
	Counting Range	0 to 4,294,967,295 (32 bits)								0 to 65,535 (16 bits)					
	Operation Mode	Rotary encoder mode and adding counter mode													
Analog Potentiometer		Quantity		1 point											
		Data Range		0 to 255											
Analog Voltage Input		Quantity		1 point											
		Input Voltage Range		0 to 10V DC											
		Input Impedance		Approx. 100 kΩ											
		Data Range		0 to 255 (8 bits)											
Pulse Output	Quantity	3 points				2 points		3 points		2 points					
	Maximum Frequency	100 kHz								20 kHz					

-  Note: The maximum number of relay outputs that can be turned on simultaneously is 54 including those on the CPU module. Modem communication not possible on FC5A-D12K1E/D12S1E modules.
- 1 step equals 6 bytes.
 - Expandable up to 62.4 KB when a memory cartridge is used.
 - Not including expansion I/O service time, clock function processing time, data link processing time, and interrupt processing time.
 - Extra data registers D10000 through D49999 are enabled using WindLDR Function Area Settings, then run-time program download cannot be used.
 - Maintenance communication (change monitor device values, upload/download user programs, download system program)
 - Maintenance communication, user communication, modem communication, data link, Modbus ASCII/RTU master/slave communication (FC5A only).

Slim Type Function Specifications (con't)

Model		FC5A-D12K1E-DS0838 FC5A-D12S1E-DS0838	FC5A-D12K1E FC5A-D12S1E	FC5A-D16RK1 FC5A-D16RS1	FC5A-D32K3 FC5A-D32S3	FC4A-D20K3 FC4A-D20S3	FC4A-D20RK1 FC4A-D20RS1	FC4A-D40K3 FC4A-D40S3
Ethernet Port	Ethernet Specifications	Electrical Characteristics: Complies with IEEE802.3 Transmission Speed: 10BASE-T/100BASE-TX						
	Ethernet Interface	RJ45						
	User Web Page Area	1 MB						
	Compliant Browser	Internet Explorer 7 and 8, Firefox 3		—				
	Protocol	Data Link Layer: IP, ARP Network Layer: UDP, TCP, ICMP Application Layer: SMTP, DHCP, HTTP, NBNS, DNS, SNTP						
	Function (see table next page)	Web server, Send email, PING, Maintenance communication server, Modbus TCP server/client, User communication server/client, SNTP						
Port 1		USB mini-B (CDC class) Maintenance Communication ⁵		RS232C – maintenance communication, user communications, Modbus slave ASCII/RTU communication (FC5A only)				
Port 2 Communication Adapter/Module (option) ⁶				Possible				
Clock Cartridge (option)				Possible				
Memory Cartridge (option)				Possible				
HMI Module (option)				Possible				

-  Note: The maximum number of relay outputs that can be turned on simultaneously is 54 including those on the CPU module. Modem communication not possible on FC5A-D12K1E/D12S1E modules.
1. 1 step equals 6 bytes.
 2. Expandable up to 62.4 KB when a memory cartridge is used.
 3. Not including expansion I/O service time, clock function processing time, data link processing time, and interrupt processing time.
 4. Extra data registers D10000 through D49999 are enabled using WindLDR Function Area Settings, then run-time program download cannot be used.
 5. Maintenance communication (change monitor device values, upload/download user programs, download system program)
 6. Maintenance communication, user communication, modem communication, data link, Modbus ASCII/RTU master/slave communication (FC5A only).

01 Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

All-in-One Type Function Specifications

Model		FC5A-C10R2 FC5A-C10R2C FC5A-C10R2D	FC5A-C16R2 FC5A-C16R2C FC5A-C16R2D	FC5A-C24R2 FC5A-C24R2C FC5A-C24R2D		FC4A-C10R2 FC4A-C10R2C	FC4A-C16R2 FC4A-C16R2C	FC4A-C24R2 FC4A-C24R2C	
Control System		Stored program system							
Instruction Words		42 basic				35 basic			
		103 advanced	103 advanced	115 advanced		38 advanced	40 advanced	48 advanced	
Program Capacity ¹		13.8 KB (2,300 steps)	27 KB (4,500 steps)	54 KB (9,000 steps)		4.8 KB (800 steps)	15 KB (2,500 steps)	27 KB (4,500 steps)	
User Program Storage		EEPROM (10,000 times rewritable)							
Processing Time	Basic Instruction	1.16 ms (1,000 steps)				1.65 ms (1,000 steps)			
	END Processing ²	0.64 ms				0.64 ms			
Expandable I/O Module		—		4 modules		—		4 modules	
I/O Points	Input	6	9	14	Expansion: 64 ³	6	9	14	Expansion: 64
	Output	4	7	10		4	7	10	
Internal Relay		2,048 points				256 points	1,024 points		
Shift Register		128 points				64 points	128 points		
Data Register		2,000 points				400 points	1,300 points		
Expansion Data Register		—				—			
Counter		256 points				32 points	100 points		
Timer (1-sec, 100-ms, 10-ms, 1-ms)		256 points				32 points	100 points		
RAM Backup	Backup Data	Internal relay, shift register, counter, data register							
	Backup Duration	Approx. 30 days (typical) at 25°C after backup battery fully charged							
	Battery	Lithium secondary battery							
	Charging Time	Approx. 15 hours for charging from 0% to 90% of full charge							
	Battery Life	5 years in cycles of 9-hours charging and 15-hours discharging							
	Replaceability	Not possible to replace battery							
Self-diagnostic Function		Power failure, watchdog timer, data link connection, user program EPPROM sum check, timer/counter preset value sum check, user program RAM sum check, keep data, user program syntax, user program writing, CPU module, clock IC, I/O bus initialize, user program execution							
Input Filter		Without filter, 3 to 15 ms (selectable in increments of 1 ms)							
Catch Input/Interrupt Input		Four inputs (I2 through I5) Minimum turn on pulse width: 40 μs maximum Minimum turn off pulse width: 150 μs maximum							
High-speed Counter	Maximum Counting Frequency and High-speed Counter Points	Total 4 points Single/two-phase selectable: 50 kHz (1 point) Single-phase: 5 kHz (3 points)				Total 4 points Single/two-phase selectable: 20 kHz (1 point) Single-phase: 5 kHz (3 points)			
	Counting Range	0 to 65,535 (16 bits)							
	Operation Mode	Rotary encoder mode and adding counter mode							
Analog Potentiometer	Quantity	1 point		2 points		1 point		2 points	
	Data Range	0 to 255							
Analog Voltage Input	Quantity	—							
	Input Voltage Range								
	Input Impedance								
Pulse Output	Data Range								
	Quantity	—							
Max. Frequency									
Sensor Power Supply (AC Power Type Only)	Output Voltage/Current	24V DC (+10% to –15%), 250 mA							
	Overload Detection	Not available							
	Isolation	Isolated from the internal circuit							
Port 1		RS232C – maintenance communication, user communications, Modbus ASCII/RTU slave communication (FC5A only)							
Port 2 Communication Adapter (option) ⁴		Possible	Possible	Possible		—	Possible	Possible	
Clock Cartridge (option)		Possible	Possible	Possible		Possible	Possible	Possible	
Memory Cartridge (option)		Possible	Possible	Possible		Possible	Possible	Possible	
HMI Module (option)		Possible	Possible	Possible		Possible	Possible	Possible	



1. 1 step equals 6 bytes.

2. Not including expansion I/O service time, clock function processing time, data link processing time, and interrupt processing time.

3. Expansion modules cannot be connected to FC5A-C24R2D.

4. Maintenance communication, user communication, Modem communication, data link, Modbus ASCII/RTU master/slave communication (FC5A only).

Note: The maximum number of relay outputs that can be turned on simultaneously is 33 including those on the CPU module.

Communication Port (Port 1) Specifications

CPU Module	FC5A-D12K1E/D12S1E	Slim CPU	All-in-One CPU
Standards	USB 2.0	EIA RS232C	
Maximum Baud Rate	USB 2.0	FC5A: 57,600 bps (maintenance communication) FC4A: 19,200 bps (maintenance communication)	
Cable	HG9Z-XCM2A	FC2A-KC4C, FC2A-KP1C, FC4A-KC1C, FC4A-KC2C	
Isolation between Internal Circuit and Communication Port	Not isolated	Not isolated	

Slim Type Input Specifications

Model		FC5A-D12K1E-DS0838 FC5A-D12S1E-DS0838	FC5A-D12K1E FC5A-D12S1E	FC4A-D20K3 FC4A-D20S3	FC5A-D16RK1 FC5A-D16RS1	FC4A-D20RK1 FC4A-D20RS1	FC5A-D32K3 FC5A-D32S3	FC4A-D40K3 FC4A-D40S3
Input Points		8 (8/1 common)	8 (8/1 common)	12 (12/1 common)	8 (8/1 common)	12 (12/1 common)	16 (8/1 common)	24 (12/1 common)
Rated Input Voltage		24V DC sink/source input signal						
Input Voltage Range		20.4 to 26.4V DC						
Rated Input Current		FC5A	I0, I1, I3, I4, I6, I7: I2, I5, I10 to I17:		4.5 mA/point (24V DC) 7 mA/point (24V DC)			
		FC4A	I0, I1, I6, I7: I2 to I5, I10 to I27:		5 mA/point (24V DC) 7 mA/point (24V DC)			
		FC5A	I0, I1, I3, I4, I6, I7: I2, I5, I10 to I17:		4.9 kΩ 3.4 kΩ			
		FC4A	I0, I1, I6, I7: I2 to I5, I10 to I27:		5.7 kΩ 3.4 kΩ			
Input Impedance		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 35 μs + filter value 40 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		35 μs + filter value 35 μs + filter value 40 μs + filter value			
		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		45 μs + filter value 150 μs + filter value 150 μs + filter value			
Turn ON Time		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		45 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		45 μs + filter value 150 μs + filter value 150 μs + filter value			
Turn OFF Time		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		45 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC5A	I0, I1, I3, I4, I6, I7: I2 and I5: I10 to I17:		5 μs + filter value 150 μs + filter value 150 μs + filter value			
		FC4A	I0, I1, I6, I7: I2 to I5: I10 to I27:		45 μs + filter value 150 μs + filter value 150 μs + filter value			
Connector	On Mother Board	MC1.5/16-G-3.81BK (Phoenix Contact)		FL26A2MA (Oki Electric Cable)	MC1.5/13-G-3.81BK (Phoenix Contact)		FL26A2MA (Oki Electric Cable)	
	Insertion Durability	100 times minimum						
Isolation		Between input terminals: Optocoupler isolated Internal circuit: Not isolated						
Input Type		Type 1 (IEC61131-2)						
External Load for I/O Interconnection		Not needed						
Single Determination Method		Static						
Effect of Improper Input Connection		Both sinking and sourcing input signals can be connected, therefore reverse connection does not cause permanent damage. If any input exceeding the rated value is applied, permanent damage may be caused.						
Cable Length		3m in compliance with electromagnetic immunity						

All-in-One Type Input Specifications

Model	FC5A-C10R2 FC5A-C10R2C		FC5A-C16R2 FC5A-C16R2C		FC5A-C24R2 FC5A-C24R2C		FC5A-C10R2D	FC5A-C16R2D	FC5A-C24R2D
	FC4A-C10R2 FC4A-C10R2C		FC4A-C16R2 FC4A-C16R2C		FC4A-C24R2 FC4A-C24R2C		—	—	—
Input Points	6 (6/1 common)		9 (9/1 common)		14 (14/1 common)		6 (6/1 common)	9 (9/1 common)	14 (14/1 common)
Rated Input Voltage	24V DC sink/source input signal						12V DC sink/source input signal		
Input Voltage Range	20.4 to 28.8V DC						10.2 to 18.0V DC		
Rated Input Current	FC5A	I0 and I1: I2 to I7, I10 to I15:	6.4 mA/point 7 mA/point (24V DC)				I0 and I1: I2 to I7, I10 to I15:	6 mA 6 mA	
	FC4A	I0 and I1: I2 to I7, I10 to I15:	11 mA 7 mA/point (24V DC)						
Input Impedance	FC5A	I0 and I1: I2 to I7, I10 to I15:	3.7 kΩ 3.4 kΩ				I0 and I1: I2 to I7, I10 to I15:	1.8 kΩ 2.0 kΩ	
	FC4A	I0 and I1: I2 to I7, I10 to I15:	2.1 kΩ 3.4 kΩ						
Turn ON Time	FC5A	I0 and I1: I2 to I5: I6, I7, I10 to I15:	2 μs + filter value 35 μs + filter value 40 μs + filter value				I0 and I1: I2 to I5: I6, I7, I10 to I15:	2 μs + filter value 35 μs + filter value 40 μs + filter value	
	FC4A	I0 and I1: I2 to I5: I6, I7, I10 to I15:	35 μs + filter value 35 μs + filter value 40 μs + filter value						
Turn OFF Time	FC5A	I0 and I1: I2 to I5: I6, I7, I10 to I15:	16 μs + filter value 150 μs + filter value 150 μs + filter value				I0 and I1: I2 to I5: I6, I7, I10 to I15:	16 μs + filter value 150 μs + filter value 150 μs + filter value	
	FC4A	I0 and I1: I2 to I5: I6, I7, I10 to I15:	45 μs + filter value 150 μs + filter value 150 μs + filter value						
Isolation	Between input terminals: Optocoupler isolated Internal circuit: Not isolated								
Input Type	Type 1 (IEC61131-2)								
External Load for I/O Interconnection	Not needed								
Single Determination Method	Static						—		
Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected, therefore reverse connection does not cause permanent damage. If any input exceeding the rated value is applied, permanent damage may be caused.								
Cable Length	3m in compliance with electromagnetic immunity								

Transistor Sink and Source Output Specifications

Model		FC5A-D12K1E-DS0838 FC5A-D12S1E-DS0838	FC5A-D12K1E FC5A-D12S1E	—	FC5A-D16RK1 FC5A-D16RS1	FC5A-D32K3 FC5A-D32S3
			—	FC4A-D20RK1 FC4A-D20RS1	—	FC4A-D40K3 FC4A-D40S3
Transistor Output Points		4 (4/1 common)	4 (4/1 common)	2 (2/1 common)	2 (2/1 common)	16 (8/1 common)
Output Type	Transistor Sink	FC5A-D12K1E/D16RK1/D32K3 FC4A-D20K3/D20RK1/D40K3				
	Transistor Source	FC5A-D12S1E/D16RS1/D32S3 FC4A-D20S3/D20RS1/D40S3				
Rated Load Voltage		24V DC				
Operating Load Voltage Range		20.4 to 28.8V DC				
Rated Load Current		0.3A per output point				
Maximum Load Current		1A per common				
Voltage Drop (ON Voltage)		1V maximum (voltage between COM and output terminals when output is on)				
Inrush Current		1A				
Leakage Current		0.1 mA maximum				
Clamping Voltage		39V±1V				
Maximum Lamp Load		8W				
Inductive Load		L/R = 10 ms (28.8V DC, 1 Hz)				
External Current Draw		Sink output: 100 mA maximum, 24V DC (power voltage at the +V terminal) Source output: 100 mA maximum, 24V DC (power voltage at the -V terminal)				
Isolation		Between output terminal and Internal circuit: Photocoupler isolated Between output terminals: Not isolated				
Connector on Mother Board		MC1.5/16-G-3.81BK (Phoenix Contact)		FL26A2MA (Oki Electric Cable)	MC1.5/16-G-3.81BK (Phoenix Contact)	FL26A2MA (Oki Electric Cable)
Connector Insertion/ Removal Durability		100 times minimum				
Output Delay	Turn ON Time	FC5A	Q0 to Q2:	5 µs max.		
		FC4A	Q3 to Q7, Q10 to Q17:	300 µs max.		
	Turn OFF Time	FC5A	Q0, Q1:	5 µs max.		
		FC4A	Q2 to Q7, Q10 to Q17:	300 µs max.		

Relay Output Specifications

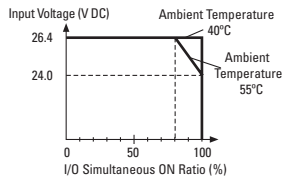
Model		FC5A-C10R2 FC5A-C10R2C FC5A-C10R2D	FC5A-C16R2 FC5A-C16R2C FC5A-C16R2D	FC5A-C24R2 FC5A-C24R2C FC5A-C24R2D	FC5A-D16RK1 FC5A-D16RS1
		FC4A-C10R2 FC4A-C10R2C	FC4A-C16R2 FC4A-C16R2C	FC4A-C24R2 FC4A-C24R2C	FC4A-D20RK1 FC4A-D20RS1
Relay Output Points		4	7	10	6
Output Points per Common Line	COM0	3	4	4	—
	COM1	1	2	4	3
	COM2	—	1	1	2
	COM3	—	—	1	1
Output Type		1NO			
Maximum Load Current		2A per point 8A per common line			
Minimum Switching Load		1 mA/ 5V DC (reference value)			
Initial Contact Resistance		30 mΩ maximum			
Electrical Life		100,000 operations minimum (rated load 1,800 operations/hour)			
Mechanical Life		20,000,000 operations minimum (no load 18,000 operations/hour)			
Rated Load		240V AC/2A (resistive load, inductive load cos ϕ = 0.4) 30V DC/2A (resistive load, inductive load L/R = 7 ms)			
Dielectric Strength		Between output and ⚡ terminals: Between output terminal and internal circuit: Between output terminals (COMs):		1,500V AC, 1 minute 1,500V AC, 1 minute 1,500V AC, 1 minute	
Connector on Mother Board		—			*1
Connector Insertion/ Removal Durability		—			100 times minimum



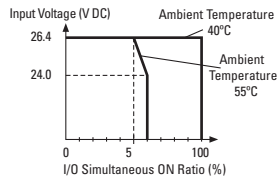
1. MC1.5/16-G-3.81BK (Phoenix Contact)

Input Usage Limits Slim CPU

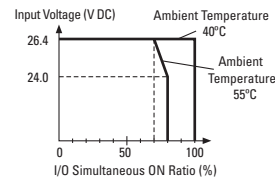
FC5A-D16RK1/D16RS1
FC5A-D12K1E/D12S1E



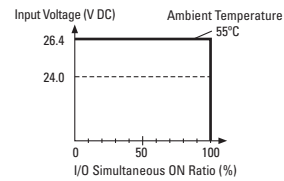
FC5A-D32K3/D32S3
FC4A-D40K3/D40S3



FC4A-D20K3/D20S3



FC4A-D20RK1/D20RS1



All-in-One CPU

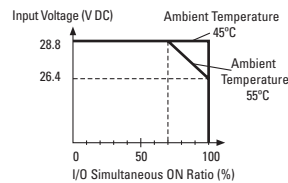
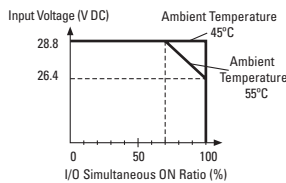
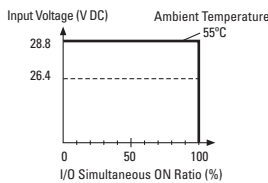
FC5A-C10R2
FC5A-C10R2C
FC4A-C10R2
FC4A-C10R2C

FC5A-C16R2
FC5A-C16R2C
FC4A-C16R2
FC4A-C16R2C

FC5A-C24R2
FC5A-C24R2C
FC4A-C24R2
FC4A-C24R2C

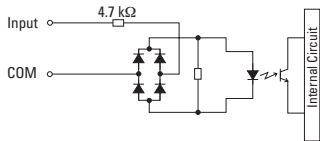


CAUTION: When using at an operating ambient temperature above 40°C, reduce the input voltage or the quantity of I/O points that turn on simultaneously.

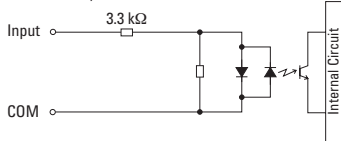


Input Internal Circuit Slim CPU

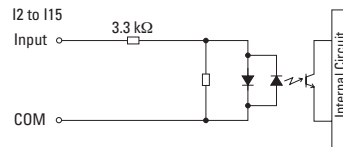
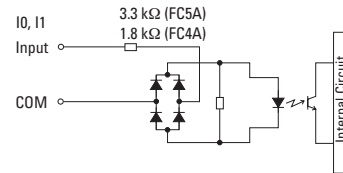
FC5A: I0, I1, I3, I4, I6, I7
FC4A: I0, I1, I6, I7



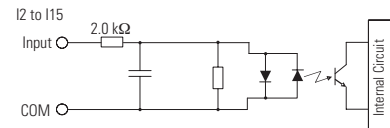
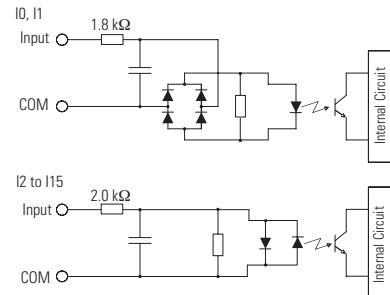
FC5A: I2, I5, I10 to I17
FC4A: I2 to I5, I10 to I27



All-in-One CPU



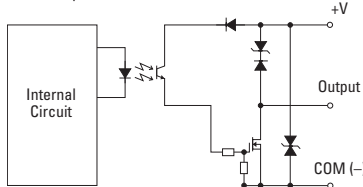
FC5A All-in-One CPU 12V DC Type



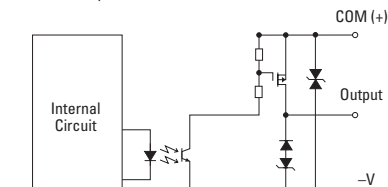
Output Internal Circuit

Slim CPU

Sink Output



Source Output



Communication Adapter/Module Specifications

Model	FC4A-PC1 FC4A-HPC1	FC4A-PC2 FC4A-HPC2	FC4A-PC3 FC4A-HPC3
Standards	EIA RS232C	EIA RS485	EIA RS485
Maximum Baud Rate	FC5A: 57,600 bps ¹ FC4A: 19,200 bps	FC5A: 57,600 bps ¹ FC4A: 19,200 bps	FC5A: 57,600 bps ¹ FC4A: 19,200 bps (38,400 bps ²)
Maintenance Communication	Possible	Possible	Possible
User Communication	Possible	Possible ³	Possible ³
Data Link Communication	—	Possible	Possible
Half-duplex Communication	—	Possible	Possible
Maximum Cable Length	Special cable ⁴	Special cable ⁵	200m
Quantity of Slave Stations	—	31	31
Isolation between Internal Circuit and Communication Port	Not isolated		
RS485 Cable	Cable	—	Twisted-pair shielded cable with a minimum core wire of 0.3 mm ²
	Conductor Resistance		85 Ω/km maximum
	Shield Resistance		20 Ω/km maximum

1. Maximum speed is 115,200 bps for FC5A-D12*1E.
 2. Maximum speed when data link is used.
 3. FC5A (all types), FC4A-D20RK1, FC4A-D20RS1, FC4A-D40K3, FC4A-D40S3
 4. FC2A-KC4C, FC2A-KM1C, FC4A-KC1C, FC4A-KC2C, FC2A-KP1C
 5. FC2A-KP1C

HMI Module Specifications

Model	FC4A-PH1
Power Voltage	5V DC (supplied from the CPU module)
Weight	20g

Memory Cartridge Specifications

Model	FC4A-PM32	FC4A-PM64 ⁶	FC4A-PM128 ⁶
Memory Type	EEPROM		
Accessible Memory Capacity	32 KB	64 KB	128 KB
Hardware for Storing Data	CPU Module		
Software for Storing Data	WindLDR		
Quantity of Stored Programs	One user program can be stored on one memory cartridge		



6. Even when using a large-capacity memory cartridge, the program capacity of the CPU module takes effect, except when using FC4A-D20RK1, FC4A-D20RS1, FC4A-D40K3, and FC4A-D40S3 CPU modules, the program capacity expands to 64KB.

Clock Cartridge Specifications

Model	FC4A-PT1
Accuracy	±30 sec/month (typical) at 25°C
Backup Duration	Approx. 30 days (typical) at 25°C after backup battery fully charged
Battery	Lithium secondary battery
Charging Time	Approx. 10 hours for charging from 0% to 90% of full charge
Replaceability	Not possible to replace battery

Expansion Serial Communication Module General Specifications (Expansion RS232C Communication Module)

Model	FC5A-SIF2
No. of Port	1
Synchronization	Synchronization Start-stop synchronization
Electrical Characteristics	Electrical Characteristics EIA RS232C compliant
Maximum Delay in One Scan	Approx. 4 ms
Operating Temperature	0 to 55°C
Relative Humidity	10 to 95% (no condensation)
Recommended Cable Specifications	Shielded multi-core cable: 24AWG x 6 Dielectric strength: 2,000V AC/min Insulation resistance: 100 MΩ/km
Recommended Cable	KIDU-SB 24 AWG×6C (Nihon Electric Wire & Cable)
Connector on Mother Board	MC1.5/10-G-3.81BK (Phoenix Contact) Applicable terminal block: FC4A-PMT10P
Connector Insertion/Removal Durability	100 times minimum
Isolation from Internal Circuit	Transformer isolated
Quantity of Applicable Expansion RS232C Communication Modules	All-in-One 24-I/O type CPU module: 3 maximum ¹ Slim type CPU module: 5 maximum
Internal Current Draw	40 mA (5V/24V DC) ⁵
Weight	100g



Note: FC5A-SIF2 cannot be connected to FC4A CPU modules.

1. FC5A All-in-One 24-I/O CPU module cannot use the FC5A-SIF2/SIF4 module in combination with the function modules listed in the table on the left. When using these modules in combination with the FC5A-SIF2/SIF4 module, use the slim type CPU module.

Function Modules	Type No.
Analog Modules	FC4A-L03A1, FC4A-L03AP1, FC4A-J2A1, FC4A-K1A1, FC4A-J4CN1, FC4A-J8C1, FC4A-J8AT1, FC4A-K2C1, FC4A-K4A1
AS-Interface Master Module	FC4A-AS62M

5. 85 mA (5V DC), 0 mA (24V DC) when the communication module version is lower than V200.

(Expansion RS485 Communication Module)

Model	FC5A-SIF4
No. of Port	1
Synchronization	Synchronization Start-stop synchronization
Electrical Characteristics	Electrical Characteristics EIA RS485 compliant
Maximum Baud Rate	115,200 bps
Operating Temperature	0 to 55°C
Relative Humidity	10 to 95% (no condensation)
Recommended Cable Specifications	Shielded twisted pair cable: 22 AWG (0.3 mm2 x 2P) Conductor Resistance: 67 MΩ/km maximum (at 20°C)
Connector on Mother Board	MC1.5/10-G-3.81BK (Phoenix Contact) Applicable terminal block: FC4A-PMT10P
Connector Insertion/Removal Durability	100 times minimum
Isolation from Internal Circuit	Transformer isolated
Quantity of Applicable Expansion RS485C Communication Modules	All-in-One 24-I/O type CPU module: 3 maximum ¹ Slim type CPU module: 5 maximum
Internal Current Draw	40 mA (5V/24V DC)
Weight	100g

Note: FC5A-SIF4 cannot be connected to FC4A CPU modules.

Communication Specifications

Model	FC5A-SIF2	FC5A-SIF4
Maximum Baud Rate	1,200/2,400/4,800/9,600/19,200/38,400/57,600 ⁴ /115,200 ⁴	
Maintenance Communication	Possible ²	
Modbus Communication	Modbus ASCII master Modbus ASCII slave Modbus RTU master Modbus RTU slave	
Data Link	-	0 ³
Max Cable Length	10m	1,200m
Quantity of Slave Stations	1	31



2. Run-time program download is not possible.
3. Data Link can be used only on one of the communication ports.
4. Can be used when the communication module is version V200 or higher.

Specifications (I/O Modules)

Input Module Specifications

Model		FC4A-N08B1	FC4A-N16B1	FC4A-N16B3	FC4A-N32B3	FC4A-N08A11
Input Points		8 (8/1 common)	16 (16/1 common)		32 (16/1 common)	8 (4/1 common)
Rated Input Voltage		24V DC sink/source input signal				100 to 120V AC (50/60 Hz)
Input Voltage Range		20.4 to 28.8V DC				85 to 132V AC
Rated Input Current		7 mA/point (24V DC)		5 mA/point (24V DC)		17 mA/point (120V AC, 60 Hz)
Input Impedance		3.4 kΩ		4.4 kΩ		0.8 kΩ (60 Hz)
ON Voltage		15V minimum				79V minimum
OFF Voltage		5V maximum				20V maximum
ON Current		4.2 mA minimum (at 15V DC)		3.2 mA minimum (at 15V DC)		—
OFF Current		1.2 mA maximum		0.9 mA maximum		—
Turn ON Time		4 ms				25 ms
Turn OFF Time		4 ms				30 ms
Isolation		Between input terminals: Not isolated Internal circuit: Photocoupler isolated				Between input terminals in the same common: Not isolated Between input terminals in different commons: Isolated Between input terminals and internal circuits: Photocoupler isolated
External Load for I/O Interconnection		Not needed				Not needed
Single Determination Method		Static				Static
Effect of Improper Input Connection		Both sink and source input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.				If any input exceeding the rated value is applied, permanent damage may be caused.
Cable Length		3m in compliance with electromagnetic immunity				—
Connector on Mother Board		MC1.5/10-G-3.81BK (Phoenix Contact)		FL20A2MA (Oki Electric Cable)		MC1.5/11-G-3.81BK (Phoenix Contact)
Connector Insertion/ Removal Durability		100 times minimum				
Applicable Ferrule		1-wire: AI 0.5-8 WH (Phoenix Contact) 2-wire: AI-TWIN 2×0.5-8 WH (Phoenix Contact)		—		—
Internal Current Draw	All Inputs ON	25 mA (5V DC)	40 mA (5V DC)	35 mA (5V DC)	65 mA (5V DC)	60 mA (5V DC), 0 mA (24V DC)
	All Inputs OFF	5 mA (5V DC)	5 mA (5V DC)	5 mA (5V DC)	10 mA (5V DC)	30 mA (5V DC), 0 mA (24V DC)
Internal Power Consumption (at 24V DC while all inputs ON)		0.17W	0.27W	0.24W	0.44W	—
Weight		85g	100g	65g	100g	80g

Mixed I/O Module Specifications

Model		FC4A-M08BR1	FC4A-M24BR2	
Input Specifications	Input Points	4 (4/1 common)	16 (16/1 common)	
	Rated Input Voltage	24V DC sink/source input signal		
	Input Voltage Range	20.4 to 28.8V DC		
	Rated Input Current	7 mA/point (24V DC)		
	Input Impedance	3.4 kΩ		
	ON Voltage	15V minimum		
	OFF Voltage	5V maximum		
	ON Current	4.2 mA minimum (at 15V DC)		
	OFF Current	1.2 mA maximum		
	Turn ON Time	4 ms (24V DC)		
	Turn OFF Time	4 ms (24V DC)		
	Isolation	Between input terminals: Not isolated Internal circuit: Photocoupler isolated		
	External Load for I/O Interconnection	Not needed		
	Signal Determination Method	Static		
	Effect of Improper Input Connection	Both sinking and sourcing input signals can be connected. If any input exceeding the rated value is applied, permanent damage may be caused.		
	Cable Length	3m in compliance with electromagnetic immunity		
Output Specifications	Output Points	4 (4/1 common)	8 (4/1 common)	
	Output Type	1NO		
	Maximum Load Current	2A per point 7A per common		
	Minimum Switching Load	1 mA/ 5V DC (reference value)		
	Initial Contact Resistance	30 mΩ maximum		
	Electrical Life	100,000 operations minimum (rated load 1,800 operations/hour)		
	Mechanical Life	20,000,000 operations minimum (no load 18,000 operations/hour)		
	Rated Load	240V AC/2A (resistive load, inductive load cos ϕ = 0.4) 30V DC/2A (resistive load, inductive load L/R = 7 ms)		
	Dielectric Strength	Between output and  or  terminals:	1,500V AC, 1 minute	
		Between output terminal and internal circuit:	1,500V AC, 1 minute	
Between output terminals (COMs):		1,500V AC, 1 minute		
Connector on Mother Board		MC1.5/11-G-3.81BK (Phoenix Contact)	Input: F6018-17P (Fujicon) Output: F6018-11P (Fujicon)	
Connector Insertion/Removal Durability		100 times minimum	Not removable	
Applicable Ferrule		1-wire: AI 0.5-8 WH (Phoenix Contact), 2-wire: AI-TWIN 2×0.5-8 WH (Phoenix Contact)		
Internal Current Draw	All I/Os ON	25 mA (5V DC), 20 mA (24V DC)	65 mA (5V DC), 45 mA (24V DC)	
	All I/Os OFF	5 mA (5V DC), 0 mA (24V DC)	10 mA (5V DC), 0 mA (24V DC)	
Internal Power Consumption (at 24V DC while all I/Os are ON)		0.65W	1.52W	
Weight		95g	140g	

O Touchscreens

PLCs

Automation Software

Power Supplies

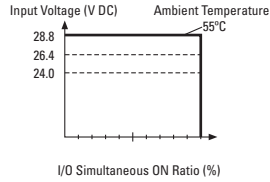
Sensors

Communication

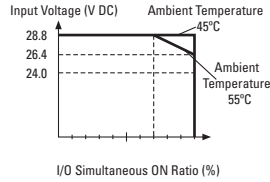
Barriers

Input Usage Limits

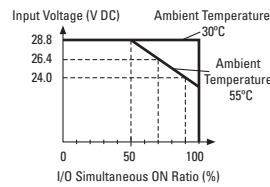
FC4A-N08B1



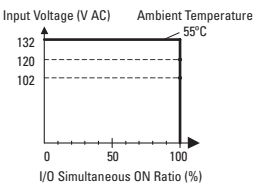
FC4A-N16B1



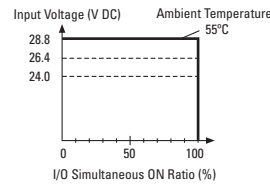
FC4A-N16B3/N32B3



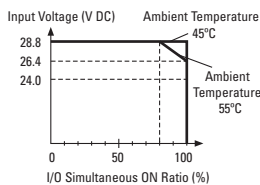
FC4A-N08A11



FC4A-M08BR1



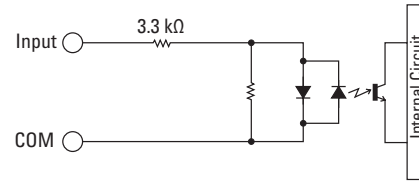
FC4A-M24BR2



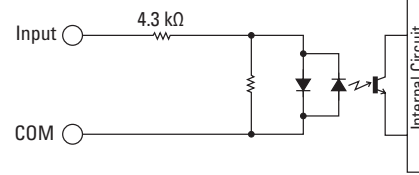
When using at an operating ambient temperature above 40°C, reduce the input voltage or the quantity of I/O points that turn on simultaneously.

Input Internal Circuit

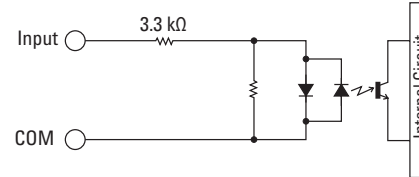
FC4A-N08B1, FC4A-N16B1



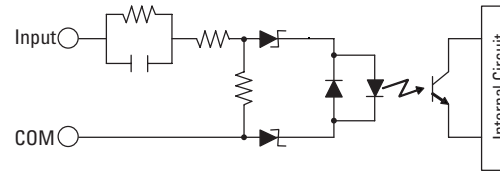
FC4A-N16B3, FC4A-N32B3



FC4A-M08BR1, FC4A-M24BR2

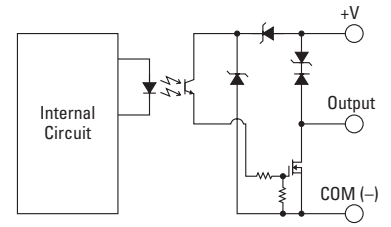


FC4A-N08A11

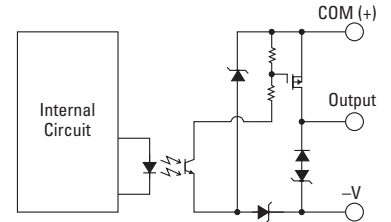


Output Internal Circuit

FC4A-T08K1, FC4A-T16K3, FC4A-T32K3



FC4A-T08S1, FC4A-T16S3, FC4A-T32S3



Specifications (Analog I/O Modules)

Analog I/O Module Specifications

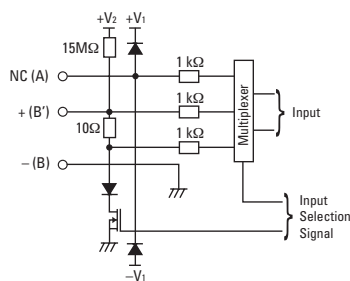
Model	FC4A-L03A1	FC4A-L03AP1	FC4A-J2A1	FC4A-J4CN1	FC4A-J8C1	FC4A-J8AT1	FC4A-K4A1	FC4A-K1A1	FC4A-K2C1
Input Points	2	2	2	4	8	8	—	—	—
Output Points	1	1	—	—	—	—	4	1	2
Power Voltage	24V DC								
Allowable Voltage Range	20.4 to 28.8V DC								
External Current Draw * (24V DC)	45 mA	40 mA	35 mA	55 mA	50 mA	55 mA	130 mA	40 mA	85 mA
Connector on Mother Board	MC1.5/11-G-3.81BK (Phoenix Contact)			MC1.5/10-G-3.81BK (Phoenix Contact)			MC1.5/11-G-3.81BK (Phoenix Contact)		MC1.5/10-G-3.81BK (Phoenix Contact)
Connector Insertion/ Removal Durability	100 times minimum								
Applicable Ferrule	1-wire: AI 0.5-8 WH (Phoenix Contact), 2-wire: AI-TWIN 2×0.5-8 WH (Phoenix Contact)								
Internal Power Consumption (5V DC)	50 mA	50 mA	50 mA	50 mA	40 mA	45 mA	65 mA	50 mA	60 mA
Internal Power Consumption (at 24V DC while all I/Os are ON)	0.34W	0.34W	0.34W	0.34W	0.27W	0.30W	0.44W	0.34W	0.40W
Weight	85g	85g	85g	140g	140g	125g	100g	85g	110g



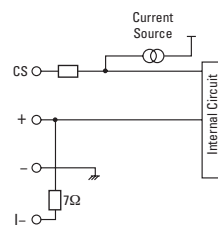
* The external current draw is the value when all the analog inputs are used and the analog output value is at 100%.

Input Circuit

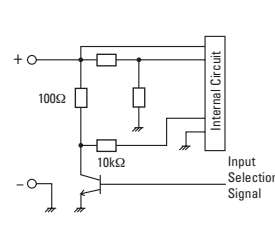
FC4A-L03A1, FC4A-L03AP1
FC4A-J2A1



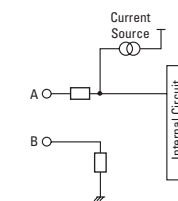
FC4A-J4CN1



FC4A-J8C1



FC4A-J8AT1



Analog Input Specifications (1)

Model		FC4A-L03A1, FC4A-J2A1		FC4A-L03AP1	
Input Signal Type		Voltage Input 0 to 10V DC	Current Input 4 to 20 mA	Resistance Thermometer Pt100 3-wire type (−100 to 500°C)	Thermocouple Type K (0 to 1,300°C) Type J (0 to 1,200°C) Type T (0 to 400°C)
Input Impedance		1 MΩ minimum	10Ω	1 MΩ minimum	1 MΩ minimum
Input Detection Current		—	—	1.0 mA maximum	—
AD Conversion	Sampling Duration Time	10 ms maximum		20 ms maximum	10 ms maximum
	Sampling Repetition Time	20 ms maximum		40 ms maximum	20 ms maximum
	Total Input System Transfer Time	60 ms + 1 scan time		80 ms + 1 scan time	60 ms + 1 scan time
	Type of Input	Single-ended input	Differential input		
	Operating Mode	Self-scan			
	Conversion Method	Σ Δ type ADC			
Input Error	Maximum Error at 25°C	±0.2% of full scale			±0.2% of full scale plus cold junction compensation error (±4°C maximum)
	Temperature Coefficient	±0.006% of full scale /°C			
	Repeatability after Stabilization Time	±0.5% of full scale			
	Non-linearity	±0.2% of full scale			
	Maximum Error	±1% of full scale			
Data	Digital Resolution	4096 increments (12 bits)		6,000 increments (14 bits)	Type K: 13,000 increments (14 bits) Type J: 12,000 increments (14 bits) Type T: 4,000 increments (14 bits)
	Input Value of LSB	2.5 mV	4 μA	0.1°C	Type K: 0.1°C Type J: 0.1°C Type T: 0.1°C
	Data Type in Application Program	Default: 0 to 4,095 Optional: −32,768 to 32,767 (selectable for each channel) ¹			
	Monotonicity	Yes			
	Input Data Out of Range	Detectable ²			
Noise Resistance	Maximum Temporary Deviation during Electrical Noise Tests	±3% maximum when a 500V clamp voltage is applied to the power supply and I/O lines ³			
	Input Filter	No			
	Recommended Cable for Noise Immunity	Twisted pair shielded cable		—	
	Crosstalk	2 LSB maximum			
Isolation		Between input and power circuit: Between input and internal circuit:	Isolated Photocoupler-isolated		
Effect of Improper Input Connection		No damage			
Maximum Permanent Allowed Overload (No Damage)		13V DC	40 mA	—	
Selection of Analog Input Signal Type		Using programming software			
Calibration or Verification to Maintain Rated Accuracy		Impossible			

-  1: The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.
- 2: When an error is detected, a corresponding error code is stored to a data register allocated to analog I/O operating status.
- 3: The accuracy of the thermocouple input is not guaranteed when noise is applied.

Analog Input Specifications (2)

Model		FC4A-J4CN1, FC4A-J8C1		FC4A-J4CN1		FC4A-J8AT1			
Input Signal Type		Voltage Input	Current Input	Thermocouple		Resistance Thermometer	NTC Thermistor	PTC Thermistor	
Input Range		0 to 10V DC	4 to 20 mA	Type K (0 to 1,300°C) Type J (0 to 1,200°C) Type T (0 to 400°C)		Pt100, Pt1000 3-wire type (−100 to 500°C) Ni100, Ni1000 3-wire type (−60 to 180°C)	−50 to 150°C		
Input Impedance		1 MΩ	7 Ω (FC4A-J4CN1) 100Ω (FC4A-J8C1)	1 MΩ		—	—		
Input Detection Current		—	—	—		0.1 mA	0.1 mA		
AD Conversion	Sampling Duration Time	2 ms maximum							
	Sampling Repetition Time	FC4A-J4CN1: 10 ms maximum		30 ms maximum		10 ms maximum		2 ms × channels	
		FC4A-J8C1: 2 ms maximum							
	Total Input System Transfer Time	FC4A-J4CN1: 50 ms × channels + 1 scan time FC4A-J8C1: 8 ms × channels + 1 scan time		85 ms × channels + 1 scan time		50 ms × channels + 1 scan time		10 ms × channels + 1 scan time	
	Type of Input	Single-ended input							
	Operating Mode	Self-scan							
Conversion Method		Σ Δ type ADC (FC4A-J4CN1), Successive approximation register method (FC4A-J8C1, FC4A-J8AT1)							
Input Error	Maximum Error at 25°C	±0.2% of full scale		±0.2% of full scale +cold junction compensation error (±3°C maximum)		Pt100, Ni100: ±0.4% of full scale Pt1000, Ni1000: ±0.2% of full scale		±0.2% of full scale	
	Cold Junction Compensation Error	—	—	±3°C maximum		—		—	
	Temperature Coefficient	±0.005% of full scale/°C							
	Repeatability after Stabilization Time	±0.5% of full scale							
	Non-linearity	±0.04% of full scale					Non-linear		
Maximum Error		±1% of full scale							
Data	Digital Resolution	50,000 increments (16 bits)		Type K: Approx. 24,000 increments (15 bits) Type J: Approx. 33,000 increments (15 bits) Type T: Approx. 10,000 increments (14 bits)		Pt100: Approx. 6,400 increments (13 bits) Pt1000: Approx. 64,000 increments (16 bits) Ni100: Approx. 4,700 increments (13 bits) Ni1000: Approx. 47,000 increments (16 bits)		Approx. 4,000 increments (12 bits)	
	Input Value of LSB	0.2 mV	0.32 μA	Type K: 0.058°C Type J: 0.038°C Type T: 0.042°C	Pt100: 0.086°C Pt1000: 0.0086°C Ni100: 0.037°C Ni1000: 0.0037°C		0.05°C		
	Data Type in Application Program	Default: 0 to 50,000 Optional: −32,768 to 32,767 (selectable for each channel) ¹					Default: 0 to 4,000 Optional: −32,768 to 32,767 (selectable for each channel) ¹ Resistance: 0 to 10,000 Temperature: °C, °F		
	Monotonicity	Yes							
	Input Data Out of Range	Detectable ²							



1: The data processed in the analog I/O module can be linear-converted to a value between -32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

Analog Input Specifications (2) con't on next page.

Analog Input Specifications (2), con't

Model		FC4A-J4CN1, FC4A-J8C1		FC4A-J4CN1	FC4A-J8AT1	
Noise Resistance	Maximum Temporary Deviation during Electrical Noise Tests	±3% maximum (when a 500V clamp voltage is applied to the power supply and I/O lines)			Not assured	±3% maximum (when a 500V clamp voltage is applied to the power supply and I/O lines)
	Input Filter	Software				
	Recommended Cable for Noise Immunity	Twisted pair cable		—		
	Crosstalk	2 LSB maximum				
Isolation		Between input and power circuit:	Isolated			
		Between input and internal circuit:	Optocoupler-isolated			
Effect of Improper Input Connection		No damage				
Maximum Permanent Allowed Overload (No Damage)		11V DC	22 mA DC	—		
Selection of Analog Input Signal Type		Using programming software				
Calibration or Verification to Maintain Rated Accuracy		Impossible				

Analog Output Specifications

Model		FC4A-K4A1	FC4A-L03A1	FC4A-L03AP1	FC4A-K1A1	FC4A-K2C1	
Output Range		Voltage	0 to 10V DC				−10 to 10V DC
		Current	4 to 20 mA				
Load	Impedance		Voltage output: 1 kΩ minimum Current output: 300Ω maximum				
	Load Type		Resistive load				
DA Conversion	Settling Time		2 ms/ch	10 ms	10 ms	10 ms	1 ms/ch
	Total Output System Transfer Time		2 ms/ch + 1 scan time	10 ms + 1 scan time	10 ms + 1 scan time	10 ms + 1 scan time	1 ms × channels + 1 scan time
Output Error	Maximum Error at 25°C		±0.2% of full scale				
	Temperature Coefficient		±0.015% of full scale/°C				±0.005% of full scale/°C
	Repeatability after Stabilization Time		±0.5% of full scale				
	Output Voltage Drop		±1% of full scale				
	Non-linearity		±0.2% of full scale				
	Output Ripple		20 mV maximum				±0.1% of full scale
	Overshoot		0%				
Total Error		±1% of full scale					
Data	Digital Resolution		4096 increments (12 bits)				50,000 increments (16 bits)
	Output Value of LSB	Voltage	2.5 mV				0.4 mV
		Current	4 μA				0.32 μA
	Data Type in Application Program		Default: 0 to 4,095 (voltage, current)				−25,000 to 25,000 (voltage) 0 to 50,000 (current)
			Optional: −32,768 to 32,767 (selected for each channel) ¹				
	Monotonicity		Yes				
Current Loop Open		Undetectable					



¹: The data processed in the analog I/O module can be linear-converted to a value between −32,768 and 32,767. The optional range designation, and analog I/O data minimum and maximum values can be selected using data registers allocated to analog I/O modules.

Analog Input Specifications con't on next page.

Analog Output Specifications, con't

Model		FC4A-K4A1	FC4A-L03A1	FC4A-L03AP1	FC4A-K1A1	FC4A-K2C1
Noise Resistance	Maximum Temporary Deviation during Electrical Noise Tests	±3% maximum when a 500V clamp voltage is applied to the power and I/O lines				
	Recommended Cable for Noise Immunity	Twisted pair shielded cable				Twisted pair cable
	Crosstalk	2LSB maximum	None			2 LSB maximum
Isolation	Between output and power circuit	Isolated				
	Between output and internal circuit	Photocoupler-isolated				
Effect of Improper Output Connection		No damage				
Selection of Analog Output Signal Type		Using software programming				
Calibration or Verification to Maintain Rated Accuracy		Impossible				

PID Module Specifications

Model		FC5A-F2MR2	FC5A-F2M2
Control Mode	Independent PID Control	Possible	
	Heating/Cooling Control	Possible (overlapping deadband settings available) *	
	Difference Input Temperature Control	Possible *	
	Cascade Control	Possible *	
Input Points		2ch	2ch
Types of Inputs	Thermocouple	K, J, R, S, B, E, T, N, PL-II, C (W/Re5-26) External resistance: 100Ω maximum However, external resistance of B input: 40Ω maximum	
	Resistance Thermometer	Pt100, JPt100, 3-wire type Allowable conductor resistance (per wire): 10Ω maximum	
	Current Input	0 to 20 mA DC, 4 to 20 mA DC Input impedance: 50Ω Maximum permanent allowed overload (no damage): 50 mA maximum	
	Voltage Input	0 to 1V DC Input impedance: 1MΩ minimum Maximum permanent allowed overload (No damage): 5V DC Allowable output impedance: 2 kΩ 0 to 5V DC, 1 to 5V DC, 0 to 10V DC Input impedance: 100kΩ minimum Maximum permanent allowed overload (No damage): 15V DC maximum Allowable output impedance: 100Ω maximum	
AD Conversion	Sampling Duration Time	100 ms	
	Sampling Repetition Time	125 ms	
	Type of Input	Differential input	
	Conversion Method	Σ Δ type ADC	
Maximum Error at 25°C	Thermocouple Input	±0.2% of full scale or ±2°C (4°F), whichever is greater However, R, S inputs: 0 to 200°C (0 to 400°F): ±6°C (12°F) B input: 0 to 300°C (0 to 600°F) Accuracy is not guaranteed. K, J, E, T, N inputs: Less than 0°C (32°F): ±0.4% of full scale	
	Resistance Thermometer Input	±0.1% of full scale or ±1°C (2°F), whichever is greater	
	Voltage/Current Inputs	±0.2% of full scale	
Input Accuracy (at 0 to 55°C)	Thermocouple Input	±0.7% of full scale However, R, S input: 0 to 200°C (0 to 400°F): ±6°C (12°F) B input: 0 to 300°C (0 to 600°F) Accuracy is not guaranteed. K, J, E, T, N inputs: Less than 0°C (32°F): ±0.9% of full scale	
	Resistance Thermometer Input	±0.6% of full scale	
	Voltage/Current Inputs	±0.7% of full scale	



*Dual channel input is required for one loop circuit.

PID Module Specifications con't on next page.

OT Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

PID Module Specifications, con't

Model		FC5A-F2MR2	FC5A-F2M2
Noise Resistance	Maximum Temporary Deviation during Electrical Noise Tests	Voltage input, current input $\pm 3\%$ maximum when a 500V clamp voltage is applied to the power supply and I/O lines Thermocouple, Resistance Thermometer Not assured	
	Input Filter	None	
	Recommended Cable for Noise Immunity	Twisted pair cable	
	Cross Talk	None	
Isolation		Between input and power circuit: Transformer Isolated Between input and internal circuit: Optocoupler isolated	
Data Accuracy		Maximum error at 25°C $\pm$ Minimum digital resolution of each input range	
Cold Junction Temperature Compensation Accuracy		$\pm 1^\circ\text{C}$ at 0 to 55°C	
Sampling Period		125 ms	
Output Points		2ch	
Output	Relay output 1NO Rated load 5A 250V AC/30V DC (resistive load) 3A 250V AC (inductive load $\cos \phi=0.4$) Minimum open/closed load: 10 mA 5V DC Electrical life: 100,000 cycles (at the maximum rating of resistive load)		Non-contact voltage output (for SSR drive) 12V DC $\pm 15\%$ Maximum 40 mA (short circuit protected) Leakage current: 0.3 mA maximum Analog current output 4 to 20 mA DC Maximum Error: $\pm 0.5\%$ Full Scale at 25°C $\pm 1.0\%$ Full Scale at 55°C Load resistance: 550 Ω maximum Analog output digital resolution: 1,000 LSB input value: 0.016 mA
	—		$\pm 3\%$ maximum when a 500V clamp voltage is applied to the power supply and I/O lines
	—		Twisted pair cable
	—		None
Isolation		Between output and power circuit: Transformer Isolated Between output and internal circuit: Optocoupler isolated	
Power Voltage		24V DC (External power), 5V DC (Internal power)	
Allowable Voltage Range		20.4 to 28.8V DC	
External Power Consumption		Approx. 3.5W maximum	
Internal Power Consumption (at 24V DC while all I/Os are on)		65mA (5V DC)	
Connector on Mother Board		Input: F6018-17P (Fujicon)	Output: F6018-11P (Fujicon)
Weight (approx.)		140g	

Input Range

Input		Input Range (Digital Resolution)		Input Value of LSB
Input Type	K	-200 to 1,370°C	-328 to 2,498°F	1°C (°F)
		-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
	J	-200 to 1,000°C	-328 to 1,832°F	1°C (°F)
	R	0 to 1,760°C	32 to 3,200°F	1°C (°F)
	S	0 to 1,760°C	32 to 3,200°F	1°C (°F)
	B	0 to 1,820°C	32 to 3,308°F	1°C (°F)
	E	-200 to 800°C	-328 to 1,472°F	1°C (°F)
	T	-200.0 to 400.0°C	-328.0 to 752.0°F	0.1°C (°F)
	N	-200 to 1,300°C	-328 to 2,372°F	1°C (°F)
	PL-II	0 to 1,390°C	32 to 2,534°F	1°C (°F)
	C (W/Re5-26)	0 to 2,315°C	32 to 4,199°F	1°C (°F)
	Pt100	-200.0 to 850.0°C	-328.0 to 1,562.0°F	0.1°C (°F)
		-200 to 850°C	-328 to 1,562°F	1°C (°F)
	JPt100	-200.0 to 500.0°C	-328.0 to 932.0°F	0.1°C (°F)
		-200 to 500°C	-328 to 932°F	1°C (°F)
Barriers	4 to 20mA DC	-2,000 to 10,000 (12,000 increments)		1.333 μA
	0 to 20mA DC	-2,000 to 10,000 (12,000 increments)		1.666 μA
	0 to 1V DC	-2,000 to 10,000 (12,000 increments)		0.083 mA
	0 to 5V DC	-2,000 to 10,000 (12,000 increments)		0.416 mA
	1 to 5V DC	-2,000 to 10,000 (12,000 increments)		0.333 mA
	0 to 10V DC	-2,000 to 10,000 (12,000 increments)		0.833 mA

Expansion Interface Module Specifications

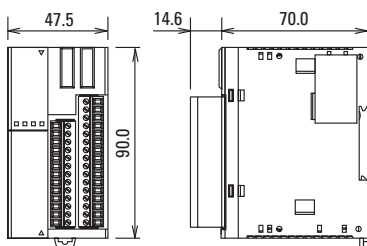
Type No.	FC5A-EXM1M (Expansion Interface Master Module)	FC5A-EXM1S (Expansion Interface Slave Module)	FC5A-EXM2 (Expansion Interface Module)
Rated Power Voltage	—	24V DC (supplied from external power)	24V DC (supplied from external power)
Allowable Voltage Range	—	20.4 to 26.4V DC (including ripple)	20.4 to 26.4V DC (including ripple)
Current Draw (Internal Power/External Power)	Internal power (supplied from CPU module): 90 mA (5V DC) 0 mA (24V DC)	Internal power (supplied from CPU module): 0 mA (5V DC) 0 mA (24V DC) External power: With I/O modules 750 mA (26.4V DC) ¹	Internal power (supplied from CPU module): 50 mA (5V DC) 0 mA (24V DC) External power: With I/O modules 750 mA (26.4V DC) ¹
Maximum Power Consumption (External Power) ¹	—	19W (26.4V DC)	19W (26.4V DC)
Allowable Momentary Power Interruption	—	10 ms minimum (24V DC)	10 ms minimum (24V DC)
I/O Expansion	Between CPU module and expansion interface module Connectable CPU modules: FC5A-D16RK1/D16RS1/D32K3/D32S3/D12K1E/D12S1E Connectable I/O modules: 7 maximum Beyond the expansion interface module Connectable I/O modules: 8 digital I/O modules maximum (AC input modules are not applicable) ²		
Maximum I/O Refresh Time ³	3.6 ms		2.8 ms
Communication between CPU Module and Expansion Interface Module	Asynchronous communication (I/O refresh of I/O modules on both sides of the expansion interface module is asynchronous.)		
Isolation from Internal Circuit	Only communication interface part is isolated		Not isolated
EMC Compliant Cable Length	1m (FC5A-KX1C)		—
Power Supply Connector	Connector on Mother Board	—	MKDSN1.5/3-5.08-BK (Phoenix Contact)
	Connector Insertion/Removal Durability	—	100 times minimum
Expansion Cable Connector	Connector on Mother Board	FCN-365P024-AU (Fujitsu Component)	
	Connector Insertion/Removal Durability	100 times minimum	
Weight	70g	135g	140g



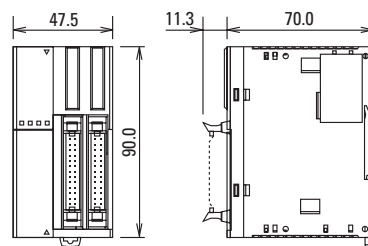
- 1: Power consumption by the expansion interface module and eight I/O modules.
 2: The maximum number of relay outputs that can be turned on simultaneously is 54 points.
 3: Maximum I/O refresh time of the expansion interface module. D8252 stores the refresh time.

Dimensions (mm)

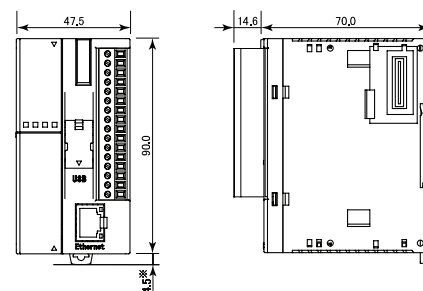
FC5A-D16RK1, FC5A-D16RS1,
FC4A-D20RK1, FC4A-D20RS1



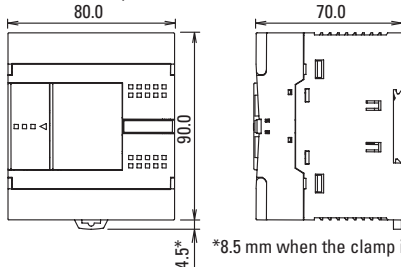
FC5A-D32K3, FC5A-D32S3, FC4A-D40K3,
FC4A-D40S3



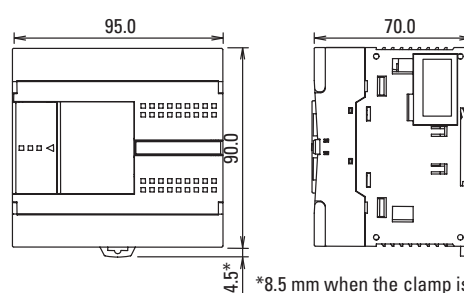
FC5A-D12K1E, FC5A-D12S1E



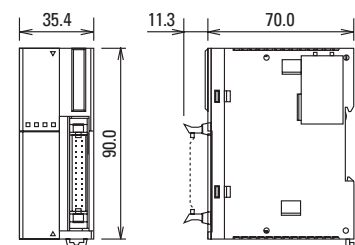
FC5A-C10R2, FC5A-C16R2,
FC5A-C10R2C, FC5A-C16R2C,
FC5A-C10R2D, FC5A-C16R2D,
FC4A-C10R2, FC4A-C16R2,
FC4A-C10R2C, FC4A-C16R2C



FC5A-C24R2, FC5A-C24R2C, FC5A-C24R2D,
FC4A-C24R2, FC4A-C24R2C



FC4A-D20K3, FC4A-D20S3

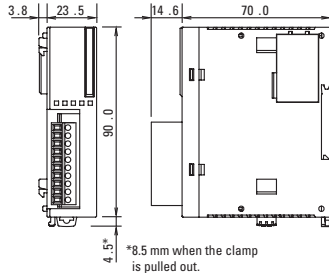


*8.5 mm when the clamp is pulled out.

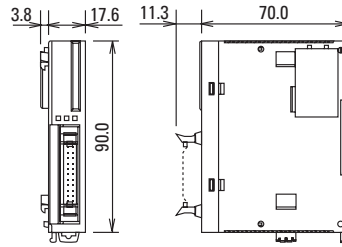
*8.5 mm when the clamp is pulled out.

Dimensions cont. (mm)

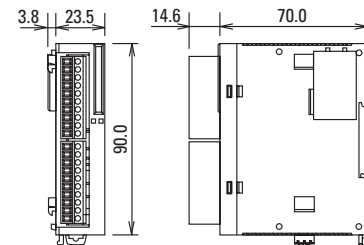
FC5A-SIF2, FC5A-SIF4,
FC4A-AS62M, FC4A-N08A11,
FC4A-J2A1, FC4A-N08B1,
FC4A-K1A1, FC4A-R081,
FC4A-K2C1, FC4A-T08K1,
FC4A-L03A1, FC4A-T08S1,
FC4A-L03AP1, FC4A-K4A1,
FC4A-M08BR1



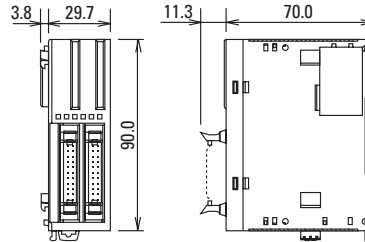
FC4A-N16B3, FC4A-T16K3, FC4A-T16S3



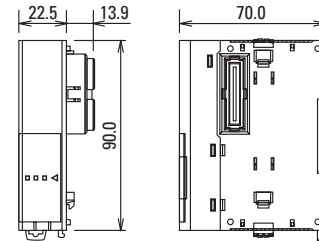
FC4A-N16B1, FC4A-R161, FC4A-J4CN1,
FC4A-J8C1, FC4A-J8AT1



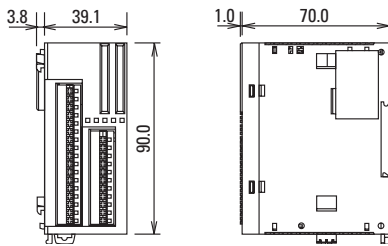
FC4A-N32B3, FC4A-T32K3, FC4A-T32S3



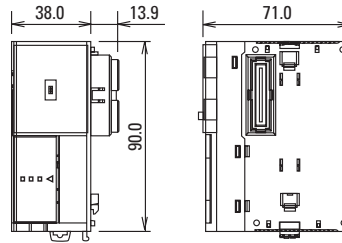
FC4A-HPC1, FC4A-HPC2, FC4A-HPC3



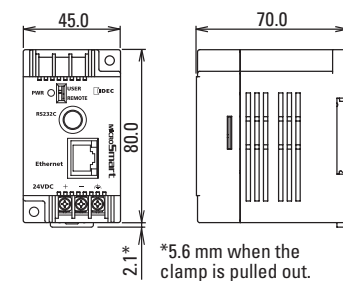
FC5A-F2MR2, FC5A-F2M2, FC4A-M24BR2



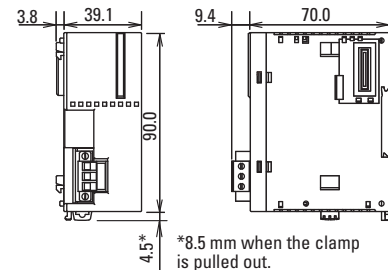
FC4A-HPH1



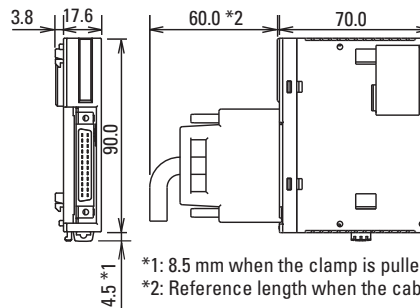
FC4A-SX5ES1E



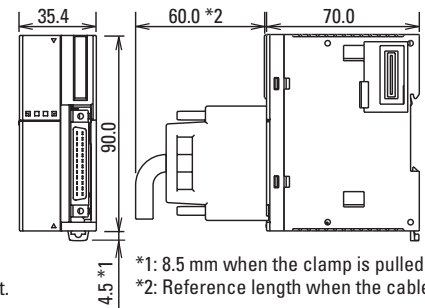
FC5A-EXM2



FC5A-EXM1M

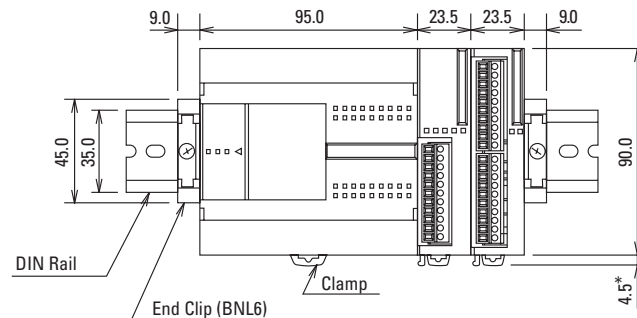


FC5A-EXM1S



Example

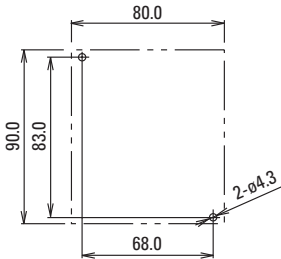
The following figure illustrates a system setup consisting of the all-in-one 24-I/O type CPU module, an 8-point relay output module, and a 16-point DC input module mounted on a 35-mm-wide-DIN rail using BNL6 end clips.



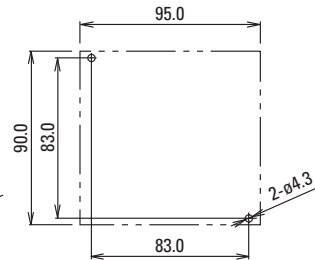
*8.5 mm when the clamp is pulled out.

Mounting Hole Layouts

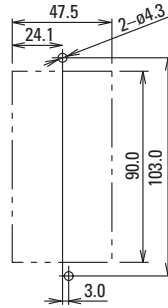
FC5A-C10R2, FC5A-C10R2C,
FC5A-C10R2D, FC5A-C16R2,
FC5A-C16R2C, FC5A-C16R2D
FC4A-C10R2, FC4A-C10R2C
FC4A-C16R2, FC4A-C16R2C



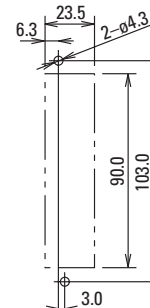
FC5A-C24R2
FC5A-C24R2C
FC5A-C24R2D
FC4A-C24R2
FC4A-C24R2C



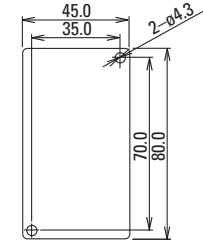
FC5A-D12K1E, FC5A-D12S1E
FC5A-D16R1, FC5A-D16S1
FC5A-D32K3, FC5A-D32S3
FC4A-D20R1, FC4A-D20S1
FC4A-D40K3, FC4A-D40S3



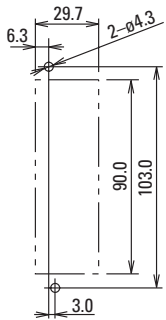
FC5A-SIF2, FC5A-SIF4
FC4A-AS62M, FC4A-N08A11,
FC4A-J2A1, FC4A-N08B1,
FC4A-J4CN1, FC4A-N16B1,
FC4A-J8AT1, FC4A-R081, FC4A-
J8C1, FC4A-R161, FC4A-K1A1,
FC4A-T08K1, FC4A-K2C1, FC4A-
T08S1, FC4A-L03A1, FC4A-K4A1,
FC4A-L03AP1, FC4A-M08BR1



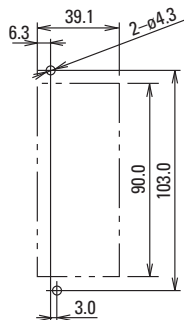
FC4A-SX5ES1E



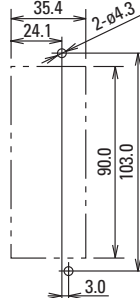
FC4A-N32B3
FC4A-T32K3
FC4A-T32S3



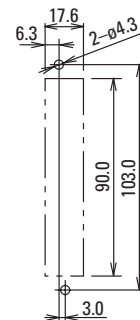
FC5A-F2MR2
FC5A-F2M2
FC5A-EXM2
FC4A-M24BR2



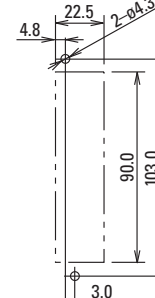
FC5A-EXM1S
FC4A-D20K3
FC4A-D20S3



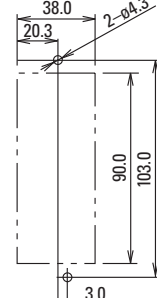
FC5A-EXM1M
FC4A-N16B3
FC4A-T16K3
FC4A-T16S3



FC4A-HPC1
FC4A-HPC2
FC4A-HPC3

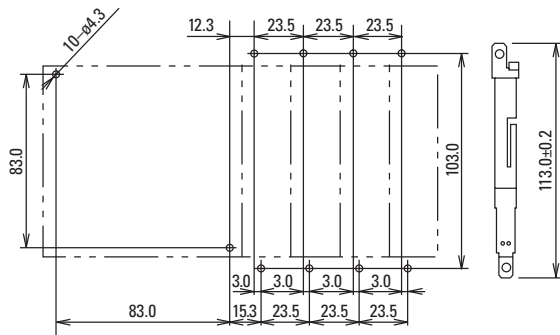


FC4A-HPH1



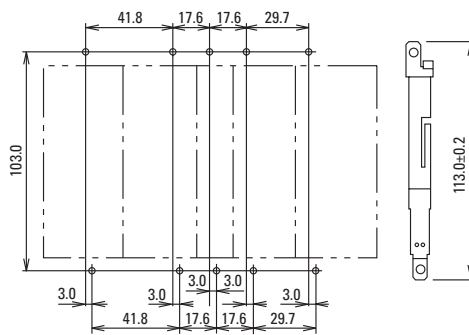
Example

Mounting hole layout for FC5A-C24R2 or FC4A-C24R2 and four 23.5mm-wide I/O modules



Example

Mounting hole layout from left, FC4A-HPH1, FC4A-D20K3, FC4A-N16B3, FC4A-N32B3, and FC4A-M24R2 modules



All dimensions in mm.

FT1A Touch HMI + PLC

A Breed of Its Own

The perfect combination of PLC processing and HMI monitoring and control, the 3.8-inch FT1A Touch is an all-in-one touchscreen interface and logic controller. With a compact body and full complement of features, FT1A Touch is perfect for small systems that require a graphical user interface along with versatile I/O controls at a truly affordable price.

USB-A Port

Embedded USB-A port for data logging and recipe data, as well as for performing program updates.

Analog Expansion Cartridges (Transistor Output Models)

- Up to 2 analog expansion adapters can be configured on the FT1A Touch with 12-bit resolution.
- Maximum combination of 2in/6out, 4in/4out, or 6in/2out analog I/O can be configured.

RS232C and RS485 ports

- Built-in RS232C, RS422/485 interface for serial communication.
- Communication with IEC or other PLCs also supported through this serial port.

Relay or Transistor Outputs

- Relay output type equipped with 10A contact, so no interposing relays required.
- Transistor output type equipped with 300mA per channel.

Analog Outputs (Transistor Output Models)

2 built-in 0-10V DC, 4-20mA analog outputs.

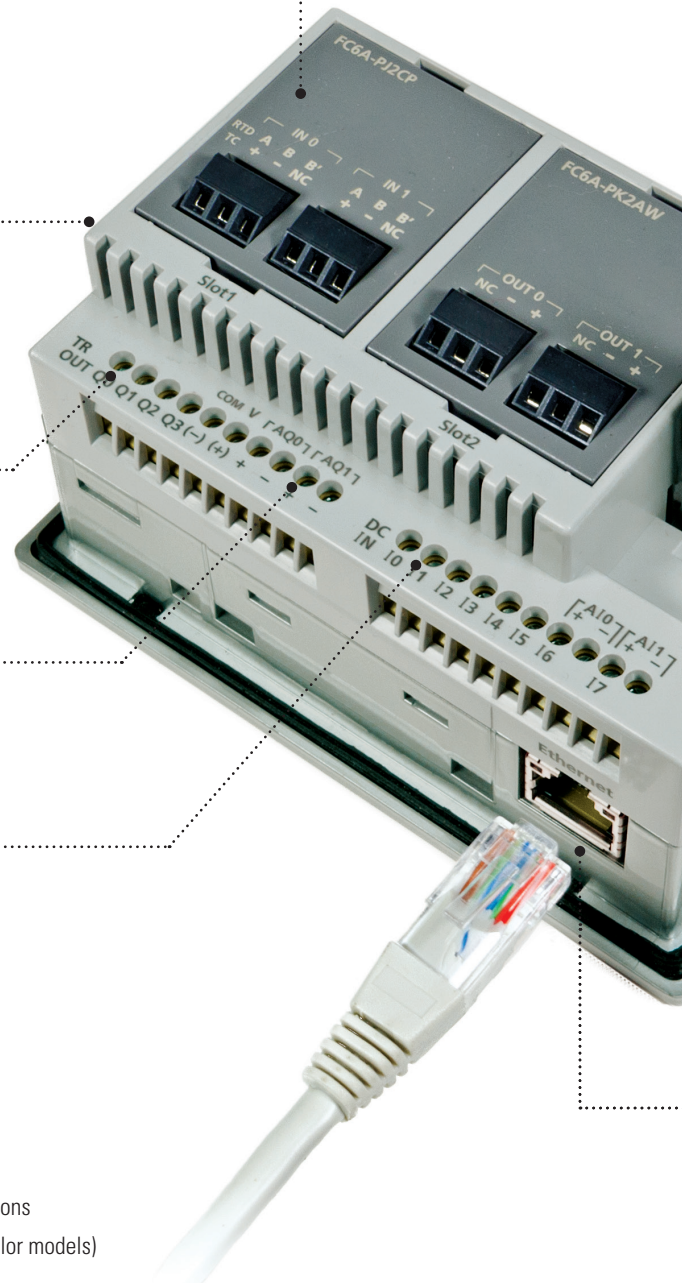
Digital, Analog and High-speed Inputs

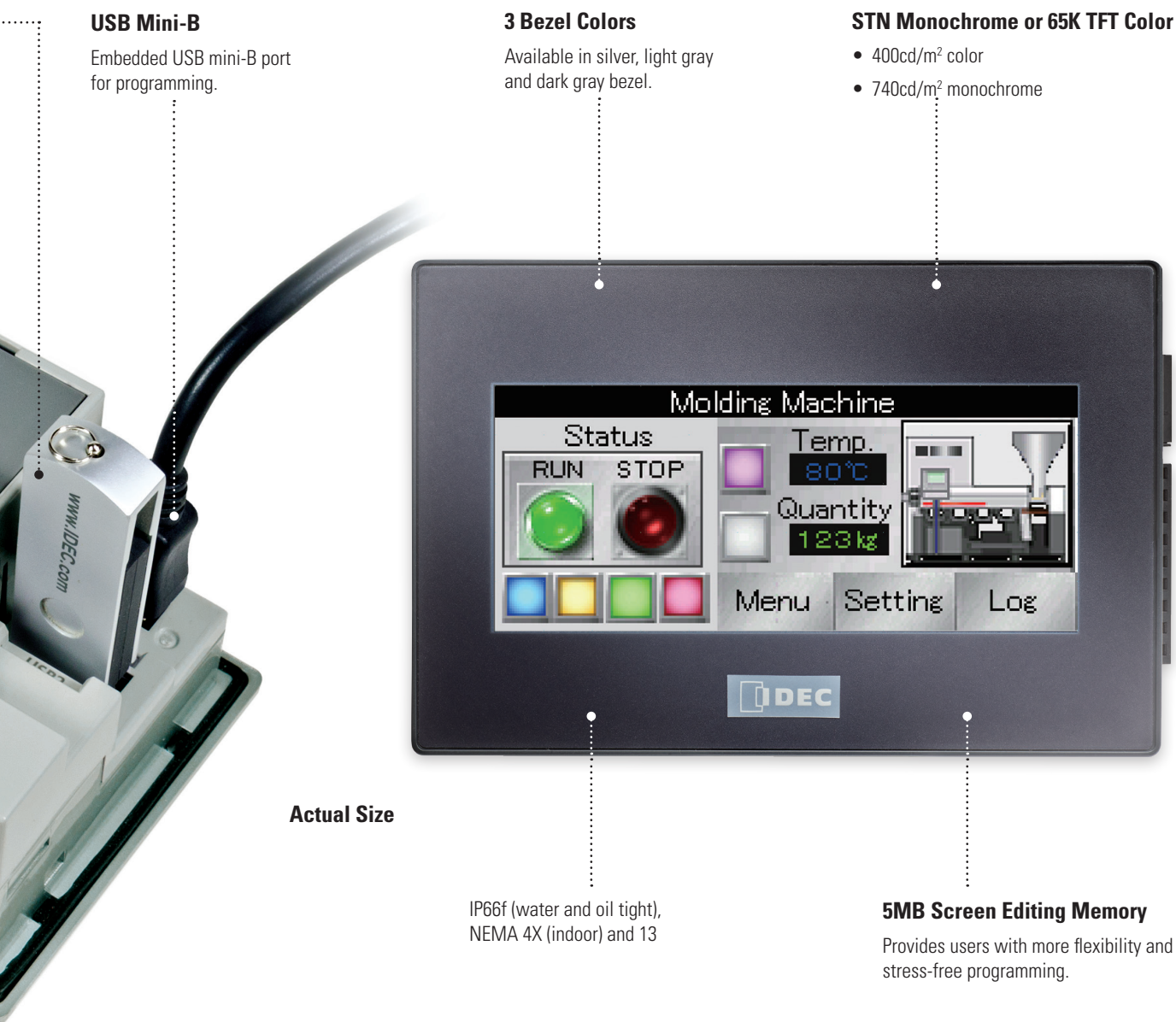
8 built-in DC inputs

- 2 inputs (I6 and I7) can be configured as 0-10V DC or 4-20mA analog inputs (transistor output models)
 - 10-bit resolution
- 4 high-speed counters
 - Up to 10kHz

Harsh Environments

- Class I, Division 2 for hazardous locations
- -20 to 55°C operating temperature (color models)





RJ45 Ethernet Port

- Supports remote Ethernet communication and Modbus TCP.
- Communication with IDEC or other PLCs also supported through the Ethernet port.

FT1A Controllers

FT1A controllers are designed for a range of applications that demand powerful and abundant features. Available with 12, 24, 40 and 48 I/O with and without embedded LCD/keypad, these controllers enable engineers to design cost-effective solutions.

Smart LCD Screen

The display (24 digits x 4 lines) can provide visual feedback of system status, I/O status, user configurable messages with dynamic data, bar graph, and ladder program monitor and controls.

Non-LCD Model

FT1A controllers are also available without embedded LCD/keypad. It's a cost-effective, tamper-proof solution.

USB mini-B

With the USB mini-B port, communication with FT1A controllers is extremely convenient as standard USB Type A to mini-B cables can be used.

Note: Features available on specific models.
See page 14 for selection guide.

800.262.4332

www.IDEC.com/FT1A

Universal Voltages

24V DC or 100-240V AC



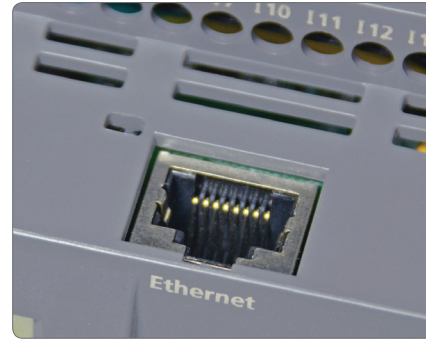
Actual Size

Memory Cartridge

The optional memory cartridge can be used to easily transfer programs from the internal ROM memory of FT1A controllers to a memory cartridge or vice versa. It's a convenient method to update the PLC program in the field.

Digital, Analog and High-speed Inputs

Inputs on the 24V DC power models can be configured as digital, 0-10V DC analog or high-speed counters. Up to 8 analog inputs with 10-bit resolution and up to 6 HSC 100kHz can be configured.



RJ45 Ethernet Port

The embedded Ethernet port on the FT1A controllers provides users with easy access for remote maintenance and communication. It also supports industry standard Modbus TCP protocol. With Ethernet Remote I/O capability, the FT1A controller's I/O can be easily expanded.

Real-Time Clock

Every FT1A controller is equipped with an embedded real-time clock for time-controlled applications. With the built-in, real-time clock, log data can also be tracked and, with just a click, daylight savings time can easily be setup.

RS232C and RS485 Ports

Up to two RS232C and/or RS485 communication cartridges can be plugged into the FT1A controllers to allow the PLC to communicate with other serial devices. It also supports industry standard Modbus RTU protocol.

Large Programming Memory

With up to 47.4KB (11,850 steps) of programming memory, FT1A controllers have enough memory for even complex PLC programming.

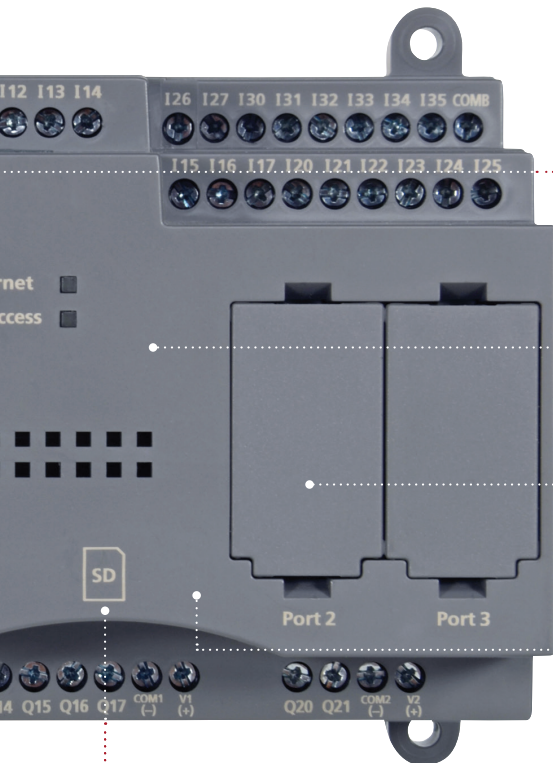
SD Memory Card

With the embedded SD memory slot, critical data can be easily logged and retrieved over Ethernet connections or simply remove the SD card and plug it into your PC.



10A Relay and High-speed Outputs

The FT1A controller with relay outputs is equipped with four 10A relay contacts. The transistor outputs model is also equipped with two 100kHz high-speed outputs for simple positioning controls. With remote I/O capability, additional outputs can easily be added.



Part Numbers

01 Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

Touch	Part Number	Screen Type	Total I/O	Input Type	Embedded Analog Inputs	Embedded Analog Outputs	Output Type	Analog Expansion Cartridges	Power Voltage	Remote I/O Master						
	FT1A-M14KA-W	3.7" STN Monochrome (8 shades)	14 I/O (8 in, 6 out)	Source	2pt (0-10V DC, 4-20mA, 10-bit Resolution)	2pt (0-10V DC, 4-20mA, 10-bit Resolution)	Transistor Sink	Yes, up to 2 cartridges - see page page 124 for part number.	24V DC	Yes						
	FT1A-M14KA-B															
	FT1A-M14KA-S															
	FT1A-M14SA-W															
	FT1A-M14SA-B															
	FT1A-M14SA-S															
	FT1A-C14KA-W	3.8" TFT 65,536 colors		Sink								Transistor Source				
	FT1A-C14KA-B															
	FT1A-C14KA-S															
	FT1A-C14SA-W															
	FT1A-C14SA-B															
	FT1A-C14SA-S															
	FT1A-M12RA-W	3.7" STN Monochrome (8 shades)	12 I/O (8 in, 4 out)	Sink	2pt (0-10V DC, 10-bit Resolution)	—	Relay	—	24V DC	—						
	FT1A-M12RA-B															
	FT1A-M12RA-S															
		FT1A-C12RA-W									3.8" TFT 65,536 colors					
		FT1A-C12RA-B														
		FT1A-C12RA-S														

12 I/O CPU	Part Number	Power Voltage	Total I/O	Input Type	Output Type	Ethernet Port	Screen Type	Embedded Analog Inputs	High-Speed Counter	SD Memory Slot	RS232C, RS485 Port	
	FT1A-H12RC	100-240V AC	12 I/O (8 in, 4 out)	Contact	Relay	—	2.1" Mono-chrome	—	—	—	—	
	FT1A-H12RA	24V DC		Sink				2pt, 0-10V DC, 10-bit	4 x 100kHz			
		FT1A-B12RC		100-240V AC			Contact	—	—			—
		FT1A-B12RA		24V DC			Sink		2pt, 0-10V DC, 10-bit			4 x 100kHz
24 I/O CPU												
	FT1A-H24RC	100-240V AC	24 I/O (16 in, 8 out)	Sink/Source	Relay	Yes	2.1" Mono-chrome	—	—	—	Optional Adapter	
	FT1A-H24RA	24V DC		Sink				4pt, 0-10V DC, 10-bit	6 x 100kHz			
		FT1A-B24RC		100-240V AC			Sink/Source	—	—			—
		FT1A-B24RA		24V DC			Sink		4pt, 0-10V DC, 10-bit			6 x 100kHz
40 I/O CPU												
	FT1A-H40RC	100-240V AC	40 I/O (24 in, 16 out)	Sink/Source	Relay	Yes	2.1" Mono-chrome	—	—	Yes	Optional Adapters (x2)	
	FT1A-H40RKA	24V DC		Source	Relay/Trans. Sink			6pt, 0-10V DC, 10-bit	6 x 100kHz			
	FT1A-H40RSA			Sink	Relay/Trans. Source							
	FT1A-B40RC	100-240V AC		Sink/Source	Relay		—	—	—			
	FT1A-B40RKA	24V DC		Source	Relay/Trans. Sink			6pt, 0-10V DC, 10-bit	6 x 100kHz			
	FT1A-B40RSA			Sink	Relay/Trans. Source							

48 I/O CPU	Part Number	Power Voltage	Total I/O	Input Type	Output Type	Ethernet Port	Screen Type	Embedded Analog Inputs	High-Speed Counter	SD Memory Slot	RS232C, RS485 Port		
	FT1A-H48SC	100-240V AC	48 I/O (30 in, 18 out)	Sink/Source	Transistor Source	Yes	2.1" Monochrome	—	—	Yes	Optional Adapters (x2)		
	FT1A-H48SA	24V DC		Sink				8pt, 0-10VDC, 10-bit	6 x 100kHz				
	FT1A-H48KC	100-240V AC		Sink/Source	Transistor Sink			—	—				
	FT1A-H48KA	24V DC		Source				8pt, 0-10VDC, 10-bit	6 x 100kHz				
	FT1A-B48SC	100-240V AC		Sink/Source	Transistor Source		—	—	—				
	FT1A-B48SA	24V DC		Sink				8pt, 0-10VDC, 10-bit	6 x 100kHz				
	FT1A-B48KC	100-240V AC		Sink/Source	Transistor Sink			—	—				
	FT1A-B48KA	24V DC		Source				8pt, 0-10VDC, 10-bit	6 x 100kHz				

Starter Kits

	Type	Part Number	Description
	Touch	KIT-TOUCH-□KW	FT1A Touch Starter Kit, Transistor sink output type, Light bezel, USB cable, 30W PS and software
		KIT-TOUCH-□KB	FT1A Touch Starter Kit, Transistor sink output type, Dark bezel, USB cable, 30W PS and software
		KIT-TOUCH-□KS	FT1A Touch Starter Kit, Transistor sink output type, Silver bezel, USB cable, 30W PS and software
		KIT-TOUCH-□SW	FT1A Touch Starter Kit, Transistor source output type, Light bezel, USB cable, 30W PS and software
		KIT-TOUCH-□SB	FT1A Touch Starter Kit, Transistor source output type, Dark bezel, USB cable, 30W PS and software
		KIT-TOUCH-□SS	FT1A Touch Starter Kit, Transistor source output type, Silver bezel, USB cable, 30W PS and software
		KIT-TOUCH-□W	FT1A Touch Starter Kit, Relay output type, Light bezel, USB cable, 30W PS and software
		KIT-TOUCH-□B	FT1A Touch Starter Kit, Relay output type, Dark bezel, USB cable, 30W PS and software
		KIT-TOUCH-□S	FT1A Touch Starter Kit, Relay output type, Silver bezel, USB cable, 30W PS and software
			In place of □ of insert code for display type: C = color, M = monochrome
	12 I/O CPU	KIT-SMART-12-□AC	SmartAXIS Starter Kit, 12 I/O AC, USB cable and software
		KIT-SMART-12-□DC	SmartAXIS Starter Kit, 12 I/O DC, USB cable, 30W PS and software
	24 I/O CPU	KIT-SMART-24-□AC	SmartAXIS Starter Kit, 24 I/O AC, USB cable and software
		KIT-SMART-24-□DC	SmartAXIS Starter Kit, 24 I/O DC, USB cable, 30W PS and software
	40 I/O CPU	KIT-SMART-40-□AC-R	SmartAXIS Starter Kit, 40 I/O AC, USB cable and software
		KIT-SMART-40-□DC-RK	SmartAXIS Starter Kit, 40 I/O DC, Sink, USB cable, 30W PS and software
		KIT-SMART-40-□DC-RS	SmartAXIS Starter Kit, 40 I/O DC, Source, USB cable, 30W PS and software
	48 I/O CPU	KIT-SMART-48-□AC-K	SmartAXIS Starter Kit, 48 I/O AC, Sink, USB cable and software
		KIT-SMART-48-□AC-S	SmartAXIS Starter Kit, 48 I/O AC, Source, USB cable and software
		KIT-SMART-48-□DC-K	SmartAXIS Starter Kit, 48 I/O DC, Sink, USB cable, 30W PS and software
		KIT-SMART-48-□DC-S	SmartAXIS Starter Kit, 48 I/O DC, Source, USB cable, 30W PS and software

In place of □ insert code: H = includes display/keypad, B = without display/keypad

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Touch Accessories

Part Number	Description
FC6A-PJ2A	2-pt 0-10V, 4-20mA Analog input cartridge
FC6A-PJ2CP	2-pt RTD, Thermocouple cartridge
FC6A-PK2AV	2-pt 0-10V Analog output cartridge
FC6A-PK2AW	2-pt 4-20mA Analog output cartridge
FT9Z-1D3PN05	FT1A Touch screen protective sheet (5 per pack)
FT9Z-1E3PN05	FT1A Touch protective cover (5 per pack)
FT9Z-1A01	FT1A Touch rear mount adapter
FT9Z-1T09	FT1A Touch extra communication terminal block
FT9Z-1X03	FT1A Touch extra power supply terminal block
HG9Z-4K2PN04	FT1A Touch extra mounting brackets (4 per pack)
HG9Z-XU1PN05	USB cable lock-in (5 per pack)
HG9Z-XCM2A	USB programming cable
SW1A-W1C	Automation Organizer Software Suite

Controller Accessories

Part Number	Description
FT1A-PC1	RS232C communication adapter, mini-DIN type
FT1A-PC2	RS485 communication adapter, mini-DIN type
FT1A-PC3	RS485 communication adapter, screw terminal type
FT1A-PM1	Optional memory cartridge
FT9Z-PSP1PN05	Extra direct mounting hook (5 per pack)
SW1A-W1C	Automation Organizer Software Suite
HG9Z-XCM2A	USB programming cable

General Specifications

Part No.	FT1A-※12RA-※	FT1A-※14KA-※ / FT1A-※14SA-※
Output	Relay output	Transistor output
Rated Power Voltage/ Power Supply Isolation	24V DC/Not isolated	
Allowable Voltage Range	20.4 to 28.8V DC (including ripple)	
Power Consumption	9.2 W maximum	11W maximum
Allowable Momentary Power Interruption	10 ms maximum	
Dielectric Strength	Between power terminal and FE terminal: 500V AC, 5 mA, 1 minute Between power terminal and output terminal: 2,300V AC, 5 mA, 1 minute	Between power terminal and FE terminal: 500V AC, 5 mA, 1 minute Between power terminal and output terminal: 500V AC, 5 mA, 1 minute
EMC Immunity	IEC/EN 61131-2:2007 compliant	
Inrush Current	50A maximum (5ms maximum)	
Operating Temperature	Color display: -20 to +55°C, Monochrome display: 0 to +55°C (Note 1) (Note 2)	
Storage Temperature	-20 to +60°C (no freezing)	
Relative Humidity	10 to 95% RH (no condensation)	
Pollution Degree	2 (IEC 60664-1)	
Corrosion Immunity	Atmosphere free from corrosive gases	
Degree of Protection	IP66F TYPE 4X TYPE 13 (Panel front) (Note 3), IP20 (Rear)	
Ground	Functional grounding	
Protective grounding conductor	UL1007 AWG16	
Vibration Resistance	5 to 8.4 Hz half amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s ² (1G), 2 hours per axis on each of three mutually perpendicular axis (IEC 61131-2)	
Shock Resistance	147 m/s ² , 11 ms, X, Y, Z directions 3 times (IEC 61131-2)	
Mounting Structure	Panel mount	
Weight (approx.)	300g	250g

Note 1: FT1A-※12RA-※ hardware version V130 (indicated on hardware) and earlier is UL, c-UL listed at 50°C (maximum operating temperature).

Note 2: See SmartAXIS Touch User's Manual FT9Y-B1390(2) for I/O derating.

Note 3: Operation not guaranteed when used with certain types of oils.

General Specifications

Part Number		12-I/O Type H12RC H12RA B12RC B12RA	24-I/O Type H24RC H24RA B24RC B24RA	40-I/O Type H40RC H40RKA H40RSA B40RC B40RKA B40RSA	48-I/O Type H48KC H48SC H48KA H48SA B48KC B48SC B48KA B48SA
Rated Power Voltage		AC power: 100 to 240V AC, DC power: 24V DC			
Allowable Voltage Range		AC power: 85 to 264V AC, DC power: 20.4 to 28.8V DC (including ripple)			
Rated Power Frequency		AC power: 50 to 60Hz (47 to 63Hz)			
Power	AC Power	12-I/O: 18VA maximum, 24-I/O: 41VA maximum, 40-I/O: 48VA maximum, 48-I/O: 43VA maximum			
Consumption	DC Power	12-I/O: 4.3W maximum, 24-I/O: 4.8W maximum, 40-I/O: 7.9W maximum, 48-I/O: 6.0W maximum			
Allowable Momentary Power Interruption		AC power: 20ms maximum; DC power: 10ms maximum			
Dielectric Strength		AC power type: Between power/input and PE terminals: 1,500V AC, 1 minute Between transistor output and PE terminals: 1,500V AC, 1 minute Between relay output and PE terminals: 2,300V AC, 1 minute Between power and input terminals: 1,500V AC, 1 minute Between power/input and transistor output terminals: 1,500V AC, 1 minute Between power/input and relay output terminals: 2,300V AC, 1 minute DC power type: Between power/input and FE terminals: 500V AC, 1 minute Between transistor output and FE terminals: 500V AC, 1 minute Between relay output and FE terminals: 2,300V AC, 1 minute Between power/input and transistor output terminals: 500V AC, 1 minute Between power/input and relay output terminals: 2,300V AC, 1 minute			
EMC Immunity		IEC/EN 61131-2:2007 compliant			
Inrush Current		AC power: 35A maximum (Cold start with Ta=25°C, 200V AC); DC power: 30A maximum (5ms maximum)			
Operating Temperature		0 to +55°C ^{Note 1}			
Storage Temperature		-25 to +70°C (no freezing)			
Relative Humidity		10 to 95% RH (no condensation)			
Pollution Degree		2 (IEC 60664-1)			
Corrosion Immunity		Atmosphere free from corrosive gases			
Degree of Protection		IP20 (IEC 60529)			
Ground		D-type ground (Class 3 ground)			
Protective Grounding Conductor		UL1007 AWG16			
Vibration Resistance		5 to 8.4Hz half amplitude 3.5mm, 8.4 to 150Hz, Acceleration 9.8m/s ² (1G) 2 hours per axis on each of three mutually perpendicular axis (IEC 61131-2)			
Shock Resistance		147m/s ² , 11ms, X, Y, Z directions 3 times (IEC 61131-2)			
Mounting Structure		DIN rail or direct mount			
Weight (approx.)	AC Power	12-I/O: 230g, 24-I/O: 400g, 40-I/O: 580g, 48-I/O: 540g			
	DC Power	12-I/O: 190g, 24-I/O: 310g, 40-I/O: 420g, 48-I/O: 380g			

1. FT1A Version V110 are UL, c-UL Listed at 0 to +55°C.

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Function Specifications

			FT1A-※12RA-※	FT1A-※14KA-※	FT1A-※14SA-※
Control System			Stored program system		
Ladder Program	Instruction Words	Basic Instructions	42 types		
		Advanced Instructions	98 types	99 types	
	Program Capacity		Program size: 47.4 kB, Configuration memory capacity: 5 MB		
	Processing Time	Basic Instruction	1850μs/1,000 steps		
		END Processing	5 msec minimum		
FBD	FB		37 types		
	Program Capacity		Program size: 38kB, Configuration memory capacity: 5MB		
	No. of FB	FB (Note 1)	1,000		
		Timer (T)	200		
		Counter (C)	200		
Processing Time	Basic Instruction	4ms/100			
	END Processing	5ms minimum			
User Program Storage			Flash ROM (100,000 times)		
I/O Points	Inputs	8 (V3.90 or above: 90 max. can be added with remote I/O master function)	8 (90 additional can be added with remote I/O master function)		
	Outputs	4 (V3.90 or above: 54 max. can be added with remote I/O master function)	4 (54 additional can be added with remote I/O master function)		
Analog Input		2 (V3.90 or above: 24 max. can be added with remote I/O master function)	2 (4 additional can be added with analog cartridge, and 24 max. can be added with remote master function)		
Analog Output		—	2 (4 additional can be added with analog cartridge)		
Internal Relays			1,024		
Shift Registers			128		
Data Registers			2000		
Special Data Registers			200		
Counters			200		
Timer (1ms, 10 ms, 100 ms, 1s)			200		
Clock			Precision: ±30 seconds/month (25°C, typical)		
RAM Backup	Backup Data	Internal relays, shift registers, counters, data registers, clock data			
	Backup Duration	Approximately 30 days (typical) at 25°C after backup battery is fully charged			
	Battery	Lithium secondary battery			
	Charging Time	Approximately 15 hours required to charge from 0 to 90%			
	Replaceability	Not possible			
Self-Diagnostic Functions			Keep data check, power failure check, watchdog timer check,timer/counter preset value change error check, user program syntax check, user program execution check.		
Input Filter			No filter, 3 to 15 ms (selectable in increments of 1 ms)		
Catch Input/Interrupt Input			4/4		
High-speed Counter	Maximum Counting Frequency and Points	Single/two-phase selectable	1 (5 kHz, multiple 2/4, single-phase cannot be used)		
		Single-phase	4 (x 10 kHz)		
	Counting Range		0 to 4,294,967,295 (32 bits)		
	Operation Mode		Rotary encoder mode and adding counter mode		
Analog Voltage Inputs	Built-in Points		2		
	Input Range	0 to 10V DC	0 to 10V DC (voltage input) /4 to 20 mA (current input)		
	Input Impedance	78 kΩ	78 kΩ (voltage input) / 250 Ω (current input)		
	Digital Resolution		0 to 1,000 (10 bits)		
Number of Relay Outputs		10A relay: 4	—		
Number of Transistor Outputs		—	4 (sink)	4 (source)	
Analog Output	Built-in Points	—	2		
	Output Range	—	0 to 10V DC (voltage output) /4 to 20 mA (current output)		
	Digital Resolution	—	0 to 1,000 (10 bits)		
USB-mini B (Note 2)			×		
USB-A (Note 2)			×		
RS232C (Note 2)			×		
RS485/422 (Note 2)			×		
Ethernet			×		
Expansion Communication Ports		Port 2	—		
		Port 3	—		
Memory Cartridge			—		
SD Memory Card			—		
Analog Cartridge Interface		Number of Ports	—	2	
		Connectable Cards	—	4 (FC6A-PJ2A, FC6A-PK2AV, FC6A-PK2AW, FC6A-PJ2CP)	

Note 1: Except for timer, counter, input FB, and output FB.

Note 2: Not isolated from internal circuits.

Function Specifications

Part Number			H12RA B12RA	H12RC B12RC	H24RA B24RA	H24RC B24RC	H40RKA H40RSA B40RKA B40RSA	H40RC B40RC	H48KA H48SA B48KA B48SA	H48KC H48SC B48KC B48SC
Control System			Stored program system							
Instruction Words	Basic Instructions									
	Advanced Instructions		99 types		107 types		DC power type: 125 types, AC power type: 111 types			
Program Capacity			12KB		48KB					
User Program Storage			Built-in Flash ROM (10,000 times rewritable)							
Processing Time	Basic Instruction		950μs/1000 steps							
	END Processing		2 ms (Pro) /640 μs (Lite)							
I/O Points	Inputs		8		16		24		30	
	Outputs		4		8		16		18	
Internal Relays			256		1024					
Shift Registers			128		128					
Data Registers			400		2000					
Special Data Registers			200		200					
Adding/Reversible Counters			100		200					
Timer (1ms, 10ms, 10ms, 1s)			100		200					
Clock										
RAM Backup	Backup Data		Internal relays, shift registers, counters, data registers, clock data							
	Backup Duration		Approximately 30 days (typical) at 25°C after backup battery is fully charged							
	Battery		Lithium secondary battery							
	Charging Time		Approximately 15 hours required to charge from 0 to 90%							
	Replaceability		Not possible							
Self-Diagnostic Functions			Keep data check, power failure check, clock error check, watchdog timer check, timer/counter preset value change error check, user program syntax check, user program execution check, system error check, memory cartridge transfer error check (Pro/Lite only)							
Input Filter			No filter, 3 to 15ms (selectable in increments of 1ms)							
Catch Input/Interrupt Input			4/4		6/6					
High-speed Counter	Maximum Counting Frequency & Points	Single/two-phase Selectable	2 (100kHz /50kHz) ^{Note 1}	—	2 (100kHz /50kHz) ^{Note 1}	—	2 (100kHz /50kHz) ^{Note 1}	—	2 (100kHz /50kHz) ^{Note 1}	—
		Single-phase	2 (x 100kHz)	—	4 (x 100kHz)	—	4 (x 100kHz)	—	4 (x 100kHz)	—
	Counting Range		0 to 4,294,967,295 (32 bits)							
	Operation Mode		Rotary encoder mode and adding counter mode							
Analog Voltage Inputs	Points		2	None	4	None	6	None	8	None
	Input Range		0 to 10V DC							
	Input Impedance		78 kΩ							
	Digital Resolution		10-bit (0 to 1000)							
Pulse Outputs	100 kHz	No. of Outputs	—	—	—	—	2	—	2	
		Function	—	—	—	—	PULS, PWM, RAMP, ARAMP, ZRN	—	PULS, PWM, RAMP, ARAMP, ZRN	
	5 kHz	No. of Outputs	—	—	—	—	2	—	2	
		Function	—	—	—	—	PULS, PWM	—	PULS, PWM	
External Output Power Supply for Sensor	Output Voltage		—	—	—	24V DC (+10%, -15%)	—	24V DC (+10%, -15%)	—	24V DC (+10%, -15%)
	Output Current		—	—	—	250mA	—	300mA	—	300mA
	Overload Detection		—	—	—	Not Available	—	Not Available	—	Not Available
	Insulation		—	—	—	Internal Circuit	—	Internal Circuit	—	Internal Circuit
USB-mini B			X		X		X		X	
USB-A			—		—		—		—	
RS232C			—		X ^{Note 2}		X ^{Note 2}		X ^{Note 2}	
RS485/422			—		X ^{Note 2}		X ^{Note 2}		X ^{Note 2}	
Ethernet			—		X		X		X	
Expansion Communication Ports	Port 2		—		X		X		X	
	Port 3		—		—		X		X	
Memory Cartridge			X		X		X		X	
SD Memory Card			—		—		X ^{Note 3}		X ^{Note 3}	

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Display Specifications

O/Touchscreens		Touch		Pro (Built-in LCD)
		Display Element	TFT color LCD	STN monochrome LCD
		Colors/Shades	65,536 colors	Monochrome 8 shades
		Effective Display Area	88.92 W x 37.05 H mm	87.59 W x 35.49 H mm
		Display Resolution	240 W x 100 H pixels	192 W x 64 H pixels
		View Angle	Left/right 40°, top 20°, bottom 60°	Left/right/top/bottom: 45°
		Contrast Adjustment	Not Available	32 levels
		Backlight	LED	LED (white, red, pink)
		Backlight Life	50,000 hours ^{Note 1}	LED (green)
		Brightness	400cd/m ² ^{Note 2}	740cd/m ² ^{Note 2}
PLCs		Brightness Adjustment	32 levels	45cd/m ² ^{Note 2}
		Backlight Control	On/off	Not Available
		Backlight Replacement	Not Available	
	Automation Software	Display Character Size	1/4 Size	8 x 8 pixels (Japanese Katakana, JIS 8-bit code, ISO 8859-1 [Latin 1], ANSI 1250 [Central Europe]), ANSI 1257 (Baltic), ANSI 1251 (Cyrillic)
			1/2 Size	8 x 16 pixels (Japanese Katakana, JIS 8-bit code, ISO 8859-1 [Latin 1], ANSI 1250 [Central Europe]), ANSI 1257 (Baltic), ANSI 1251 (Cyrillic)
			Full Size	16 x 32 pixels, 24 x 48 pixels, 32 x 64 pixels (Western European languages: ISO 8859-1)
			Double Size	16 x 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Power Supplies	No. of Characters	1/4 Size	30 characters x 12 lines/screen
			1/2 Size	30 characters x 6 lines/screen
			Full Size	15 characters x 6 lines/screen
			Double Size	7 characters x 3 lines/screen
	Sensors	Character Magnification	0.5x, 1x, 2x, 3x, 4x, 5x, 6x, 7x, 8x, vertically and horizontally	
			Character Attributes	Blink, reverse, bold, shadowed (blink is 1 or 0.5sec)
			Graphics	Line, polyline, polygon, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), fill, picture
			Window Display	3 pop-up screens + 1 system screen

1. The backlight life refers to the time until the brightness reduces by half after use at 25°C.

2. Brightness of LCD only (monochrome LCD: when lit white).

Note 1: The backlight life refers to the time until the brightness reduces by half after use at 25°C.

Note 2: Brightness of LCD only (monochrome LCD: when lit white).

Operation Specifications

Switching Element	Analog resistive membrane (touch panel)
Operating Force	0.2 to 2.5N
Mechanical Life	1 million operations
Acknowledgment Sound	Electric Buzzer
Multiple Press	Not possible

HMI Function Specifications

Functions	Drawings, bit button, word button, goto screen button, key button, multi-button, keypad, selector switch, potentiometer, numerical input, character input, pilot lamp, picture display, message display, message switching display, alarm list display, alarm log display, numerical display, bar chart, line chart, pie chart, meter, calendar, bit write command, word write command, goto screen command, timer, script command, multi-command, system area, start time, Auto Backlight OFF, O/I Link, user communication, maintenance communication, DM Link Communication, PLC Link Communication, alarm log, data log, operation log, data storage area, preventive maintenance, recipe, text group, global script, user account, project data transfer using external memory, downloading logged data in external memory, USB auto-run function
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Input Specifications

		12RA-	*14KA-*	*14SA-*	H12RA B12RA	H12RC B12RA	H24RA B24RA	H24RC B24RC	H40RKA B40RKA	H40RSA B40RSA	H40RC B40RC	H48KA B48KA	H48SA B48SA	H48KC B48KC	H48SC B48SC	OT Touchscreens		
Digital Input	Input Points	6			6	8	12	16	18		24	22		30		PLCs		
	Input Type	Sink	Source	Sink	Sink	No-voltage (with contact)	Sink	Sink/ Source	Source	Sink	Sink/ Source	Source	Sink	Sink/Source				
	Input Voltage Range	0 to 28.8V DC																
	Rated Input Current	4.4 mA	5.2 mA	4.4 mA	No-voltage type and sink/source type: 5.3 mA, sink type: 4.4 mA, source type: 5.2 mA													
	Input Impedance	5.5 kΩ	4.7 kΩ	5.5 kΩ	No-voltage type and sink/source type: 4.3 kΩ, sink type: 5.5 kΩ, source type: 4.7 kΩ													
	Input Delay Time	OFF - ON	2.5 μs + soft filter setting			40 μs + filter value (high-speed input section: 2.5 μs + soft filter value)												
		ON - OFF	5 μs + soft filter setting			150 μs + filter value (high-speed input section: 5 μs + soft filter value)												
	Isolation	Between input terminals	Not isolated			Not isolated												
		Internal circuit	Not isolated			No-voltage type and sink/source type: photocoupler isolated, sink type and source type: not isolated												
	Input Type		Type 1 (IEC 61131-2)															
	External Load for I/O Interconnection		Not needed															
	Operating Level	OFF voltage	Sink type: 5V DC max. Source type: 15V DC min.			No-voltage type: 18 kΩ min., sink/source type and sink type: 5V DC max., source type: 15V DC min.												
		ON voltage	Sink type: 15V DC min. Source type: 5V DC max.			No-voltage type: 2 kΩ max., sink/source type and sink type: 15V DC min., source type: 5V DC max.												
		OFF current	Sink type: 0.9 mA max. Source type: −1.0 mA min.			No-voltage type and sink/source type: 1.1 mA max., sink type: 0.9 mA max., source type: −1.0 mA min.												
ON current		Sink type: 2.7 mA min. Source type: −3.0 mA max.			No-voltage type and sink/source type: 3.0 mA min., sink type: 2.7 mA min., source type: −3.0 mA max.													
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Analog Input	Input Points		2			2		4		6		8		
	Input Type		Voltage input	Voltage/Current input		Voltage input		Voltage input		Voltage input		Voltage input		
	Input Range		0 to 10.0V DC	0 to 10.0V DC / 4 to 20 mA		0 to 10.0V DC		0 to 10.0V DC		0 to 10.0V DC		0 to 10.0V DC		
	Sampling Duration Time		2 ms maximum			2 ms maximum		2 ms maximum		2 ms maximum		2 ms maximum		
	Total Input System Transfer Time		3 ms + sampling time + scan time	3 ms + sampling time + scan time (voltage input) 12 ms + sampling time + scan time (current input)		2 ms + filtering time + scan time	—	2 ms + filtering time + scan time	—	2 ms + filtering time + scan time	—	2 ms + filtering time + scan time		—
	Digital Resolution		0 to 1,000 (10 bits)			0 to 1,000 (10 bits)		0 to 1,000 (10 bits)		0 to 1,000 (10 bits)		0 to 1,000 (10 bits)		
	Input Error	25°C	±3% of full scale			±1.5% of full scale		±1.5% of full scale		±1.5% of full scale		±1.5% of full scale		
		Total	±5% of full scale			±5% of full scale		±5% of full scale		±5% of full scale		±5% of full scale		
	Isolation	Between input terminals	Not isolated			Not isolated		Not isolated		Not isolated		Not isolated		
		Internal circuit	Not isolated			Not isolated		Not isolated		Not isolated		Not isolated		
When used as digital input	Digital I/O		Type 1 (not conforming to IEC 61131-2 digital I/O type)											
	Operation Level		OFF voltage: 5V maximum											
			ON voltage: 15V minimum											
			OFF current: 0.06 mA maximum											
		ON current: 0.20 mA minimum												
External Power for Input	Input Voltage Range	—			—		—	20.4 to 26.4V DC	—	20.4 to 26.4V DC	—	20.4 to 26.4V DC		
	Output Current Capacity	—			—		—	250 mA	—	300 mA	—	300 mA		

Output Specifications

Part Number			*12RA*	*14KA*	*14SA*
Transistor Output	Output Points	Transistor Sink Output	—	4	—
		Transistor Source Output		—	4
	Rated Load Voltage			24V DC	
	Input Voltage Range			20.4 to 28.8V DC	
	Maximum Load Current	1 point		0.3A maximum	
		1 common		1A maximum	
	Voltage Drop (ON Voltage)			1V maximum (voltage between COM and output terminals when output is ON)	
	Inrush Current			1A	
	Leakage Current			0.1 mA maximum	
	Clamping Voltage			39V ± 1V	
	Maximum Lamp Load			8 W maximum	
	Inductive Load			L/R = 10 ms (28.8V DC, 1 Hz)	
	External Current Draw			100 mA maximum, 24V DC	
	Isolation	Between output terminal and internal circuit		Photocoupler isolated	
Relay Output Common		Between output terminals		Not isolated	
	Output Delay	OFF □ ON		100μS max.	
		ON □ OFF		200μS max.	
	Electrical Life		100,000 operations minimum (resistive load 1,800 operations/h)	—	—
	Mechanical Life		20 million operations minimum (no load 18,000 operations/h)	—	—
	Dielectric Strength	Between output terminal and internal circuit	2,300V AC, 1 minute	—	—
		Between output terminals (between COMs)	2,300V AC, 1 minute	—	—
Analog Output	Output Points		—	2	
	Analog Output Signal Type			Voltage/Current output (Selectable)	
	Analog Output Range			0 to 10V DC / 4 to 20mA	
	Load Impedance			2kΩ min (voltage input) / 500 Ω max (current input)	
	Applicable Load Type			Resistive Load	
	Maximum Deviation at 25°C			±0.3% of full scale	
	Temperature Coefficient			±0.02%/°C of full scale	
	Repeatability After Stabilization Time			±0.4% of full scale	
	Non-linearity			±0.01% of full scale	
	Output Ripple			30mV max. (spike noise not included)	
	Overshoot			0% (Note 2)	
	Total Error			±1.0% of full scale including ripple	
	Effect of Improper Output Connection			No damage	
	Digital Resolution			0 to 1,000 (10 bits)	
	Output Value of LSB			10mV (0-10V) / 16μA (4-20mA)	
	Monotonicity			Yes	
	Current loop open			Not detectable	

Note 1: High-speed output terminal (100 kHz pulse output terminal): 5 μs max. Normal output terminal (including 5kHz pulse output terminal): 100 μs max.

Note 2: Overshoot may occur under light load conditions. Overshoot can be suppressed by inserting a damping resistor. Damping resistor value: approx. 150Ω including the input impedance.

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Output Specifications

			H12RA B12RA	H12RC B12RC	H24RA B24RA	H24RC B24RC	H40RKA B40RKA	H40RSA B40RSA	H40RC B40RC	H48KC B48KC	H48SC B48SC	H48KA B48KA	H48SA B48SA		
Transistor Output	Output Points	Transistor Sink Output	—	—	—	—	4	—	—	18	—	18	—		
		Transistor Source Output					—	4		—	18	—	18		
	Rated Load Voltage						24V DC			24V DC					
	Input Voltage Range						20.4 to 28.8V DC			20.4 to 28.8V DC					
	Maxi- mum Load Current	1 point					0.3A maximum			0.3A maximum					
		1 common					1A maximum			1A maximum					
	Voltage Drop (ON Voltage)						1V maximum (voltage between COM and output terminals when output is ON)			1V maximum (voltage between COM and output terminals when output is ON)					
	Inrush Current						1A			1A					
	Leakage Current						0.1 mA maximum			0.1 mA maximum					
	Clamping Voltage						39V ± 1V			39V ± 1V					
	Maximum Lamp Load						8 W maximum			8 W maximum					
	Inductive Load						L/R = 10 ms (28.8V DC, 1 Hz)			L/R = 10 ms (28.8V DC, 1 Hz)					
	External Current Draw						100 mA maximum, 24V DC (V terminal supply power)			100 mA maximum, 24V DC (V terminal supply power)					
	Isolation	Between output terminal and internal circuit					Photocoupler isolated			Photocoupler isolated					
		Between output terminals					Same common line: Not isolated Separate common line: isolated			Same common line: Not isolated Separate common line: isolated					
	Output Delay	OFF → ON					(Note)			(Note)					
ON → OFF		(Note)		(Note)											
10A relay	Output Points		4							—	—	—	—		
	Output Type		1a contact												
	Rated Load Current		240V AC 10A, 30V DC 10A												
	Minimum Switching Load		10 mA/5V DC (reference value)												
	Initial Contact Resistance		100 mΩ maximum (1A, at 6V DC)												
2A relay	Output Points		—	—	4	4	8	8	12	—	—	—	—		
	Output Points per Common Line	COM4			4	4	4	4	4						
		COM5			—	—	4	4	4						
		COM6			—	—	—	—	4						
	Output Type				1a contact										
	Maxi- mum Load Current	1 point			240V AC 2A, 30V DC 2A										
		1 common			8A maximum										
	Minimum Switching Load				1 mA/5V DC (reference value)										
Initial Contact Resistance		30 mΩ maximum (1A, at 6V DC)													
Relay Output Common	Electrical Life		100,000 operations minimum (resistive load 1,800 operations/h)												
	Mechanical Life		20 million operations minimum (no load 18,000 operations/h)												
	Dielec- tric Strength	Between output terminal and internal circuit	2,300V AC, 1 minute												
		Between output terminals (between COMs)	2,300V AC, 1 minute												

Analog Expansion Cartridge Specifications (FC6A-P)

General Specifications

Part No.	FC6A-PJ2A	FC6A-PJ2CP	FC6A-PK2AV	FC6A-PK2AW
Type	Voltage/Current Input	Temperature Input	Voltage Output	Current Output
Number of Input/Output	2	2	2	2
Rated Voltage	5.0V, 3.3V (supplied from the Touch)			
Consumption Current	5.0V: — 3.3V: 30mA		5.0V: 70mA 3.3V: 30mA	5.0V: 185mA 3.3V: 30mA
Weight	15g			

Output Specifications

Part Number		FC6A-PK2AV	FC6A-PK2AW
Output Type	Voltage Output	0 to 10V DC	—
	Current Output	—	4 to 20mA DC
Load	Impedance	2kΩ min.	500 kΩ max.
	Load Type	Resistance Load	
D/A Conversion	Cycle Time	20ms	
	Settling Time	40ms max.	20ms max.
	Total Output System Transfer Type	60ms+1 scan	40ms+1 scan
Output error	Maximum Error at 25°C	±0.3% of full scale	
	Temperature Coefficient	±0.02%/°C of full scale	
	Reproducibility after Stabilization Time	±0.4% of full scale	
	Non-linearity	±0.01% of full scale	
	Output Ripple	30mV max.	
	Overshoot	0%	
	Maximum Error	±1.0% of full scale	
Data	Effect of Improper Output Terminal Connection	No damage	
	Digital Resolution	4096 (12 bits)	
	LSB Output Value	2.44mV (0 to 10V)	3.91μA (4 to 20mA)
	Data Format in Application	0 to 4095 (0 to 10V)	0 to 4095 (4 to 20mA)
	Monotonicity	Yes	
Noise Resistance	Open Current Loop	—	Cannot be detected
	Maximum Temporary Deviation during Electrical Noise Tests	±4.0 of full scale	
	Recommended Cable	Shielded twisted pair	
Isolation	Crosstalk	1 LSB max.	
		None	
Calibration to Maintain Rated Accuracy		Impossible	
Selection of Output Signal Type		Voltage output only	Current output only

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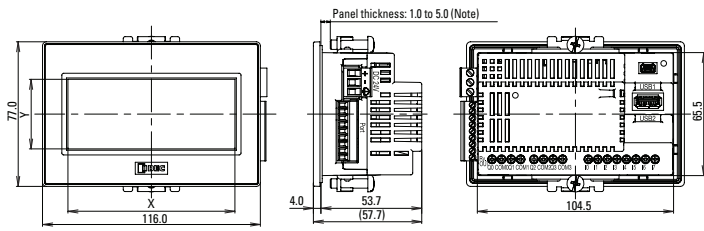
Input Specifications

Part No.		FC6A-PJ2A		FC6A-PJ2CP	
Input Type		Voltage Input	Current Input	Resistance Thermometer	Thermocouple
Input Range		0 to 10V DC	4 to 20mA DC 0 to 20mA DC	Pt100: −200 to +850°C Pt1000: −200 to +600°C Ni100: −60 to +180°C Ni1000: −60 to +180°C 3-wire RTD	K: −200 to 1300°C J: −200 to 1000°C R: 0 to 1760°C S: 0 to 1760°C B: 0 to 1820°C E: −200 to 800°C T: −200 to 400°C N: −200 to 1300°C C: 0 to 2315°C
Input Impedance		1MΩ min.	250Ω max.	1MΩ min.	
Allowable Conductor Resistance		—		10Ω max.	—
Input Detection Current		—		Typ: 0.2mA, 1.0mA max.	—
AD Conversion	Sample Duration Time	10ms		250ms	
	Sample Interval	20ms		500ms	
	Total Input System Transfer Time	20ms + 1 scan		500ms + 1 scan	
	Type of Input	Single-ended input			
	Operating Mode	Self-scan			
	Conversion Method	SAR			
Input Error	Maximum Error at 25°C	±0.1% of full scale		±0.1% of full scale	±0.1% of full scale Cold junction compensation accuracy ±4.0°C or less Exceptions R, S thermocouple error: ±6.0°C (0 to 200 °C range only) B thermocouple error: Not guaranteed (0 to 300 °C range only) K, J, E, T, N thermocouple error: ±0.4% of full scale (0°C or lower range only)
	Temperature Coefficient	±0.02%/°C of full scale			
	Reproducibility After Stabilization Time	±0.5% of full scale			
	Non-linearity	±0.01% of full scale			
	Maximum Error	±1.0% of full scale			
	Data	Digital Resolution	4096 (12 bits)		Pt100: 10,500 (14 bits) Pt1000: 8000 (13 bits) Ni100: 2400 (12 bits) Ni1000: 2400 (12 bits)
Noise Resistance	LSB Input Value	2.44mV (0 to 10V DC)	4.88μA (DC0 to 20mA) 3.91μA (DC4 to 20mA)	0.1°C 0.18°F	
	Data Format in Application	Can be arbitrarily set for each channel in the range of −32,768 to 32,773			
	Monotonicity	Yes			
	Maximum Temporary Deviation during Electrical Noise Tests	±4.0% of full scale			
	Recommended Cable	Shielded twisted pair		Twisted pair	
	Crosstalk	1LSB max.			
Isolation		None			
Effect When Input is Incorrectly Wired		No damage			
Maximum Allowable Constant Load (non-destructive)		13V DC	40mA	13V DC	
Input Type Modification		Software programming			
Calibration to Maintain Rated Accuracy		Impossible			

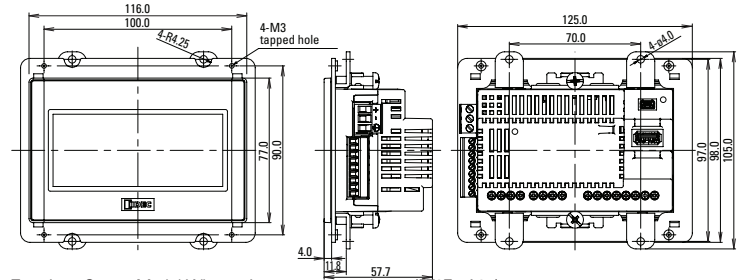
Dimensions (mm)

Touch

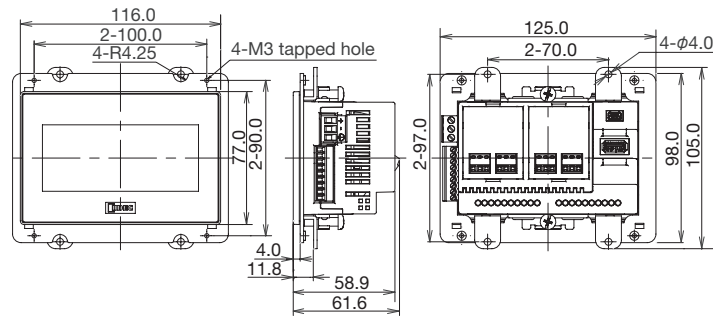
Relay Output Model When using mounting bracket (HG9Z-4K2PN04)



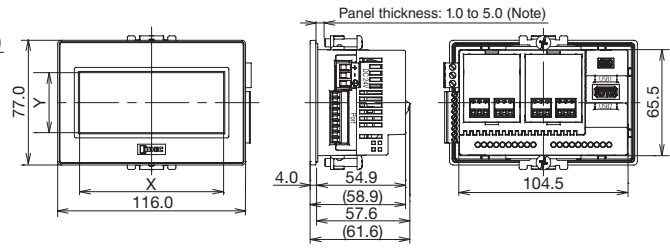
Relay Output Model When using rear mount adapter (FT9Z-1A01)



Transistor Output Model When using mounting bracket HG9Z-4K2PN04



Transistor Output Model When using rear mount adapter (FT9Z-1A01)



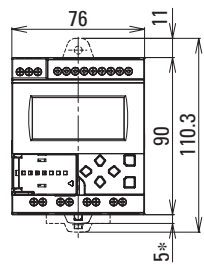
LCD Active Area

LCD Type	X	Y
TFT	88.92	37.05
STN	87.59	35.49

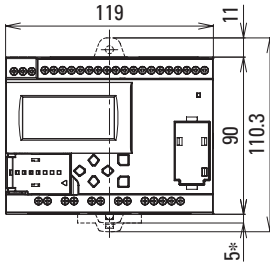
Note: Waterproof characteristics depend on panel material and size.

With LCD

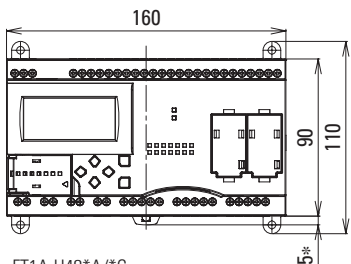
FT1A-H12*A/*C



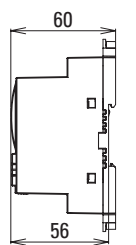
FT1A-H24*A/*C



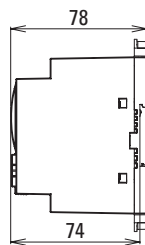
FT1A-H40*A/*C



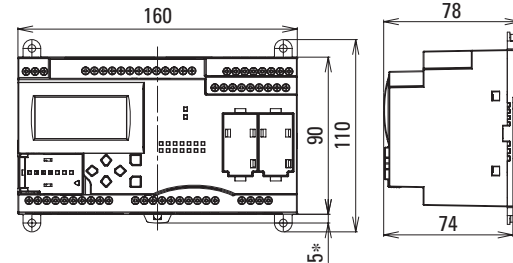
FT1A-H***A



FT1A-H***C

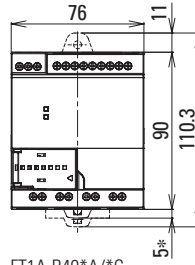


FT1A-H48*A/*C

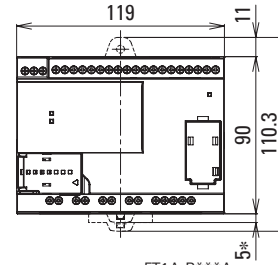


Without LCD

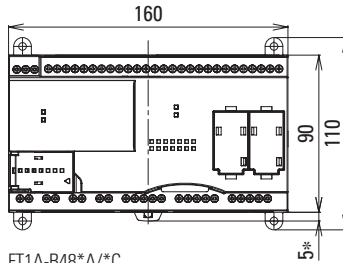
FT1A-B12*A/*C



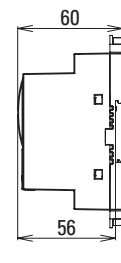
FT1A-B24*A/*C



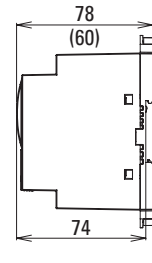
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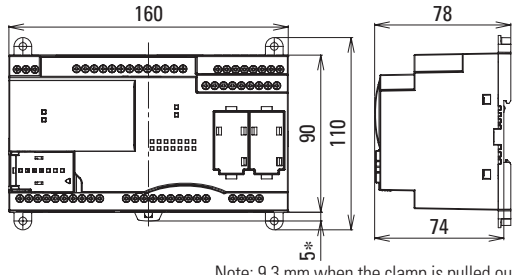
FT1A-B***A



FT1A-B***C



FT1A-B48*A/*C



Note: 9.3 mm when the clamp is pulled out.

Note: 9.3 mm when the clamp is pulled out.

Terminal Arrangement and I/O Wiring Diagram Examples

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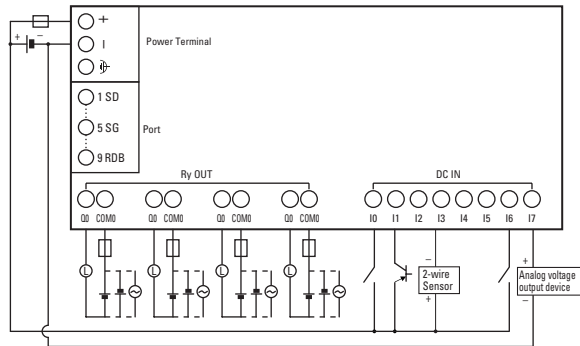
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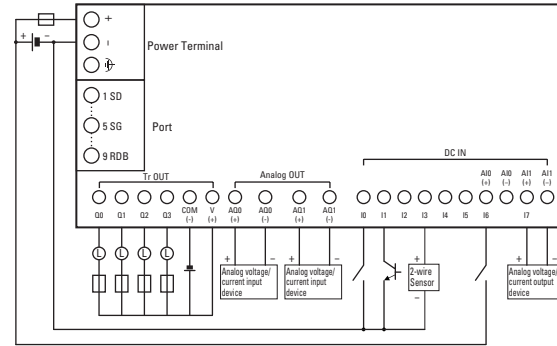
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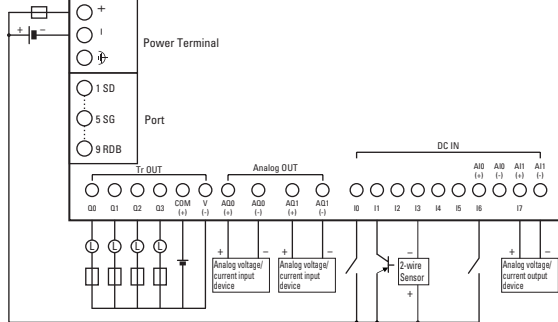
FT1A-12RA-*



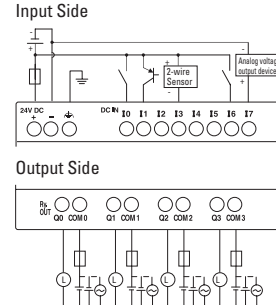
FT1A-14KA-*



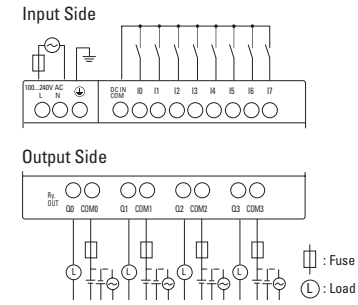
FT1A-14SA-*



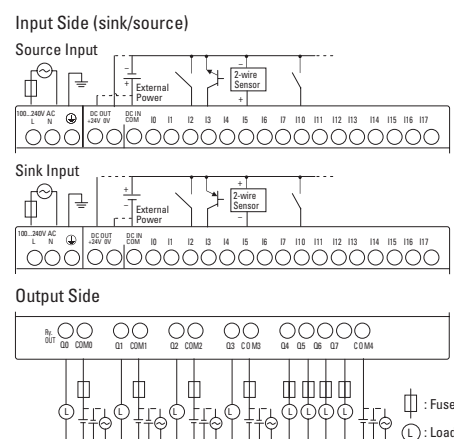
FT1A-12RA



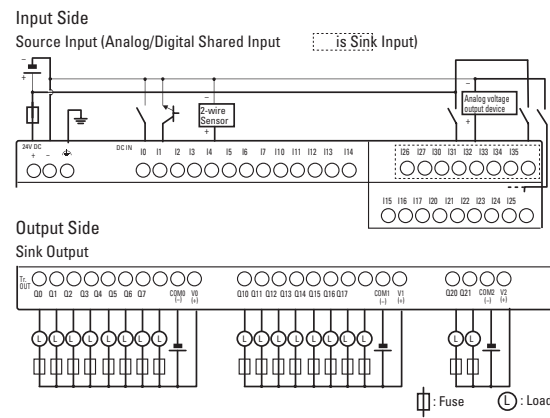
FT1A-12RC



FT1A-24RC-①

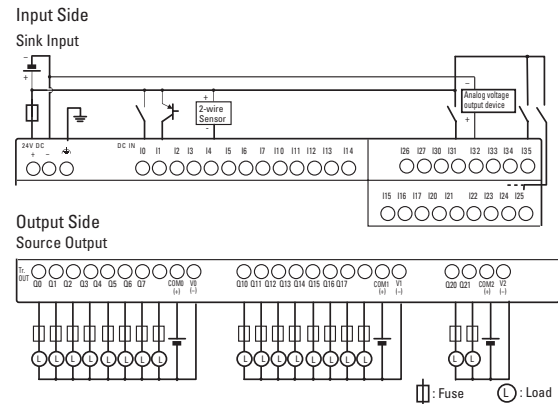


FT1A-48SA-②



See ① for FT1A-40RC, ① and ② for FT1A-40RSA, and ① and ③ for FT1A-40RKA.

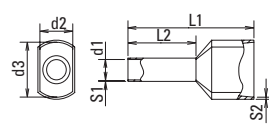
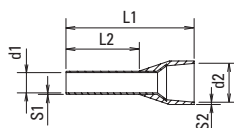
FT1A-48KA-③



Recommended Ferrules

For 1-wire connection

For 2-wire connection



	Cross Section (mm2)	AWG	Phoenix Contact Part No.	Touch				Pro/Lite		L1	L2	d1	S1	d2	d3	S2
				Power Supply	Serial Interface	I/O		Power Supply	I/O							
						Relay Out- put Model	Transistor Output Model									
1-wire connection	0.25	24	AI0.25-8YE	—				×		12.5	8.0	0.8	0.15	1.8	—	0.25
	0.34	22	AI0.34-8TQ	×	×	×	×	—		12.5	8.0	0.8	0.15	2.0		0.25
	0.5	20	AI0.5-8WH	×	×	×	×			14.0	8.0	1.1	0.15	2.5		0.25
	0.75	18	AI0.75-8GY	×	—	×	—		14.0	8.0	1.3	0.15	2.8	0.25		
	1.0		AI1-8RD	×		—		×		14.0	8.0	1.5	0.15	3.0		0.3
			AI1-10RD	—		×		—		16.0	10.0	1.5	0.15	3.0		0.3
	1.5	16	AI1.5-8BK	×		—		×		14.0	8.0	1.8	0.15	3.4		0.3
			AI1.5-10BK	—		×		—		18.0	10.0	1.8	0.15	3.4		0.3
2-wire connection	0.5	20	AI-TWIN2×0.5-8WH	×	×	—	×	—		15.0	8.0	1.5	0.15	2.5	4.6	0.25
	0.75	18	AI-TWIN2×0.75-8GY	×	—		—	×		15.0	8.0	1.8	0.15	2.8	5.2	0.25
			AI-TWIN2×0.75-10GY	—		×	—		17.0	10.0	1.8	0.15	2.8	5.2	0.25	
Screwdriver			SZS 0.6×3.5	×	—	×	—	×								
			SZS 0.4×2.5	—	×	—	×	—								

Note: Crimping pliers - Phoenix Contact part number CRIMPFOX ZA3 (12101882)

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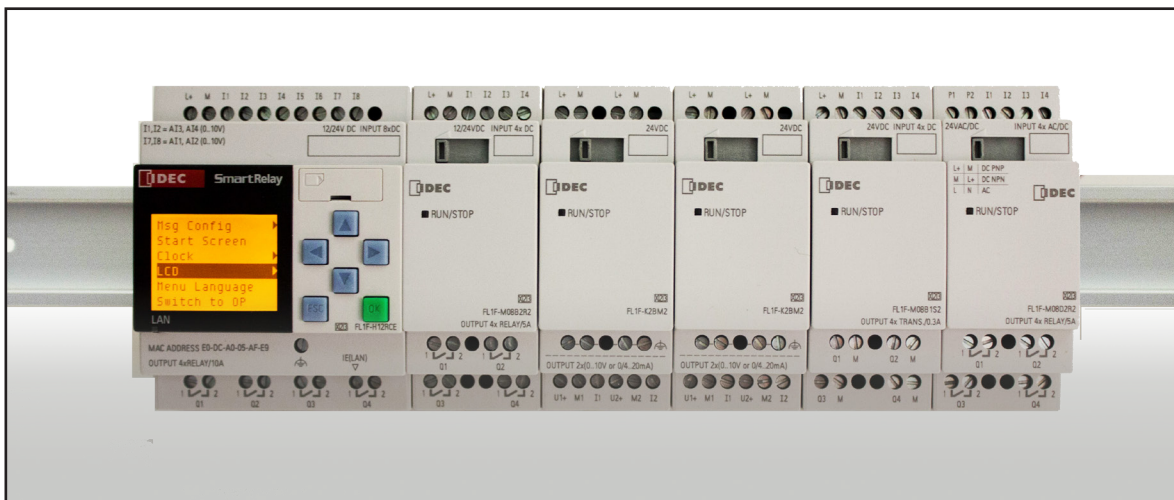
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IDEC SmartRelay – The Intelligent Choice



Look around. IDEC SmartRelays are in everything from lighting controls to ice-making machines and grocery store misters. Proving reliable time after time, these intelligent logic modules are the ideal controller for simple automation tasks. A new sixth-generation of SmartRelays offer functions to give you even more flexibility and convenience.

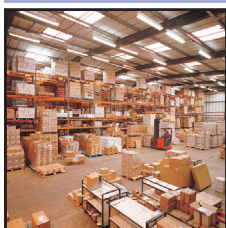
Advances include embedded Ethernet port with web server functions, micro SD port for data logging and program storage, extended memory, a brighter display with higher LCD contrast, improved analog and high-speed inputs, an external text display, and upgraded programming software.

Industrial Facility Systems



- Conveyor systems
- Elevator controls
- Exhaust and filtering systems
- Automatic food dispensing machines
- Water treatment and irrigation systems
- Motor, pump and valve controls

Housing and Building Management



- Lighting controls (outside and inside)
- Door and gate controls
- Heating and cooling systems
- Shutter, sun blind and awning controls
- Water and sprinkler systems
- Ventilation systems

Unique Solutions



- Solar-electric systems
- Marine systems
- Extreme environmental conditions
- Display panels and traffic light controls
- Energy management

Monitoring Systems



- Access controls
- Alarm systems
- Limit level monitoring
- Parking Lot monitoring
- Baggage control

www.IDEC.com/smartrelay

Universal Supply Voltage

- 12-24V DC, 24V DC, 24V AC/DC and 100-240V AC/DC models

Built-in Analog Inputs

- 4 x 0-10V DC, 10-bit resolution

High Speed Inputs

- Up to 4 inputs can be configured as 5 KHz high speed inputs

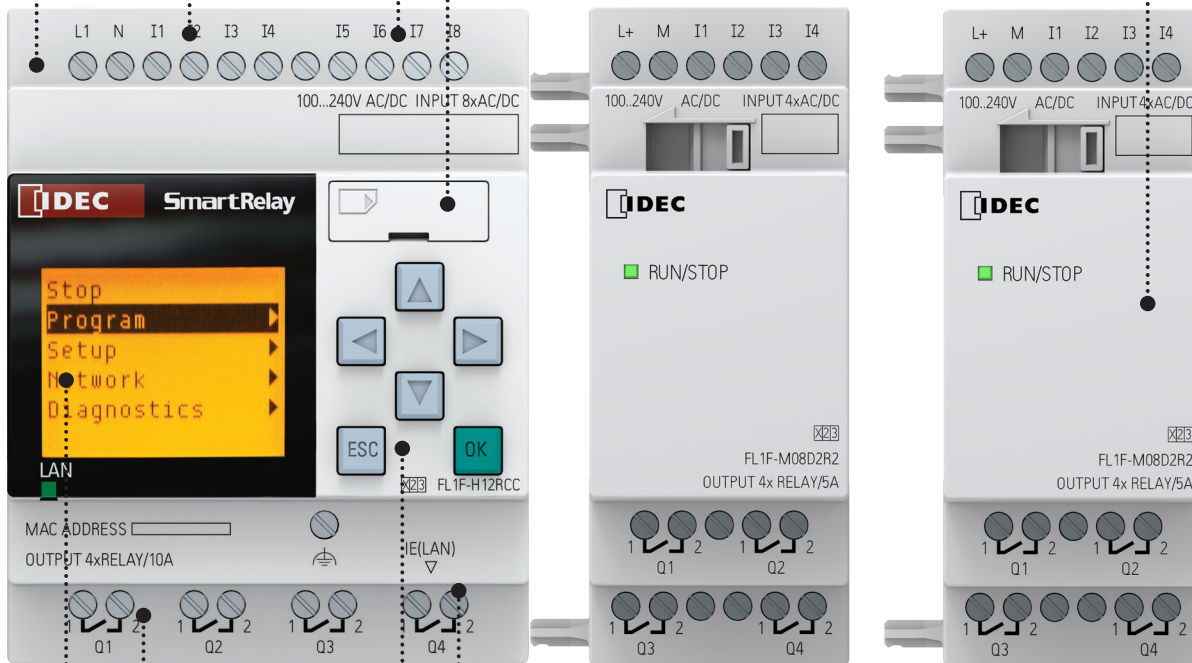
Micro SD card

- Every IDEC SmartRelay is now equipped with a micro SD slot for program storage, transfer and data logging
- Special memory cartridge is no longer required



Expansion interface

- Add expansion modules for additional I/O
- Up to 12 expansion modules can be added
- Total maximum I/O: 24 digital inputs, 20 digital outputs, 8 analog inputs, 8 analog outputs



Digital Outputs

- 10A relay or transistor outputs

Operational Control Buttons

- Using built-in LCD screen and buttons, simple program can be created without PC and software
- Change preset values such as Timers and Counters



Embedded RJ45 Ethernet Port

- Remote program download, upload and monitor
- Integrated web server for remote monitoring and control
- Easily create, monitor and control web pages with no HTML programming

New and improved LCD display

- 6 lines (16/10 characters per line)
- 3 backlight colors (white, amber, red)



Class 1, Div 2



Part Numbers

Base Modules – with and without LCD

Style	Part Number	Rated Power Volt-age	Input Signal	I/O Points	Output	Display	With Clock	Weight
	FL1F-H12SCD	24V DC	DC I1, I2, I7 and I8 are used for digital/ana-log inputs	8/4 points	Transistor	Yes	Yes	195g
	FL1F-H12RCE	12/24V DC		8/4 points	Relay	Yes		204g
	FL1F-B12RCE					—		200g
	FL1F-H12RCA	24V AC/DC	AC/DC	8/4 points	Relay	Yes		240g
	FL1F-B12RCA					—		200g
	FL1F-H12RCC	100 to 240V AC/DC	AC/DC	8/4 points	Relay	Yes		240g
	FL1F-B12RCC					—		200g

Text Message Display

Style	Part Number	Rated Voltage	Description	Weight
	FL1F-RD1	12 V DC, 24 V AC/DC	FL1F Text Display Panel	220g

Digital and Analog I/O Expansion Modules

- 8-pt expansion module (4 in/4 out)
- Max. 4 digital expansion modules, 4 analog input modules, and 4 analog output modules

Style	Part Number	Total I/O	Input Power	Input Signal	Output Signal	Weight
	FL1F-M08B1S2	4/4 points	24V DC	DC	Transistor	95g
	FL1F-M08B2R2	4/4 points	12/24V DC	DC	Relay	130g
	FL1F-M08D2R2	4/4 points	24V AC/DC ²	AC/DC ²	Relay	130g
	FL1F-M08C2R2	4/4 points	100 to 240V AC/DC	AC/DC	Relay	130g
	FL1F-J2B2	2/0 points	12/24V DC	Analog	—	95g
	FL1F-K2BM2	0/2 points	24V DC	—	Analog	95g

Starter Kits

IDEC SmartRelay Starter Kit is an economical and ideal solution for first time IDEC SmartRelay users

- Package includes a base module, WindLGC programming software, simulator switch (DC models only) and a 15W power supply (DC models only).

	CPU	LCD Screen	Software	Part Number
	12 I/O, 24V AC/DC, FL1F-B12RCA CPU	—	✓	KIT-SMARTRELAY-BAF
	12 I/O, 100-240V AC/DC, FL1F-B12RCC CPU	—	✓	KIT-SMARTRELAY-BCF
	12 I/O, 12-24V AC/DC, FL1F-B12RCE CPU	—	✓	KIT-SMARTRELAY-BEF
	12 I/O, 24V AC/DC FL1F-H12RCA CPU	✓	✓	KIT-SMARTRELAY-HAF
	12 I/O, 100-240V AC/DC, FL1F-H12RCC CPU	✓	✓	KIT-SMARTRELAY-HCF
	12 I/O, 12/24V DC, FL1F-H12RCE CPU	✓	✓	KIT-SMARTRELAY-HEF
	12 I/O, 24V DC, FL1F-H12SCD CPU	✓	✓	KIT-SMARTRELAY-HDF

Accessories

Description	Part Number	Package Quantity	Remarks
Application Software: WindLGC	FL9Y-LP1CDW	1	DVD-ROM (incl. online help manual)
Mounting Clip for Base Module	FL1F-PSP1PN05	5	Supplied with a module ³
Mounting Clip and Waterproof Gasket for Text Display	FL1F-KW1	1	Supplied with text display ⁴
IDEC SmartRelay User's Manual (English)			Downloadable from: http://www.idec.com/download

³ Supplied with a base module and an expansion module.

⁴ Supplied with a text display, it includes a gasket, four mounting clips, and a power supply connector.

WindLGC

Programming Software

WindLGC is the exclusive programming software for the IDEC SmartRelay using Windows®. Edit, save, and print out your programs.

Key features:

- Ladder programming
- Online Monitor
- Program Comparison
- Time Simulation
- Simplified connection of the functions
- Programs can be saved in PDF or JPG format

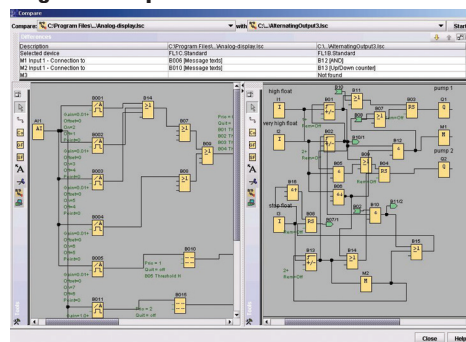
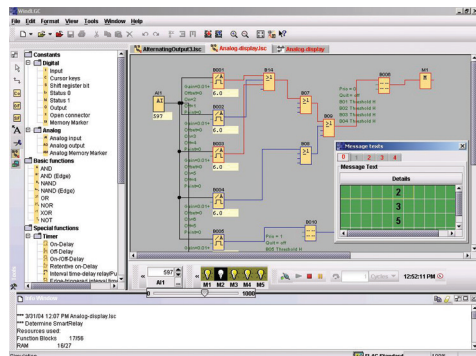
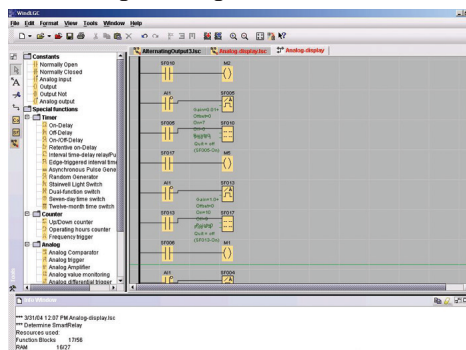
Just click the function blocks you need and link function blocks for easy wiring. Devise complicated circuits using the convenient functions of WindLGC.

Part Number

Part Number	Description
FL9Y-LP1CDW	WindLGC programming software for IDEC SmartRelay

WindLGC system requirements:

- OS: Windows XP, Vista, 7 and 8.
- CPU recommendation: Pentium 266MHz or higher
- Memory: 64MB or more
- RAM recommendation: 128MB
- Hard disk space: 90MB or more for installing WindLGC software.
- Monitor Recommendation: Display more than 800 x 600 dots and 256 colors

Program Comparison**Simulation Mode/Online Monitor****Ladder Programming**

For more information, see the Automation Software section.

Visit www.IDEC.com/downloads for free upgrades or a free demo version.

Specifications

Base Modules

Base Module Type No.		FL1F-H12SCD	FL1F-H12RCE FL1F-B12RCE	FL1F-H12RCA FL1F-B12RCA	FL1F-H12RCC FL1F-B12RCC
Power Supply	Rated Power Voltage	24V DC	12/24V DC	24V AC/DC	100 to 240V AC/DC
	Allowable Voltage Range	20.4 to 28.8V DC	10.8 to 28.8V DC	20.4 to 26.4V AC 20.4 to 28.8V DC	85 to 265V AC 100 to 253V DC
	Rated Frequency	—	—	47 to 63Hz	47 to 63Hz
	Current Draw	15 to 50 mA (24V DC) 1.2A (with max. load on digital output)	30 to 140 mA (12V DC) 15 to 90 mA (24V DC)	15 to 150mA (12V DC) 15 to 130mA (24V DC)	15 to 40mA (100V AC) 5 to 10mA (100V DC) 15 to 25mA (240V AC) 2 to 8mA (240V DC)
	Allowable Momentary Power Interruption	—	2ms Typ. (12V DC) 5ms Typ. (24V DC)	5ms Typ. (24V AC/DC)	10ms Typ. (100V AC/DC) 20ms Typ. (240V AC/DC)
	Power Consumption	1.2 W (24V DC)	1.7W (12V DC) 2.2W (24V DC)	3.6 W (24V AC) 3.2 W (24V DC)	4.6W (100V AC) 1.2W (100V DC) 6.0W (240V AC) 2.0W (240V DC)
	Reverse Polarity Protection	Yes	Yes	—	—
Clock	Backup Duration	20 days	20 days	20 days	20 days
	Clock Accuracy	±2 sec/day (Typ.)	±2 sec/day (Typ.)	±2 sec/day (Typ.)	±2 sec/day (Typ.)
Input	Input Signal	DC	DC	AC/DC	AC/DC
	Input Points	8 (I1 to I8)	8 (I1 to I8)	8 (I1 to I8)	8 (I1 to I8)
	High-speed Input ¹	4 (I3, I4, I5, I6), 5kHz maximum	4 (I3, I4, I5, I6), 5kHz maximum	—	—
	Analog Input Points	4 (I1, I2, I7, I8)	4 (I1, I2, I7, I8)	—	—
	Analog Input Range	0 to 10V DC (max. rated input: 28.8V DC)	0 to 10V DC (max. rated input: 28.8V DC)	—	—
	Analog Input Error	±1.5 (of full scale)	±1.5 (of full scale)	—	—
	Analog Input Resolution	10 bits (0 to 1000)	10 bits (0 to 1000)	—	—
	Cycle time	300ms	300ms	300ms	300ms
	Allowable Voltage Range	0 to 28.8V DC	0 to 28.8V DC	0 to 26.4V AC 0 to 28.8V DC	0 to 265V AC 0 to 253V DC
	Input Impedance	Digital Input	5.8kΩ	4.8kΩ	610kΩ
		Analog Input	72kΩ	—	—
	Isolation	—	—	—	—
	Operating Range	OFF Voltage	< 5V DC	< 5V AC/DC	< 40V AC < 30V DC
		ON Voltage	≥ 12V DC	≥ 8.5 V DC	≥ 12V AC/DC
		OFF Current	< 0.9mA (I3 to I6) < 0.07mA (I1, I2, I7, I8)	< 0.88mA (I3 to I6) < 0.07mA (I1, I2, I7, I8)	< 1.2mA
		ON Current	≥ 2.1mA (I3 to I6) ≥ 0.18mA (I1, I2, I7, I8)	≥ 1.5mA (I3 to I6) ≥ 0.12mA (I1, I2, I7, I8)	≥ 2.6mA
	Turn ON Time	1.5ms (Typ.) ≤ 1.0ms (I3 to I6)	1.5ms (Typ.) ≤ 1.0ms (I3 to I6)	1.5ms (Typ.)	100V AC: 40ms (Typ.), 240V AC: 30ms (Typ.) 100V DC: 25ms (Typ.), 240V DC: 20ms (Typ.)
	Turn OFF Time	1.5ms (Typ.) ≤ 1.0ms (I3 to I6)	1.5ms (Typ.) ≤ 1.0ms (I3 to I6)	15ms (Typ.)	100V AC: 45ms (Typ.), 240V AC: 70ms (Typ.) 100V DC: 60ms (Typ.), 240V DC: 75ms (Typ.)
	Wire Length ²	100m	100m	100m	100m
Output	Output Signal	Transistor source output	Relay output	Relay output	Relay output
	Output Points/ Contact Configuration	4 points (separate)	4NO contacts	4NO contacts	4NO contacts
	Isolation	—	Isolated	Isolated	Isolated
	Dielectric Strength (between power/input terminals and output terminals)	—	2500V AC, 1 minute 500V DC, 1 minute	2500V AC, 1 minute 500V DC, 1 minute	2500V AC, 1 minute 500V DC, 1 minute
	Output Voltage	External power voltage	—	—	—
	Maximum Load Current	0.3A maximum	Resistive load 10A at 12/24V AC/DC, 10A at 100/120V AC, 10A at 230/240V AC, 0.2A at 120V DC, 0.1A at 240V DC Inductive load 2A at 12/24V AC/DC, 3A at 100/120V AC, 3A at 230/240V AC, 0.2A at 120V DC, 0.1A at 240V DC		
	Surge Current	—	30A maximum	30A maximum	30A maximum
	Short-circuit Protection	Built-in current limiting resistor: Approx. 1A	External fuse required: 16A maximum	External fuse required: 16A maximum	External fuse required: 16A maximum
	Minimum Switching Load	—	10mA, 12V DC (reference value)	10mA, 12V DC (reference value)	10mA, 12V DC (reference value)
	Initial Contact Resistance	—	100mΩ maximum (at 1A, 24V DC)	100mΩ maximum (at 1A, 24V DC)	100mΩ maximum (at 1A, 24V DC)
	Mechanical Life	—	10 million operations (no load, 10Hz)	10 million operations (no load, 10Hz)	10 million operations (no load, 10Hz)
	Electrical Life	—	100,000 operations (rated resistive load) 1800 operations/hour	100,000 operations (rated resistive load) 1800 operations/hour	100,000 operations (rated resistive load) 1800 operations/hour

¹ When selecting frequency trigger function and up/down counter function.

² 10m when connected to analog input (twisted pair cable)

Initialization Time: After power-up, the FL1F takes a maximum of 9 seconds (when using a micro SD card) for initialization. When initialization is complete, the FL1F is automatically set to RUN mode.

OT Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

Expansion I/O Module

Expansion I/O Module Type No.		FL1F-M08B1S2	FL1F-M08B2R2	FL1F-M08D2R2	FL1F-M08C2R2	FL1F-J2B2	FL1F-K2BM2
Power Supply	Rated Power Voltage	24V DC	12/24V DC	24V AC/DC	100 to 240V AC/DC	12/24V DC	24V DC
	Allowable Voltage Range	20.4 to 28.8V DC	10.8 to 28.8V DC	20.4 to 26.4V AC 20.4 to 28.8V DC	85 to 265V AC 100 to 253V DC	10.8 to 28.8V DC	20.4 to 28.8V DC
	Rated Frequency	—	—	50/60Hz (47 to 63Hz)	50/60Hz (47 to 63Hz)	—	—
	Current Draw	15 to 40mA	10 to 80mA (12V DC) 10 to 40mA (24V DC)	20 to 100mA (24V AC) 8 to 50mA (24V DC)	10 to 30mA (100V AC) 10 to 20mA (240V AC) 5 to 15mA (100V DC) 5 to 10mA (240V DC)	15 to 30mA	15 to 82mA
	Allowable Momentary Power Interruption	—	2 ms (typ.) (12V DC) 5 ms (typ.) (24V DC)	5 ms (typ.) (24V AC/DC)	10ms (typ.) (100V AC/DC) 20ms (typ.) (240V AC/DC)	10ms (typ.) (12/24V DC)	10ms (typ.)
	Power Consumption	1.0W	1.0W (12V DC) 1.0W (24V DC)	2.4W (24V AC) 1.2W (24V DC)	3.5W (100V AC) 1.8W (100V DC) 4.8W (240V AC) 2.4W (240V DC)	0.4W (12V DC) 0.8W (24V DC)	2.0W
	Reverse Polarity Protection	Yes	Yes	—	—	Yes	Yes
Input	Input Signal	DC input	DC input	AC/DC input	AC/DC input	Analog input	—
	Input Points	4	4	4	4	—	—
	Isolation	—	—	—	—	—	—
	Allowable Voltage Range	20.4 to 28.8V DC	10.8 to 28.8V DC	20.4 to 26.4V AC 20.4 to 28.8V DC	85 to 265V AC 100 to 253V DC	—	—
	Operating Range	OFF Voltage	< 5V DC	< 5V AC/DC	< 40V AC < 30V DC	—	—
		ON Voltage	≥ 12V DC	≥ 8.5V DC	≥ 79V AC ≥ 79V DC	—	—
		OFF Current	< 0.88mA	< 0.88mA	< 0.05mA (AC) < 0.06mA (DC)	—	—
		ON Current	≥ 2.1mA	≥ 1.5mA	≥ 0.08mA (AC) ≥ 0.13mA (DC)	—	—
	Turn ON Time	1.5ms (Typ.)	1.5ms (typ.)	1.5ms (typ.)	100V AC: 40 ms (typ.) 240V AC: 30 ms (typ.) 100V DC: 25 ms (typ.) 240V DC: 20 ms (typ.)	—	—
	Turn OFF Time	1.5ms (Typ.)	1.5ms (typ.)	15ms (typ.)	100V AC: 45 ms (typ.) 240V AC: 70 ms (typ.) 100V DC: 60 ms (typ.) 240V DC: 75 ms (typ.)	—	—
	Analog Input Points	—	—	—	—	2	—
	Analog Input Range	—	—	—	—	0 to 10V (max. rated input: 28.8V) 0 to 20mA (max. rated input: 40mA)	—
	Digital Resolution	—	—	—	—	10 bits (0 to 1000)	—
	Input Error	—	—	—	—	±1.5% (of full scale)	—
	Input Impedance	—	—	—	—	76kΩ (0 to 10V) 250Ω (0 to 20mA)	—
	Sampling Cycle	—	—	—	—	50ms	—
Output	Wire Length	100m	100m	100m	100m	10m (twisted-pair shielded cable)	—
	Output Signal	Transistor source output	Relay output	Relay output	Relay output	—	—
	Output Points/Contact Configuration	4 points (separate)	4NO contacts	4NO contacts	4NO contacts	—	—
	Isolation	—	Isolated	Isolated	Isolated	—	—
	Dielectric Strength (between power/input terminals and output terminals)	—	2500V AC, 1 minute 500V DC, 1 minute	2500V AC, 1 minute 500V DC, 1 minute	2500V AC, 1 minute 500V DC, 1 minute	—	—
	Output Voltage	External power voltage (20.4 to 28.8V DC)	—	—	—	—	—
	Maximum Load Current	0.3A maximum	Resistive load 5A at 12/24V AC/DC, 5A at 100/120V AC, 5A at 230/240V AC, 0.2A at 120V DC, 0.1A at 240V DC Inductive load 2A at 12/24V AC/DC, 3A at 100/120V AC, 3A at 230/240V AC, 0.2A at 120V DC, 0.1A at 240V DC				—
	Short-circuit Protection	Built-in current limiting resistor: Approx. 1A	External fuse required: 16A maximum	External fuse required: 16A maximum	External fuse required: 16A maximum	—	Yes
	Minimum Switching Load	—	10mA, 12V DC (reference value)	10mA, 12V DC (reference value)	10mA, 12V DC (reference value)	—	—
	Initial Contact Resistance	—	100mΩ maximum (at 1A, 24V DC)	100mΩ maximum (at 1A, 24V DC)	100 mΩ maximum (at 1A, 24V DC)	—	—
	Mechanical Life	—	10 million operations (no load, 10Hz)	10 million operations (no load, 10Hz)	10 million operations (no load, 10Hz)	—	—
	Electrical Life	—	100,000 operations (rated resistive load) 1800 operations/hour	100,000 operations (rated resistive load) 1800 operations/hour	100,000 operations (rated resistive load) 1800 operations/hour	—	—
	Analog Output Points	—	—	—	—	—	2
	Analog Output Range	—	—	—	—	—	Voltage: 0-10V DC Current: 0-20, 4-20 mA
	Digital Resolution	—	—	—	—	—	10 bits (0 to 1000)
	Output Error (of full scale)	—	—	—	—	—	Voltage output: ±2.5% Current output: ±3%
	Output Impedance	—	—	—	—	—	Voltage: 5kΩ min Current: 250Ω max
	Analog Value Conversion Interval	—	—	—	—	—	50ms (typ.)
	Wire Length	—	—	—	—	—	10m (twisted-pair shielded cable)

General

Style	Specification	Standard
Operating Temperature	Horizontal Mounting	0 to 55°C (no freezing)
	Vertical Mounting	0 to 55°C (no freezing)
Storage/Transportation Temperature	–40 to +70°C (no freezing)	—
Relative Humidity	10 to 95% RH (no condensation)	IEC60068-2-30
Atmospheric Pressure	795 to 1080 hPa	—
Operating Condition	No corrosive gas	—
Degree of Protection	IP20	—
Vibration Resistance	5 to 8.4Hz, amplitude 3.5mm 8.4 to 150Hz, acceleration 9.8m/s ²	IEC60068-2-6
Shock Resistance	147m/s ²	IEC60068-2-27
Drop Test	0.3m	IEC60068-2-31
Drop Test (packaged)	1m	IEC60068-2-32
Emission	Class B Group 1 ¹	EN55011
Electrostatic Discharge	8kV air discharge, 6kV contact discharge ²	IEC61000-4-2
Radiation Field Immunity	Field Strength: 1V/m and 10V/m	IEC61000-4-3
Burst Pulses	2kV (power line), 1kV (I/O signal line) ³	IEC61000-4-4
Surge Immunity1 (FL1F-H12RCC, FL1F-B12RCC only)	1kV (power line) normal 2kV (power line) common	IEC61000-4-5
Communication Cable	0.5 to 2.5mm ² (one wire), 0.5 to 1.5mm ² (two wires)	—
Terminal Style	Finger-safe type ⁵	—

1: For protection against surge noise on DC power supply types (FL1F-H12RCE/B12RCE, FL1F-H12SCD, FL1F-H12RCA/B12RCA), use surge absorbers, noise cut transformers or noise filters. Use of a surge protection device (DEHN + SÖHNE GmbH + Co, BVT AD 24 Part No. 918 402) is recommended.

2: Tightening torque 0.5 to 0.6N·m

Text Display

Part Number			FL1F-RD1
Keyboard Display			FSTN graphic display (W × H: 160 × 96 dots) LED backlight (White, Amber, Red)
Dimensions (W × H × D)			128.2 × 86 × 38.7 mm
Installation			Panel cut-out using mounting clips
Font Type			English, Spanish, Russian, Chinese, Italian, Turkish, German, Dutch, French, Japanese
Keyboard			Membrane keypad with 10 keys
Power Supply	Input Voltage		24V AC/DC, 12V DC
	Allowable Voltage Range		20.4 to 26.4V AC 10.2 to 28.8V DC
	Rated Frequency		47 to 63Hz
	Current Draw		30 to 55mA (24V DC)
	Power Consumption	12V DC	145mA (Typ.)
		24V DC	70mA (Typ.)
		24V AC	75mA (Typ.)
Data Transmission Rate		10/100M full/half duplex data transmission rate	
LCD Display	Backlight lifetime ¹	20,000 hours	
	Display lifetime ²	50,000 hours	
Weight			220g

1 For protection against surge noise on DC power supply types (FL1F-H12RCE/B12RCE, FL1F-H12SCD, FL1F-H12RCA/B12RCA), use surge absorbers, noise cut transformers, or noise filters. Use of a surge protection device (DEHN + SÖHNE GmbH + Co, BVT AD 24 Part No. 918 402) is recommended.

2 Tightening torque 0.5 to 0.6N·m

OT Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

Base Module (without Display)

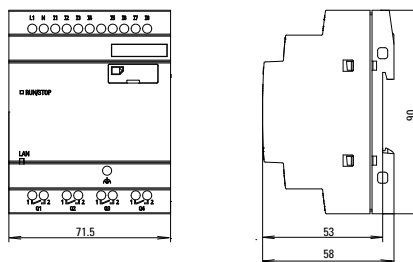
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Diagram illustrating the mounting clip assembly. The assembly includes a panel (thickness: 1.5 to 4mm), mounting clips, mounting screws (tightening torque: 0.15 to 0.2N·m), and a gasket. A detailed inset shows the gasket being placed between the panel and the mounting clip.

Technical drawing of a rectangular plate. The horizontal dimension is labeled as $119.0 \pm 0.5 \text{ mm}$ and the vertical dimension is labeled as $78.5 \pm 0.5 \text{ mm}$. The drawing shows a rectangle with a small square at the top-left corner, indicating a right angle.